

bofo

BONDING FOILS

**Catálogo
Basic Foil**

20
24

**TAJI
SERVI**

UES foils

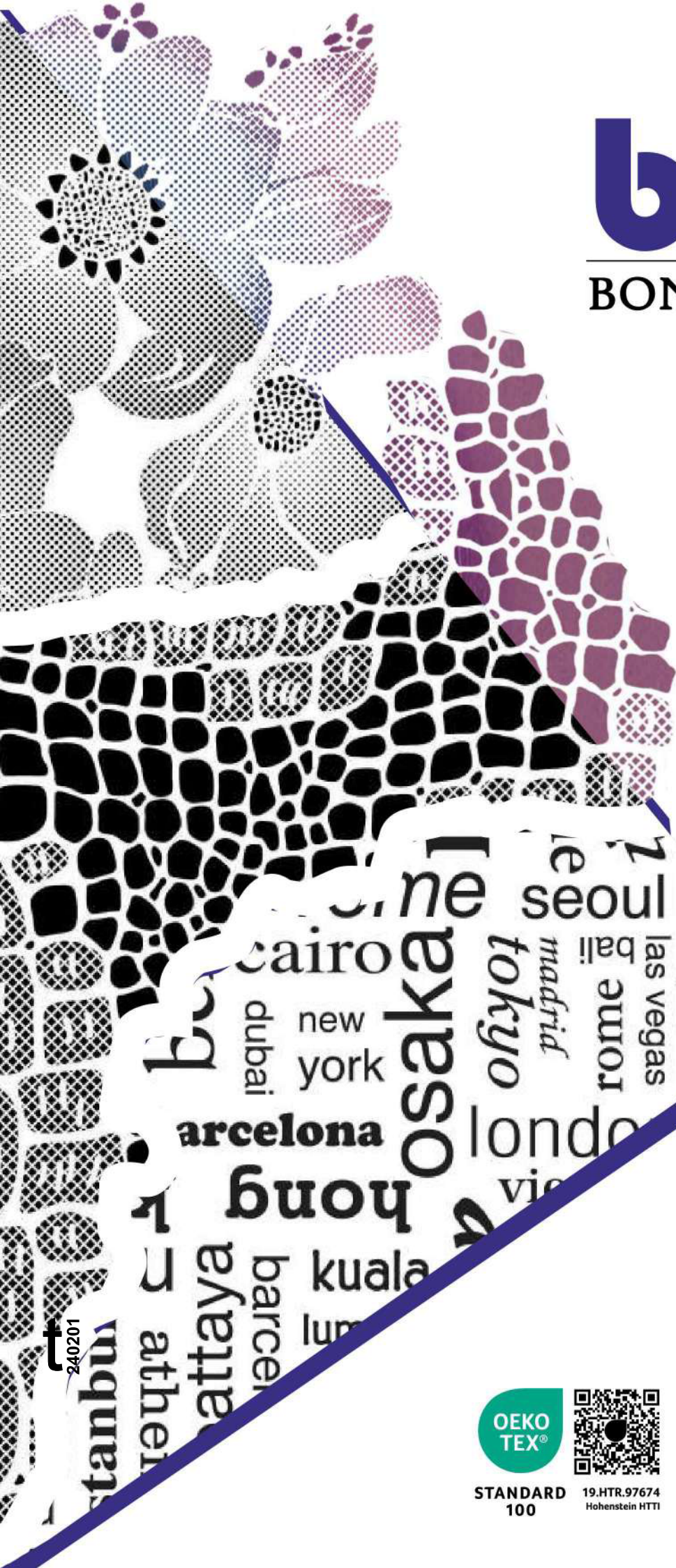


STANDARD
100

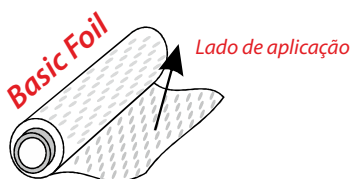


19.HTR.97674
Hohenstein HTTI

240201



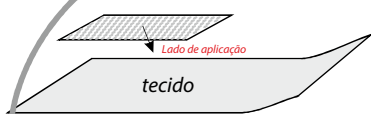
BASIC FOIL



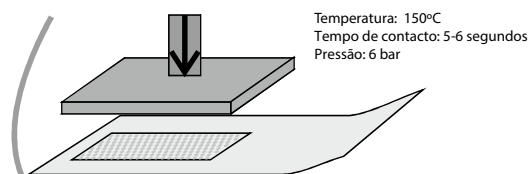
Como aplicar?



1-PREPARAÇÃO



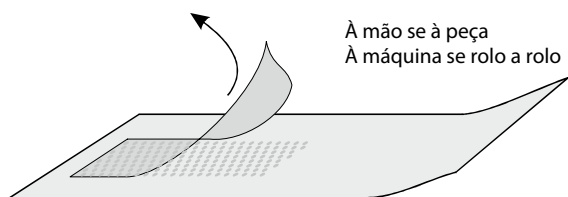
2-PRENSAGEM A QUENTE



3-ARREFECIMENTO

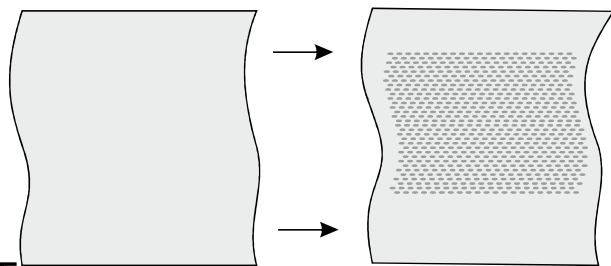
24 horas à temperatura ambiente
2 min. num local frio a 5°C
30 segundos a 0°C num cilindro de arrefecimento

4-RETIRAR A PELÍCULA DE PROTEÇÃO



A remoção da película de proteção é muito importante para um resultado excelente.

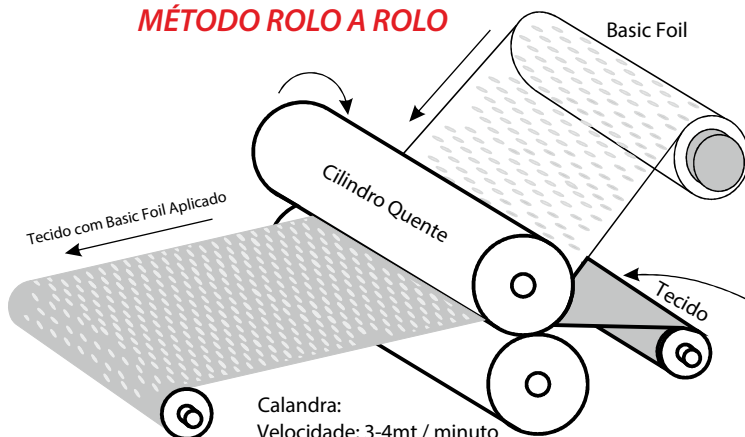
5-RESULTADO



Os Basic Foil podem ser aplicados em diferentes tipos de equipamentos:

- Prensas térmicas rotativas
- Calandras de Sublimação
- Prensas térmicas pneumáticas
- Prensas hidráulicas

MÉTODO ROLO A ROLO



Calandra:
Velocidade: 3-4mt / minuto
Temp:160-165° C
Pressão: 6 bar

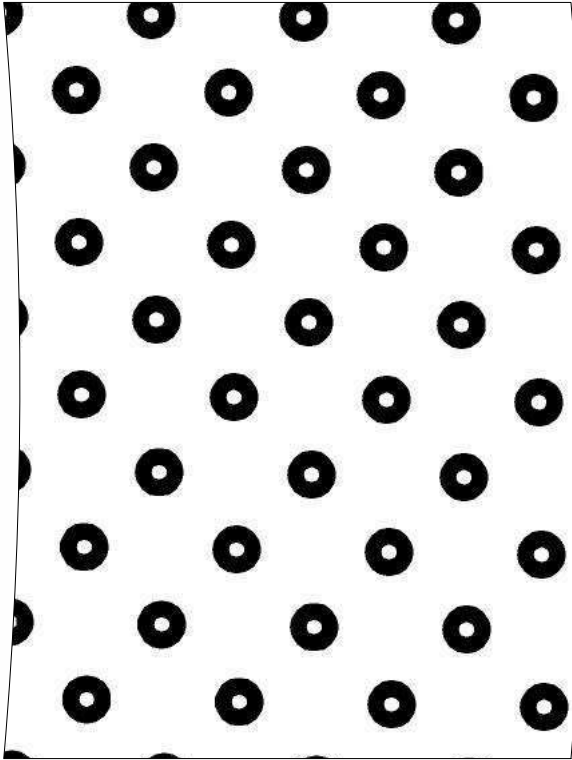
ARREFECIMENTO

24 horas à temperatura ambiente
2 min. num local frio a 5°C
30 segundos a 0°C num cilindro de arrefecimento

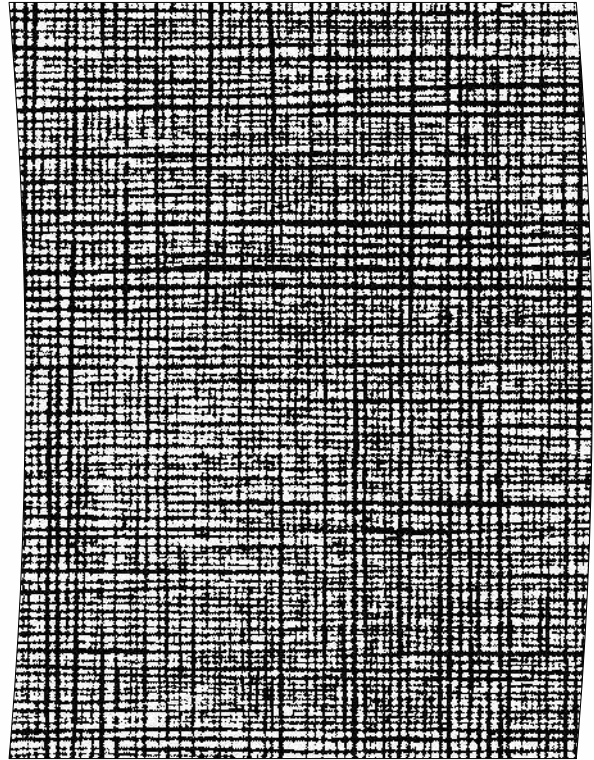
- *Remover a película de proteção após arrefecer
- *Remover a película de proteção é importante
- *Deve ser ajustada a tensão correta em conformidade relativamente ao padrão do foil e elasticidade do tecido

ues foils

G

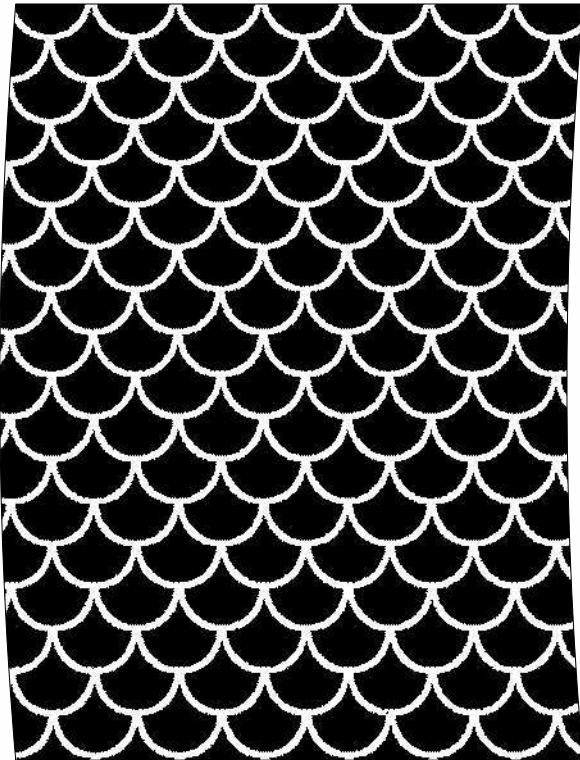


1020



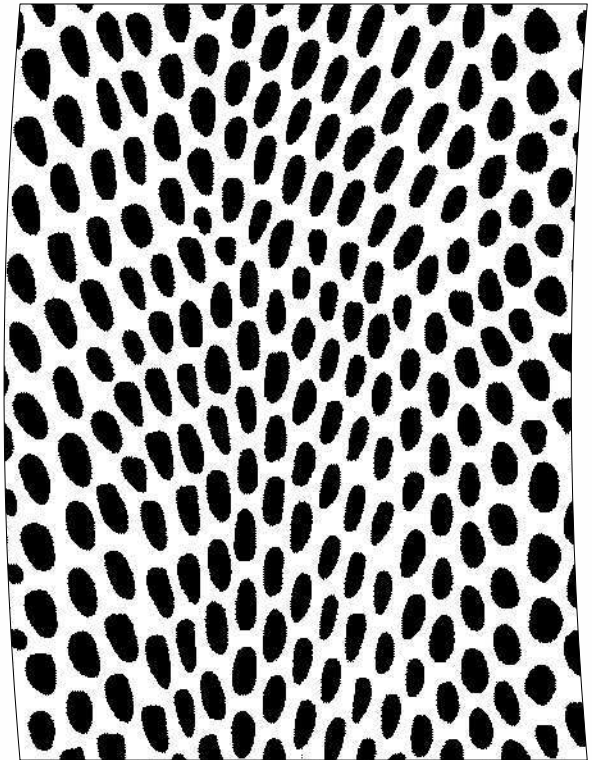
1040

t
240201

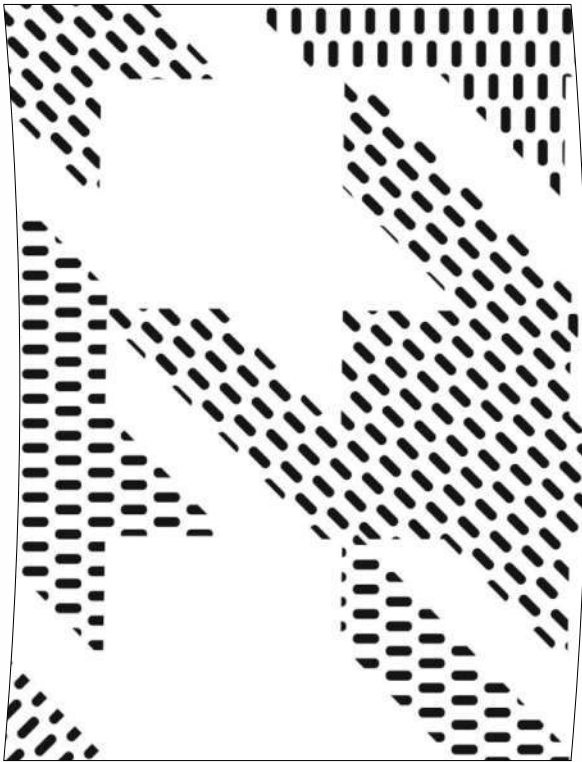


H- 1050

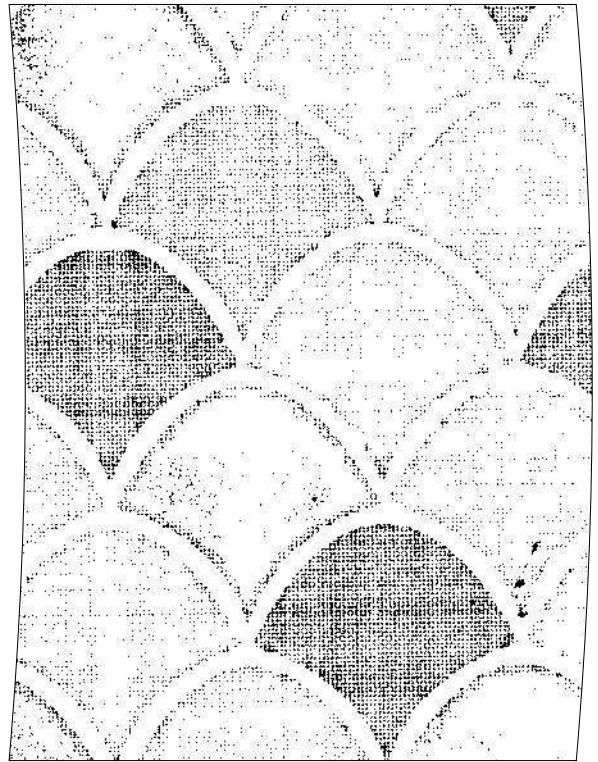
w



H- 1060



1070



1080

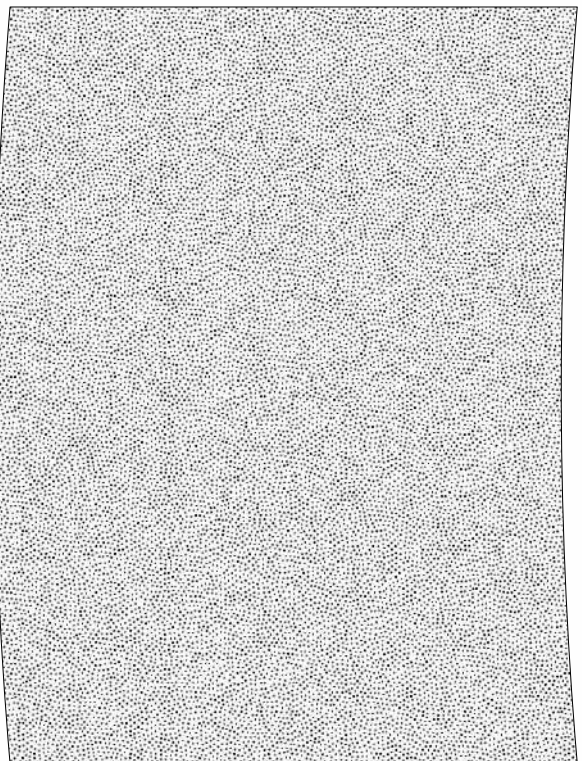


1090

t
240201

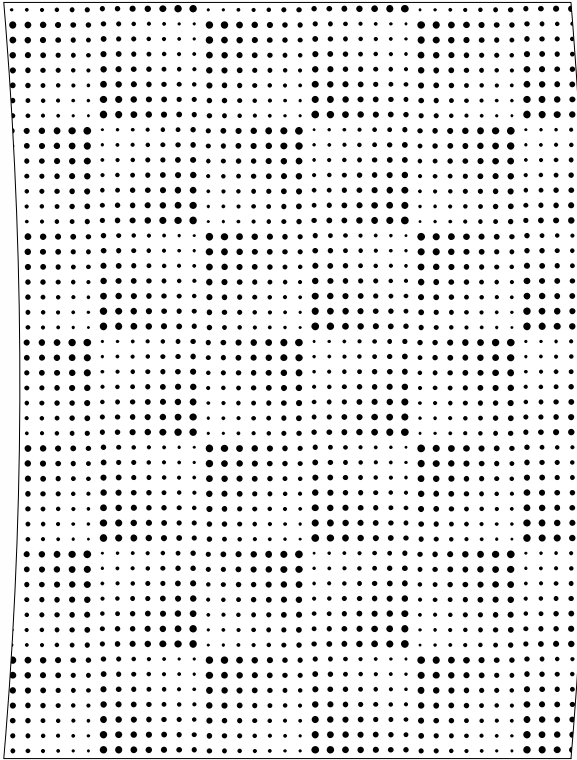
m40

S-G
B

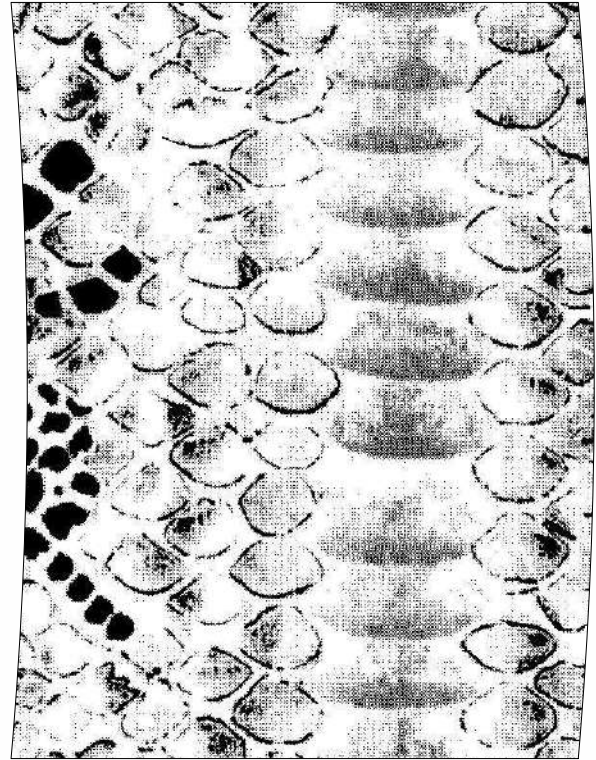


1100

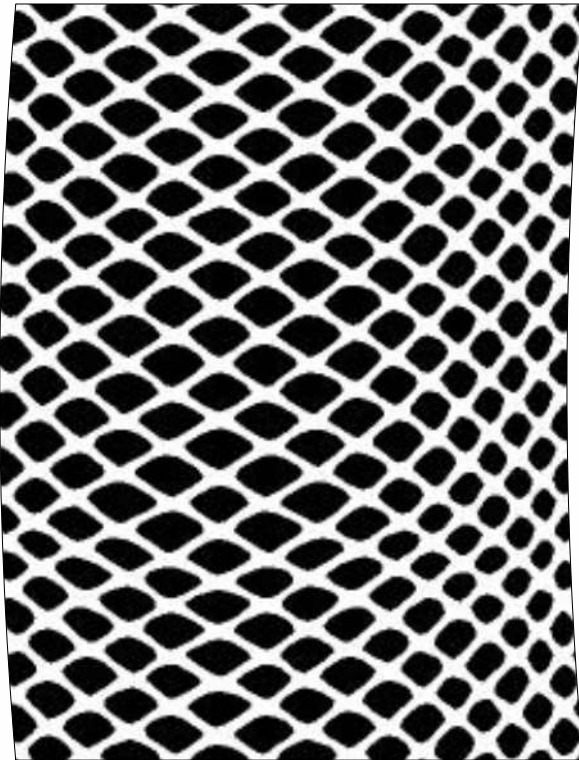
W



1110

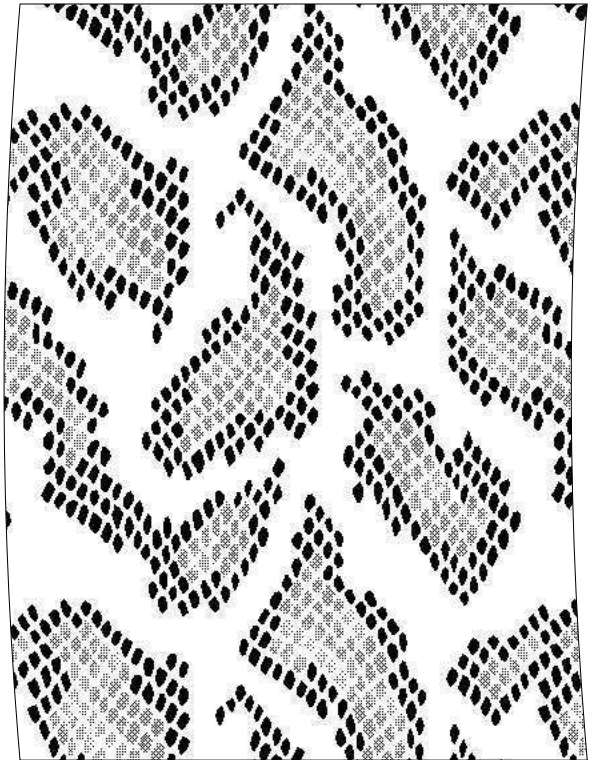


1120



H- 1130

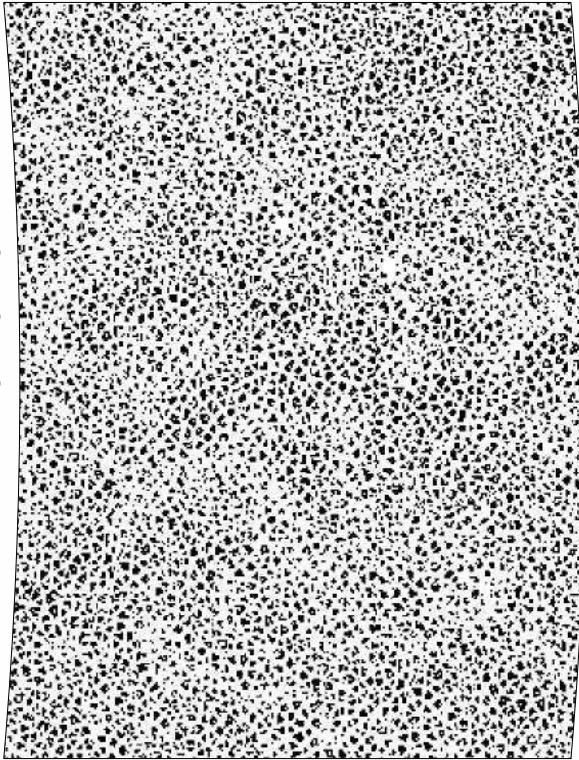
W



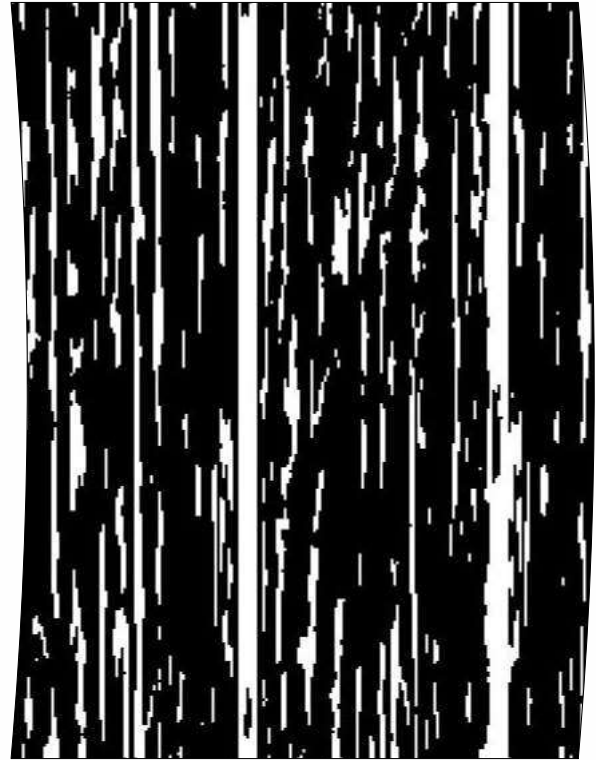
1140

ues foils

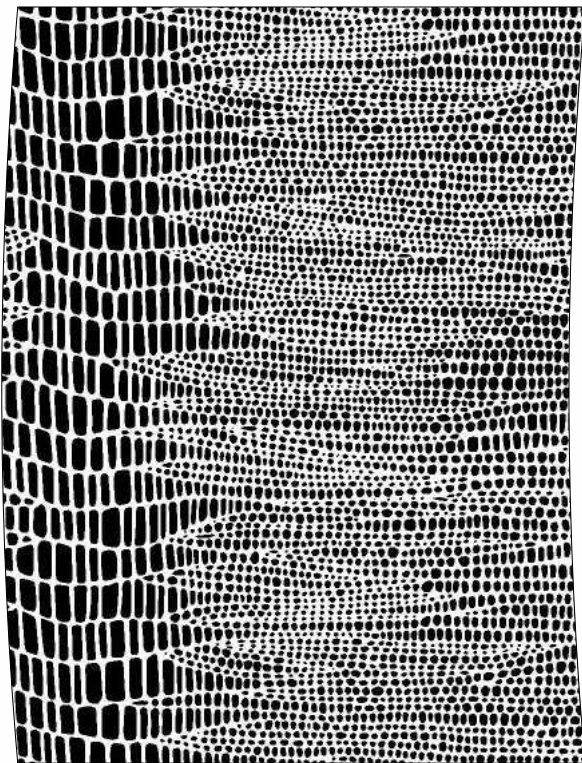
S-G
M
W
B
K



1160

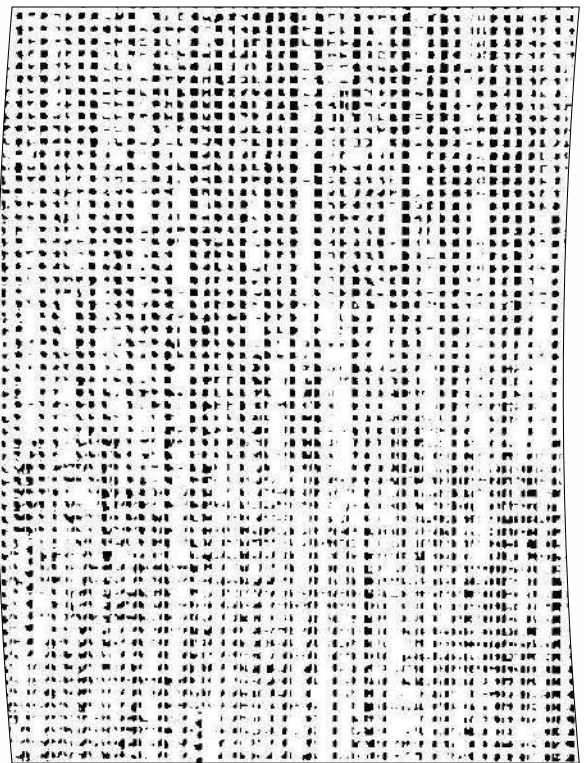


1170

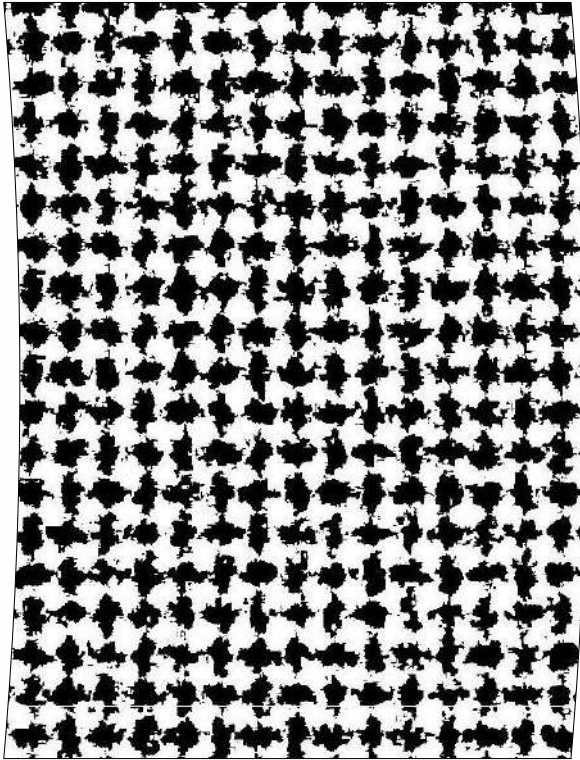


1180

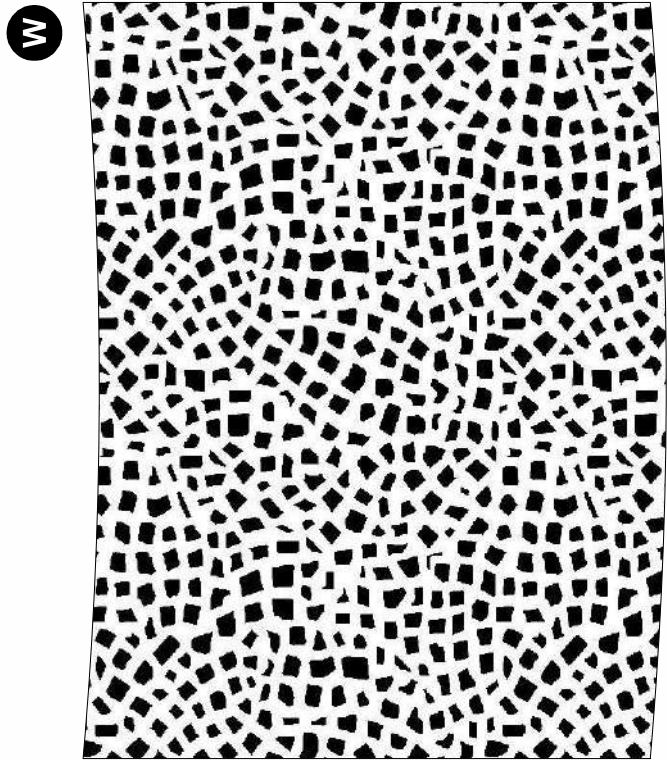
W



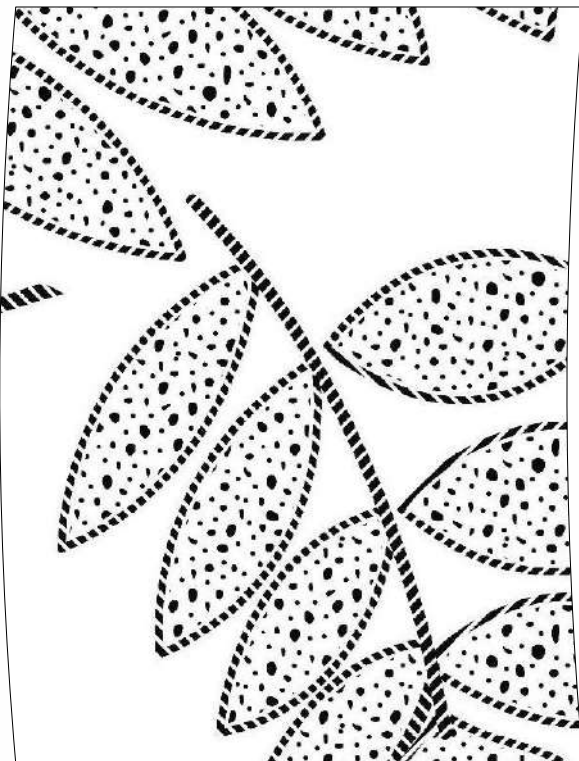
1200



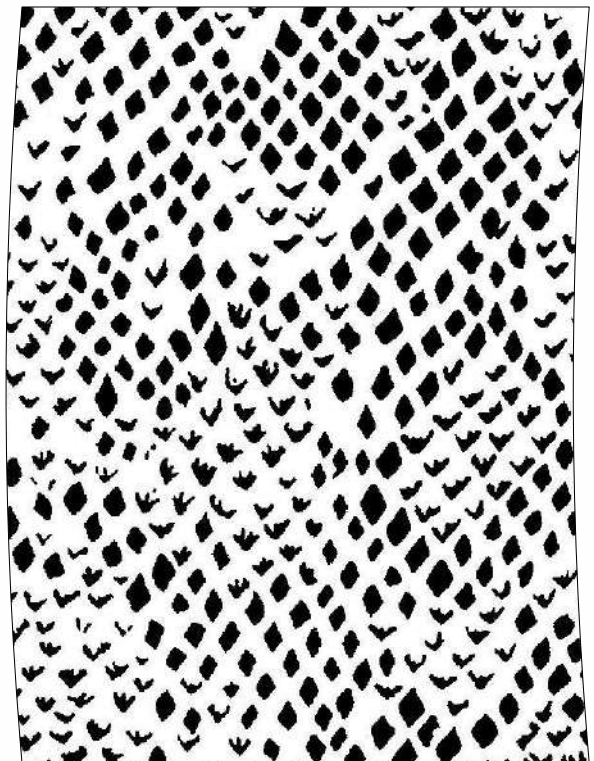
1210



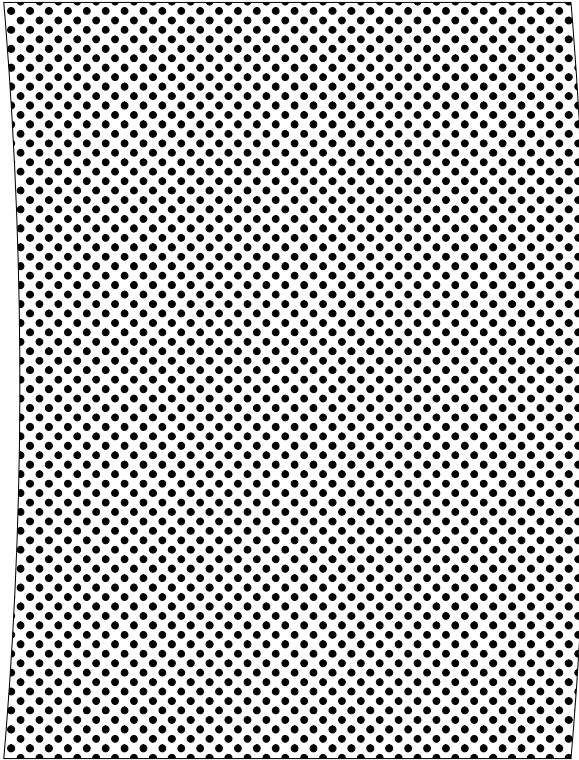
H-1220



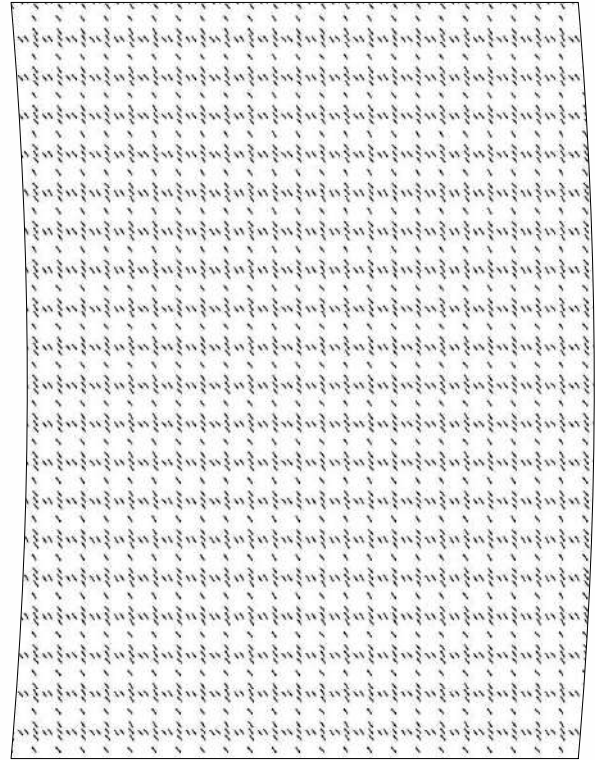
1230



1240

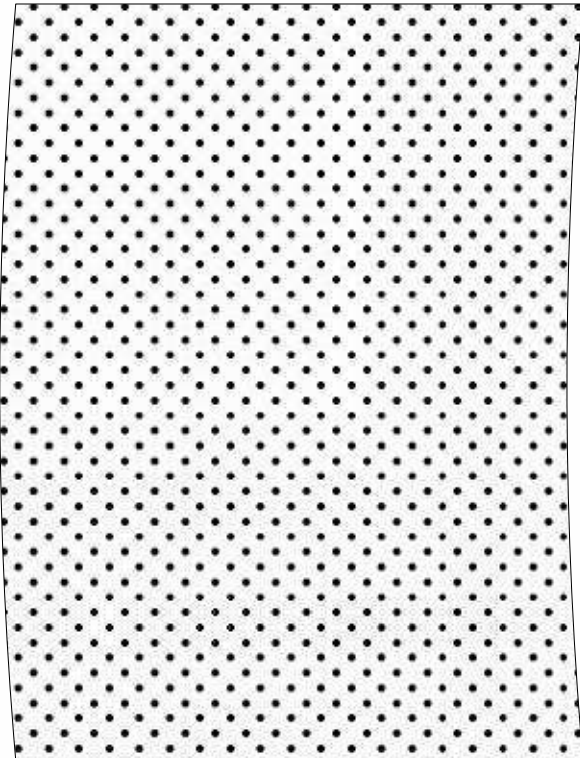


1260

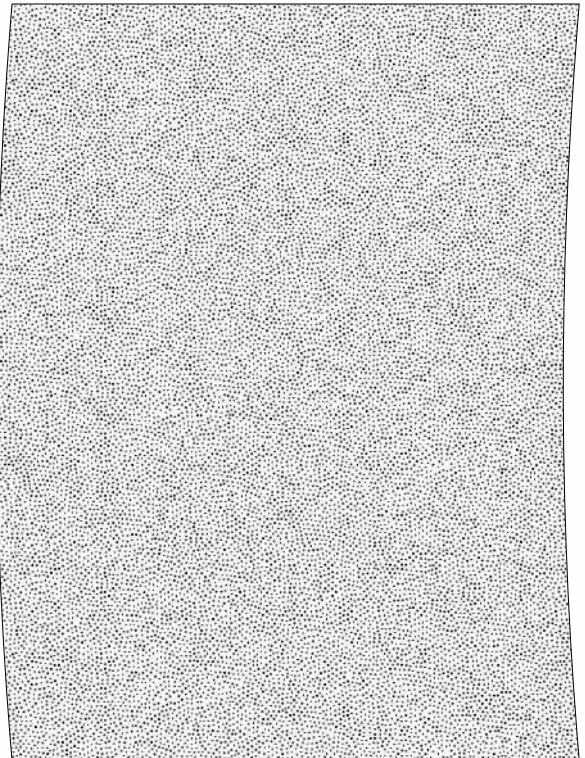


1270

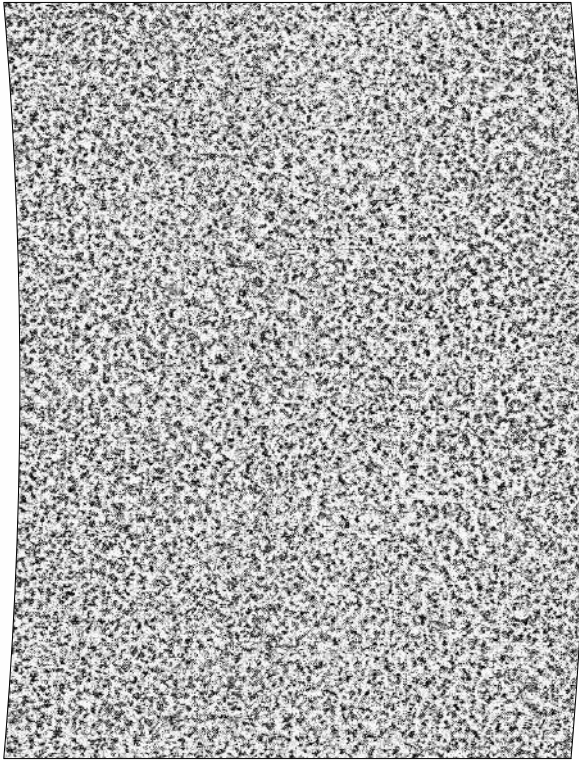
S-G



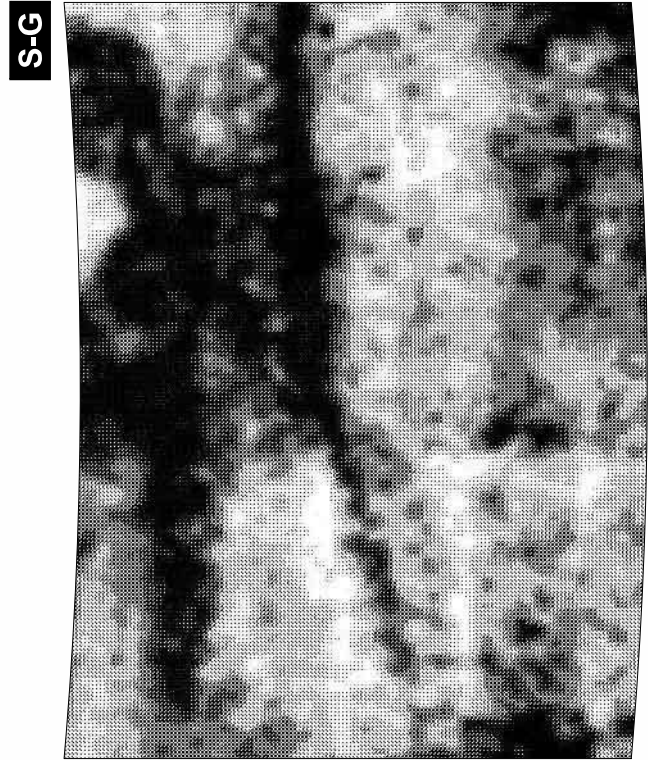
1280



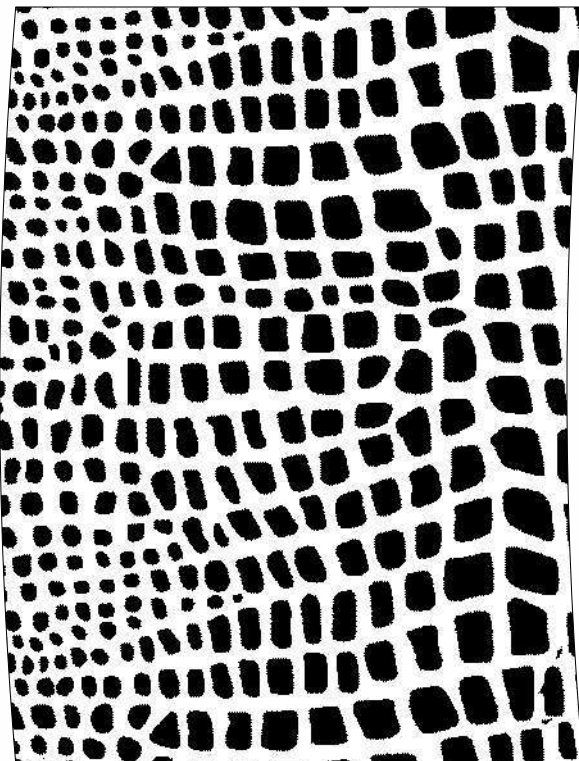
1290



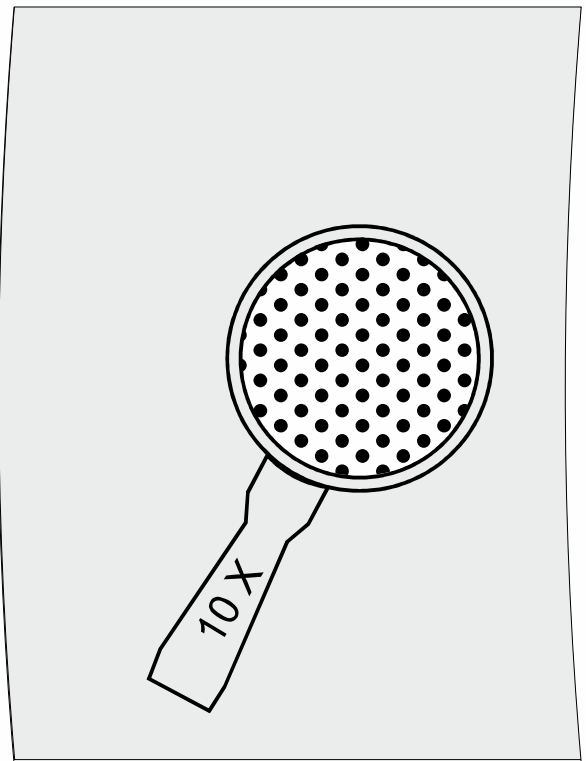
1300



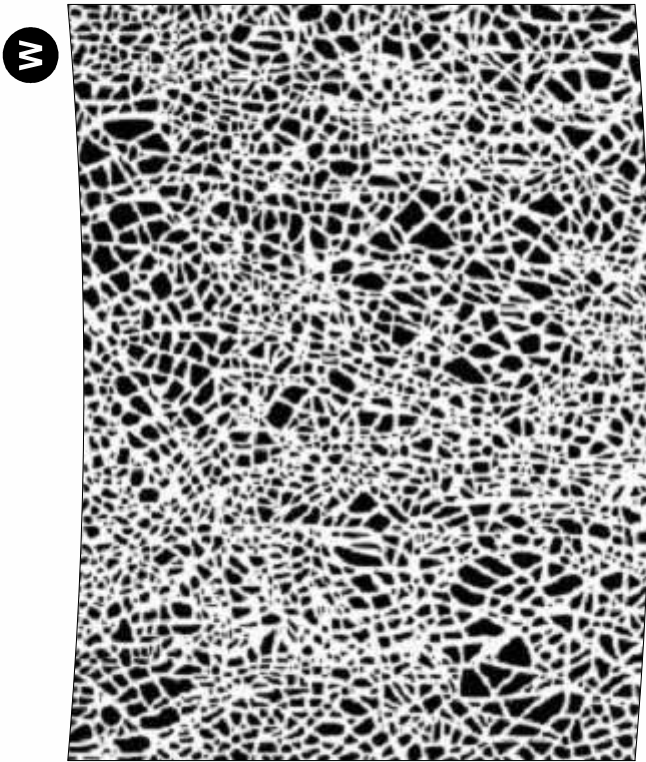
1310



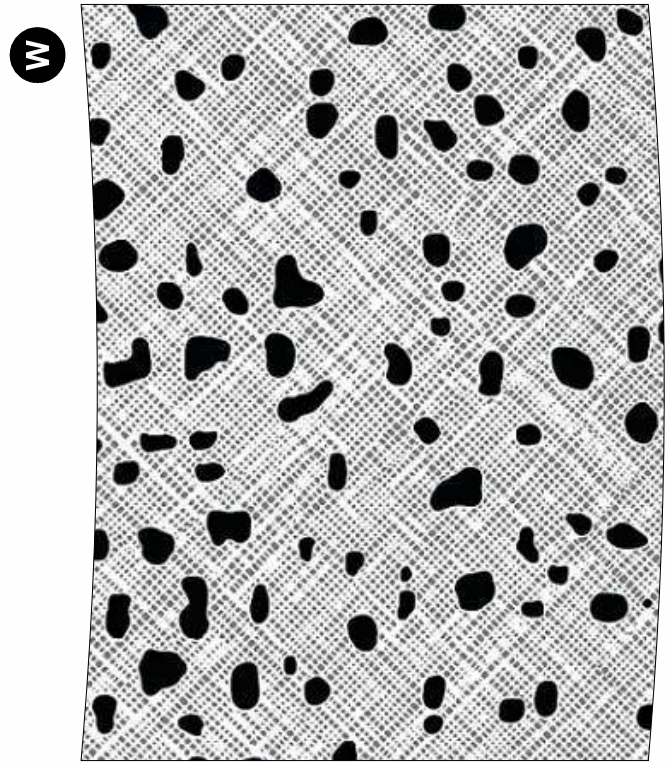
H- 1320



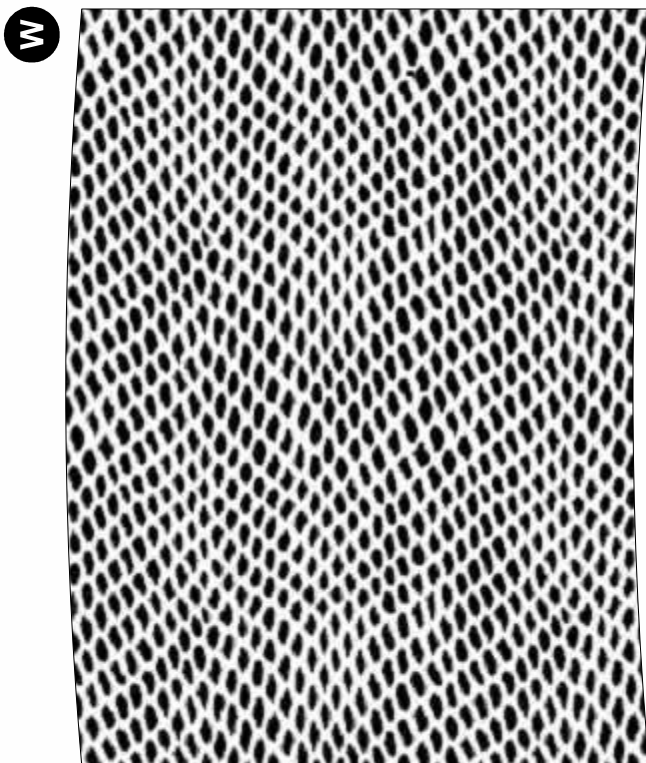
1330



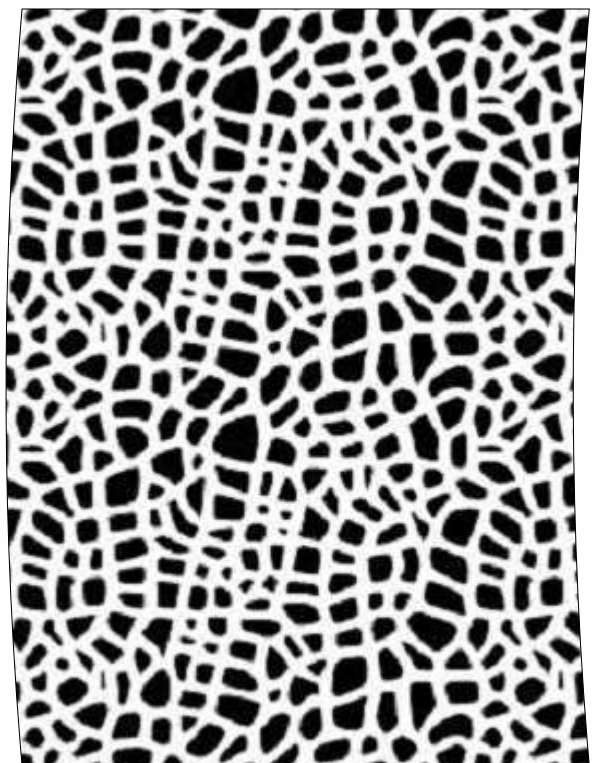
H- 1340



H-1350

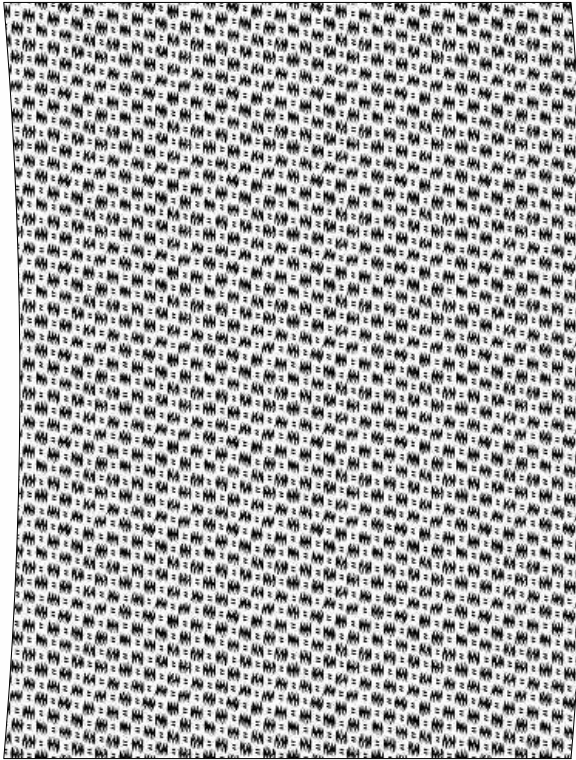


H- 1360

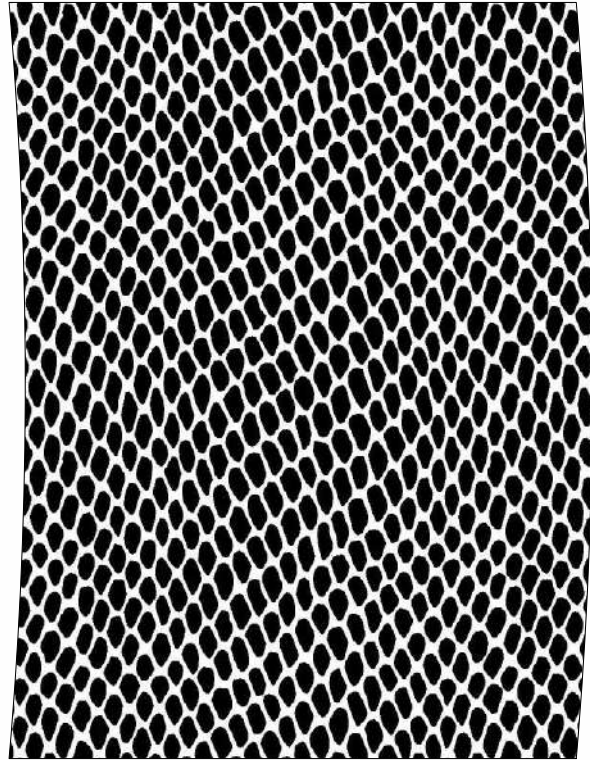


1370

W

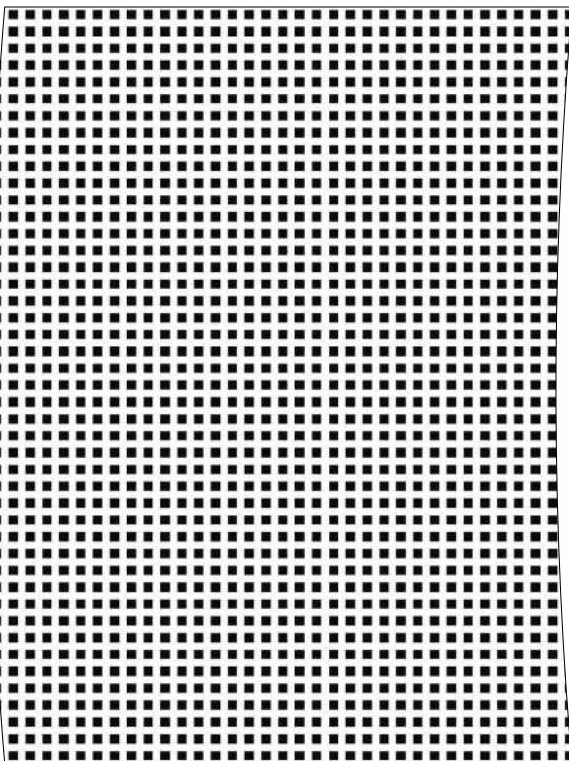


1380



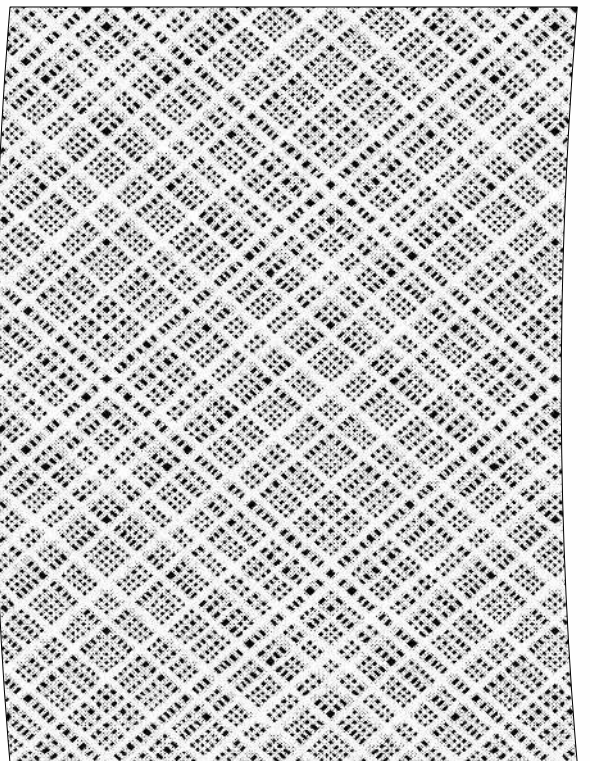
H- 1390

W

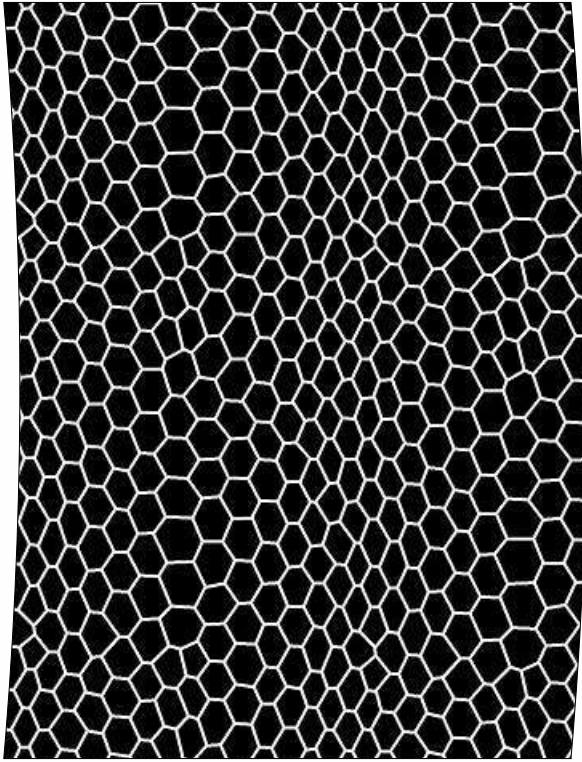


1400

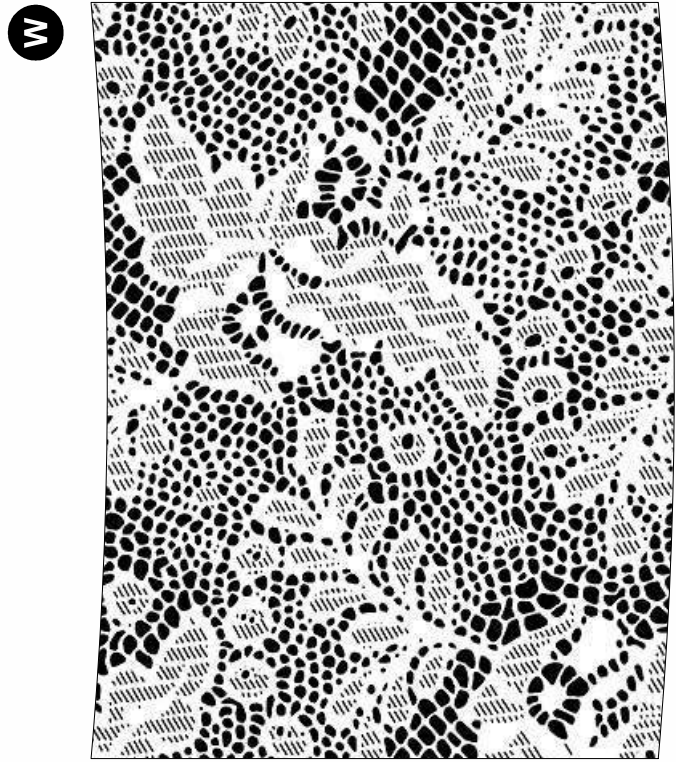
W



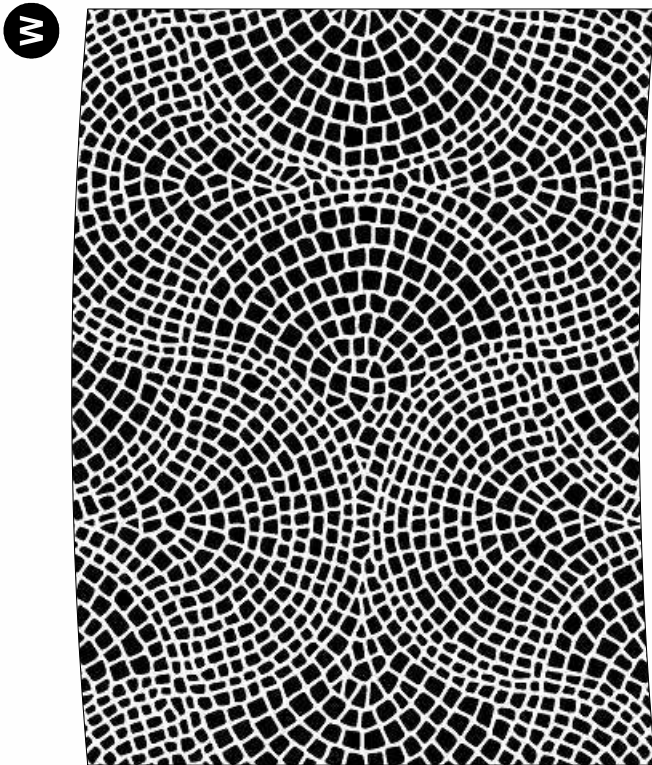
1410



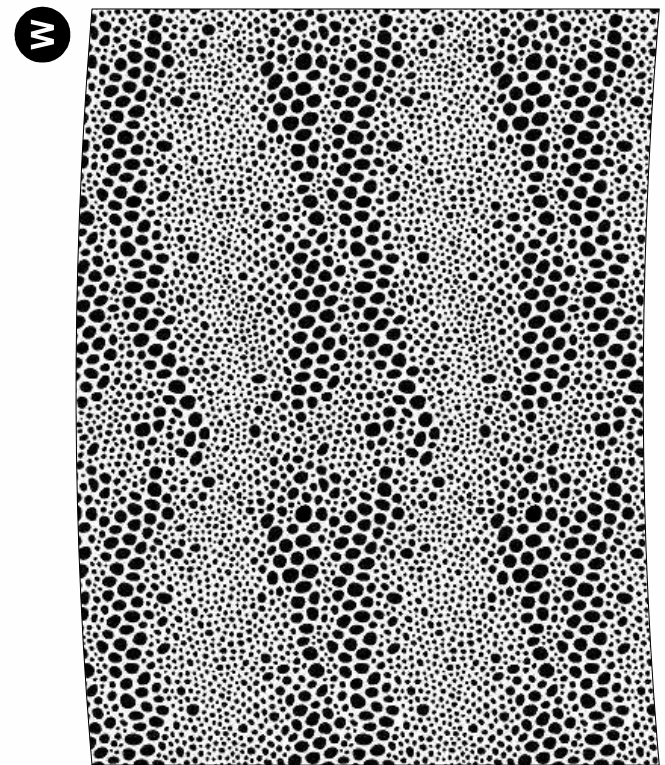
H- 1420



H- 1430

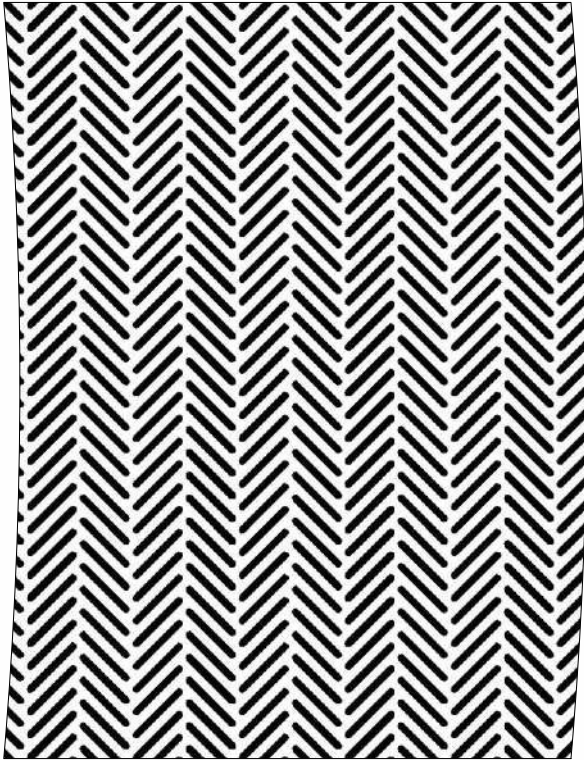


H- 1440



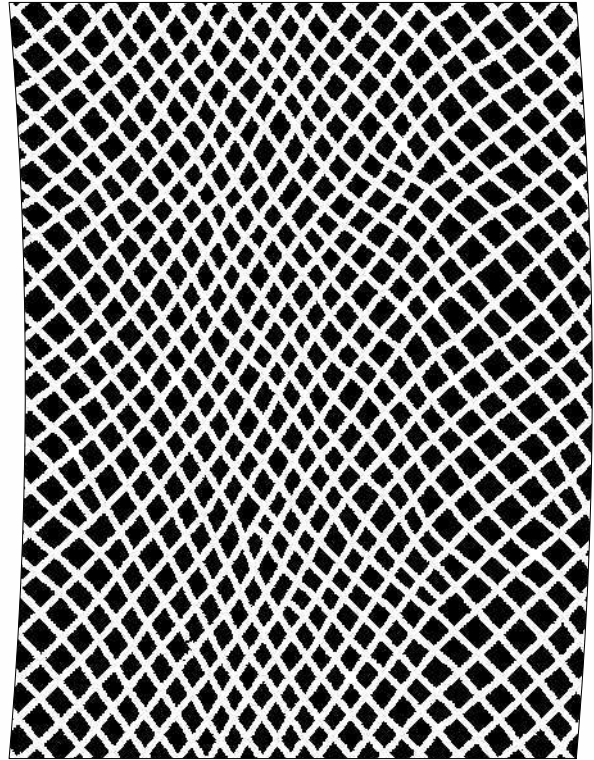
H- 1450

W



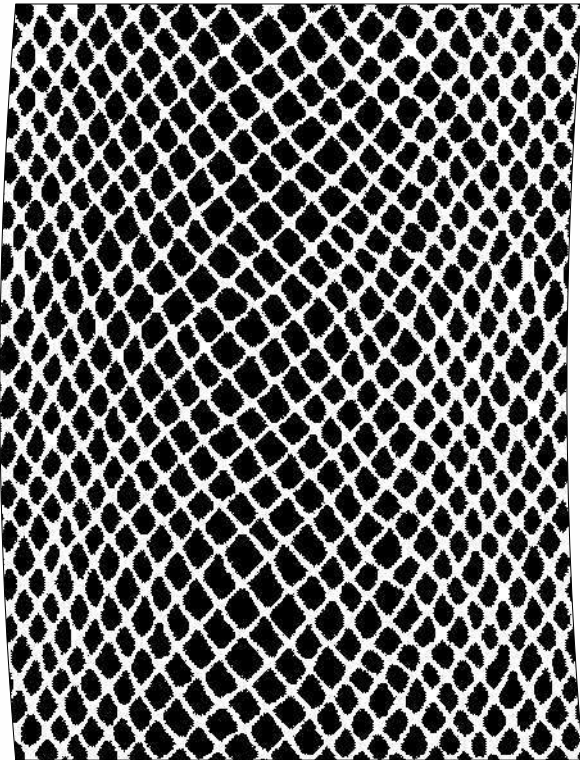
1460

W

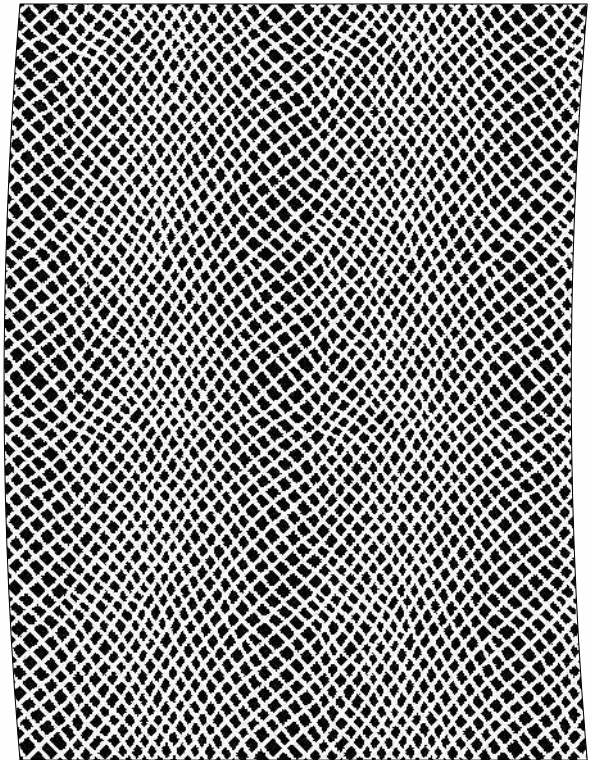


1470

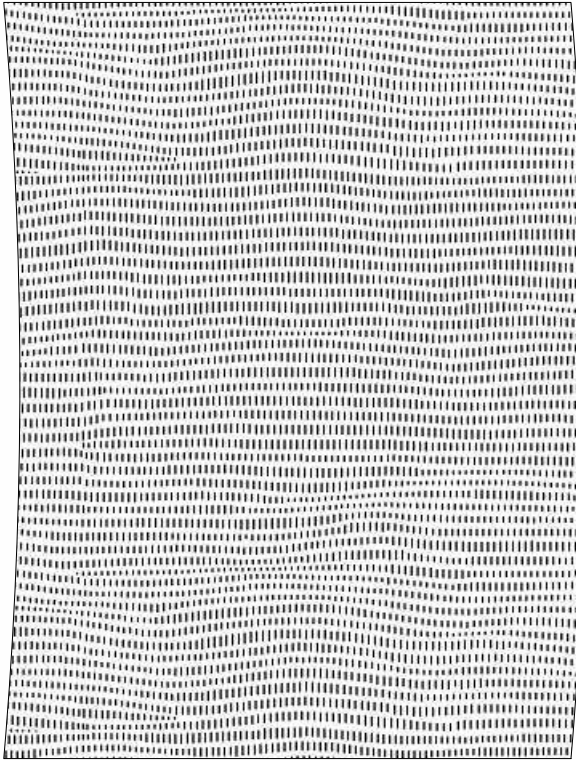
W



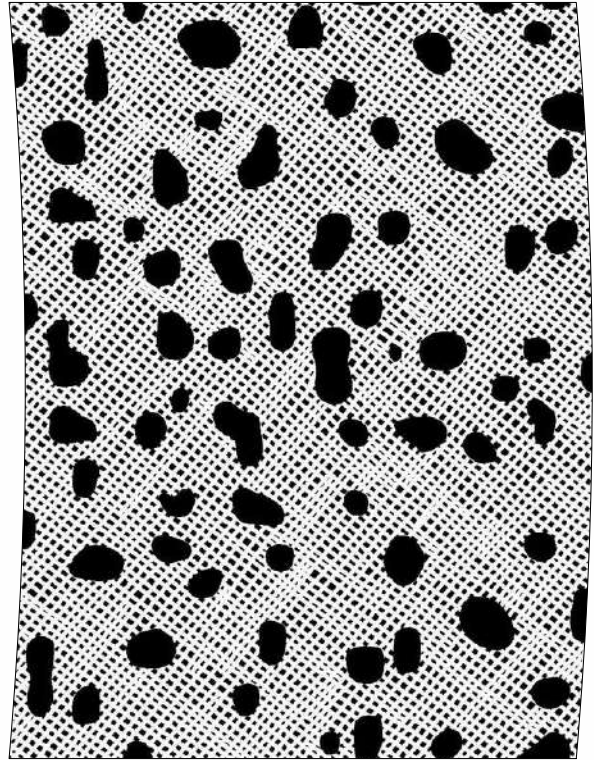
H- 1471



1475

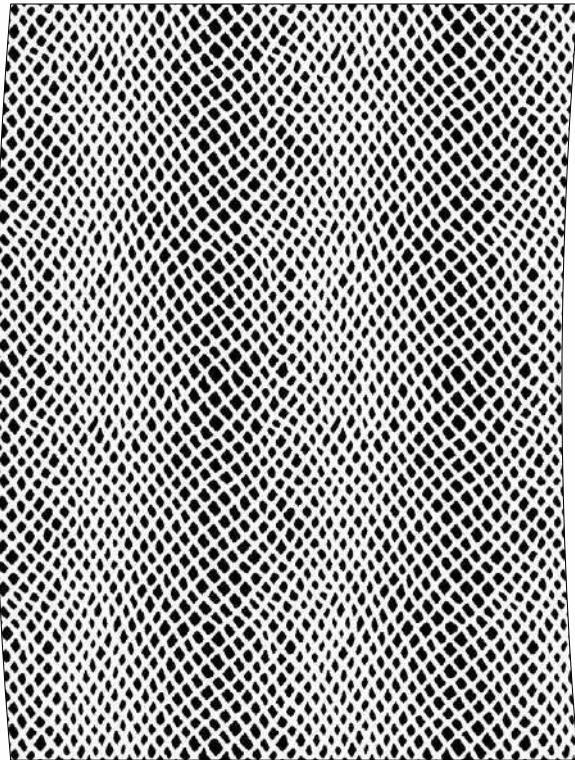


1480

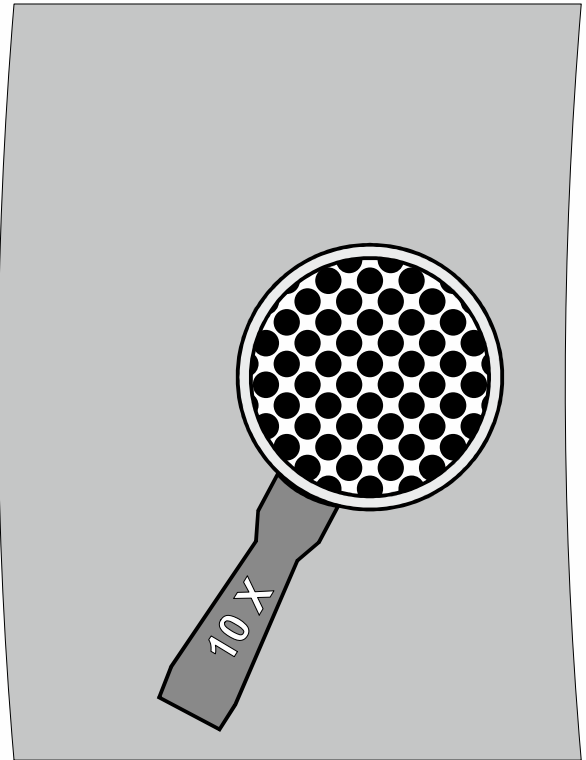


H- 1490

W
B

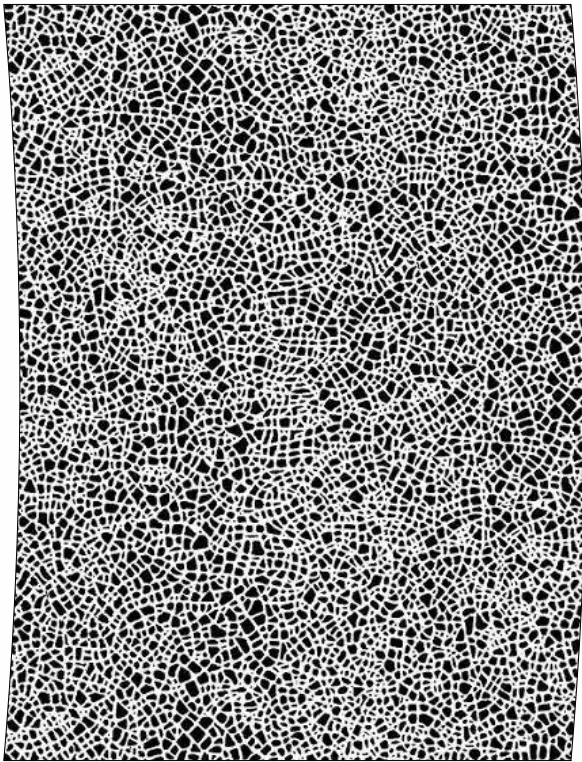


H- 1500

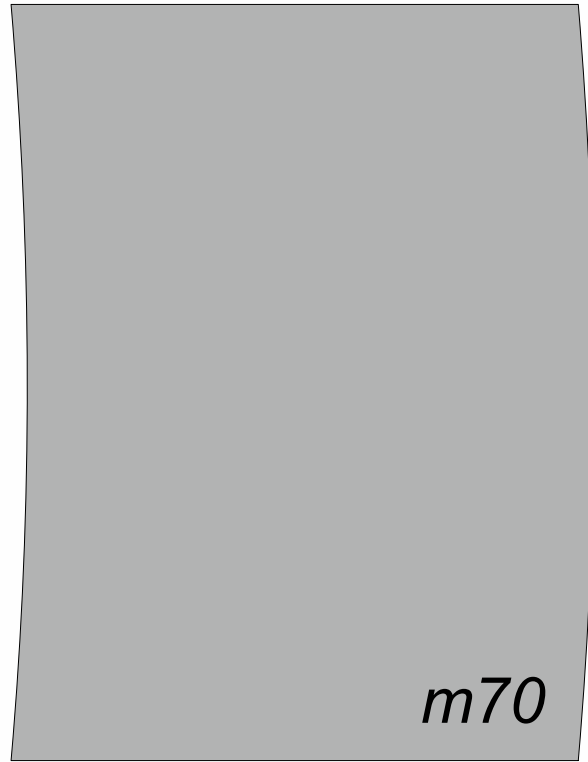


1510

W

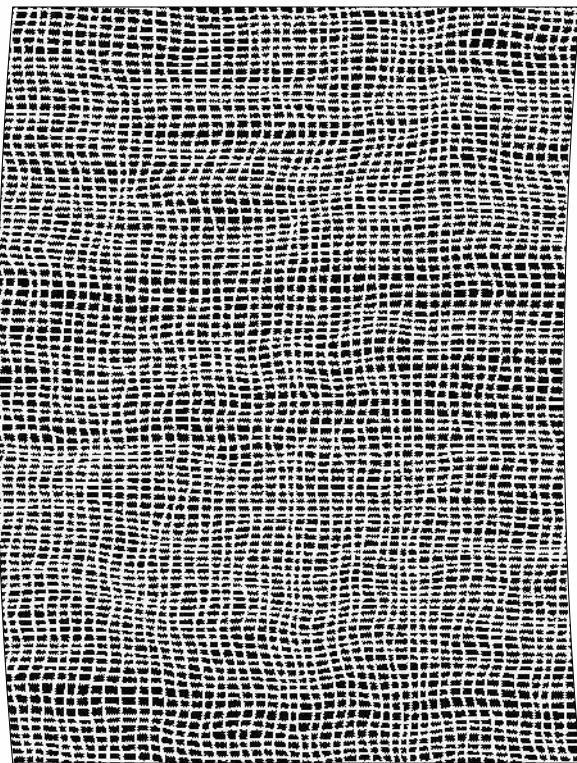


1520

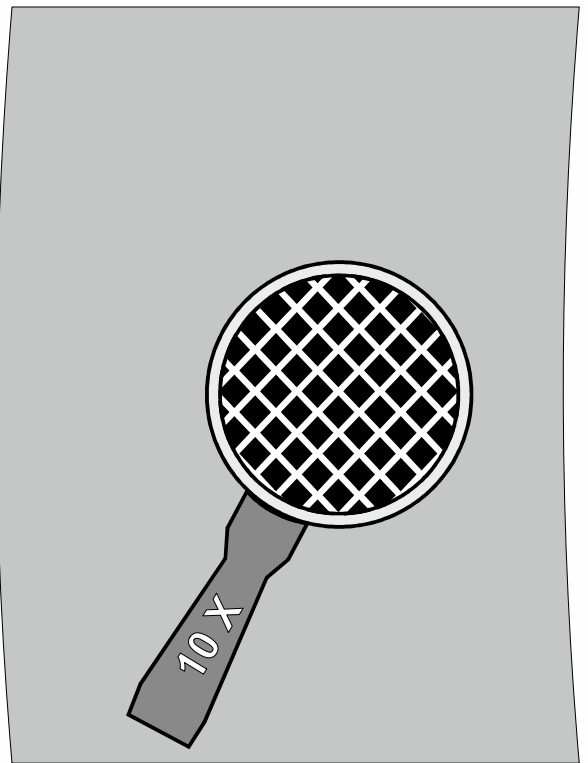


m70

1530

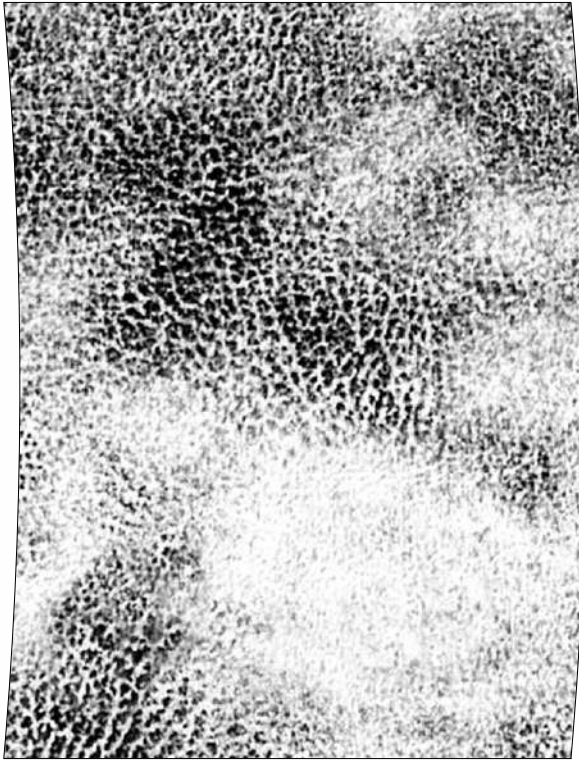


1550

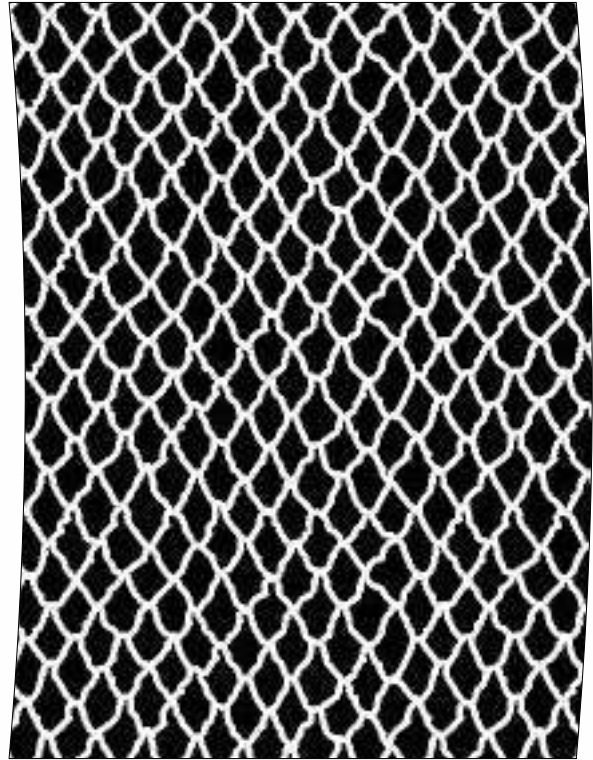


1560

B



1570



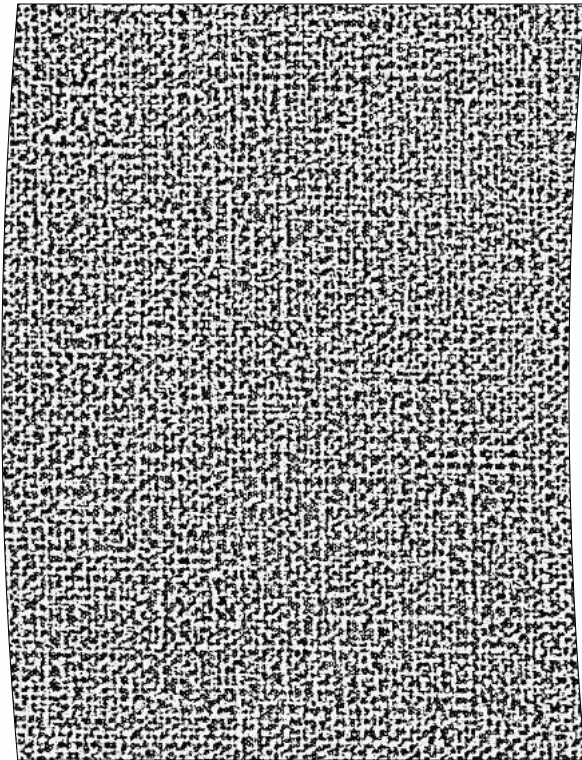
H- 1580

M

GR

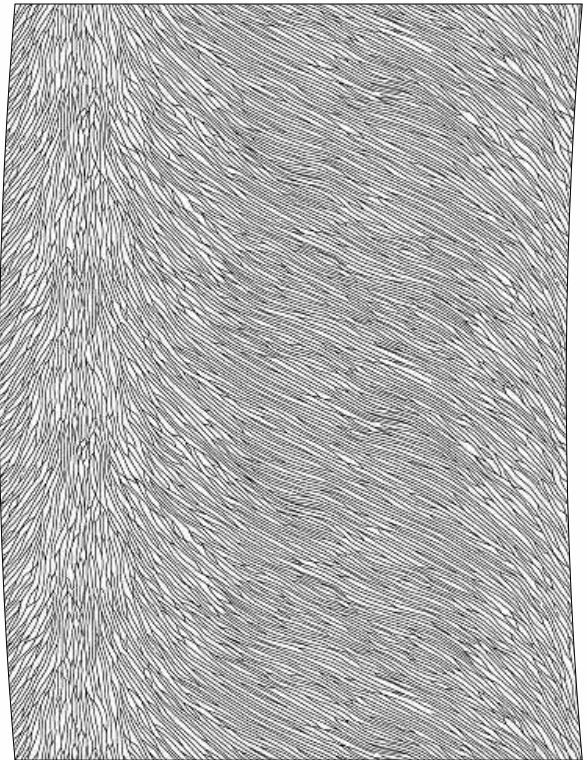
B

K

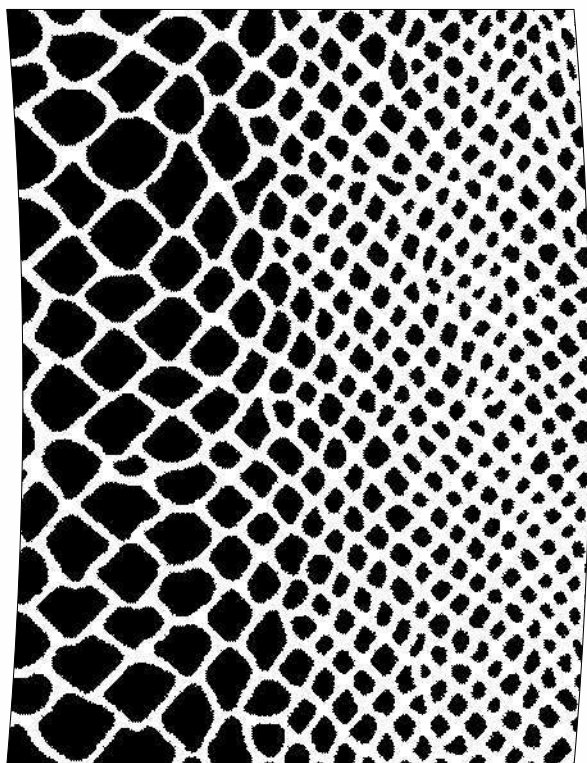


1590

M

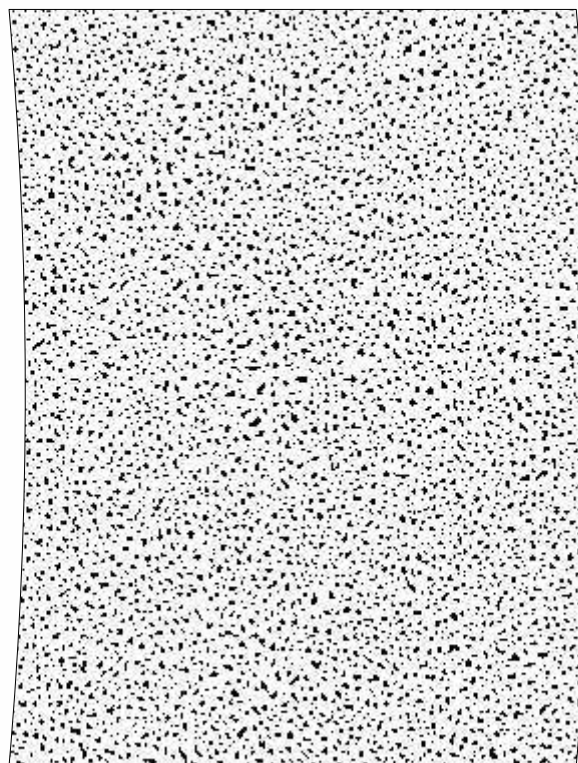


1600



H- 1610

W

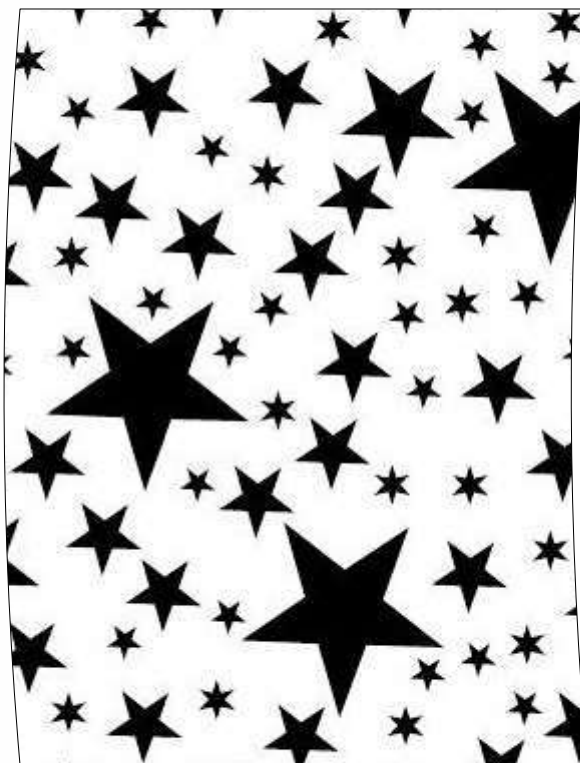


1620



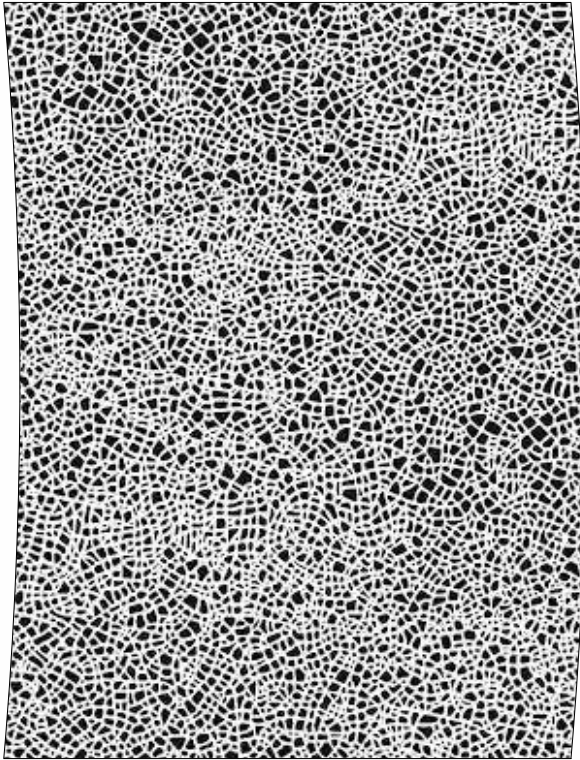
1630

W

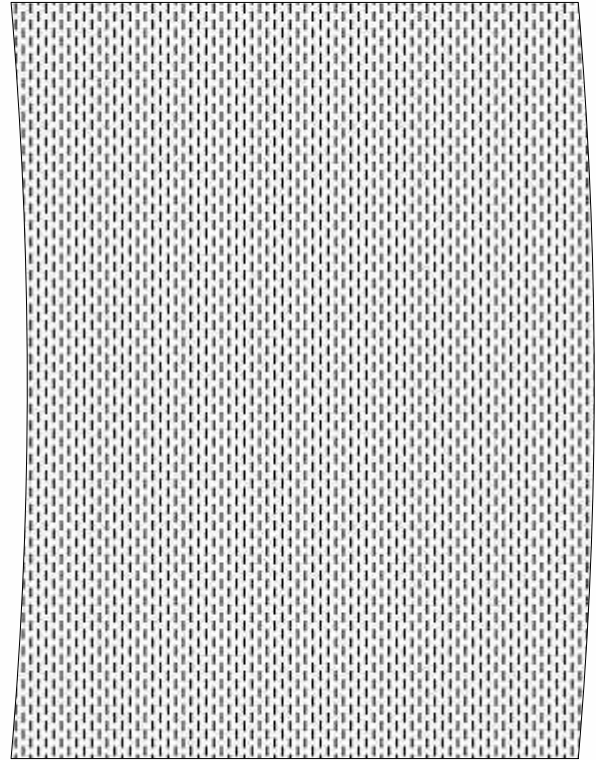


1640

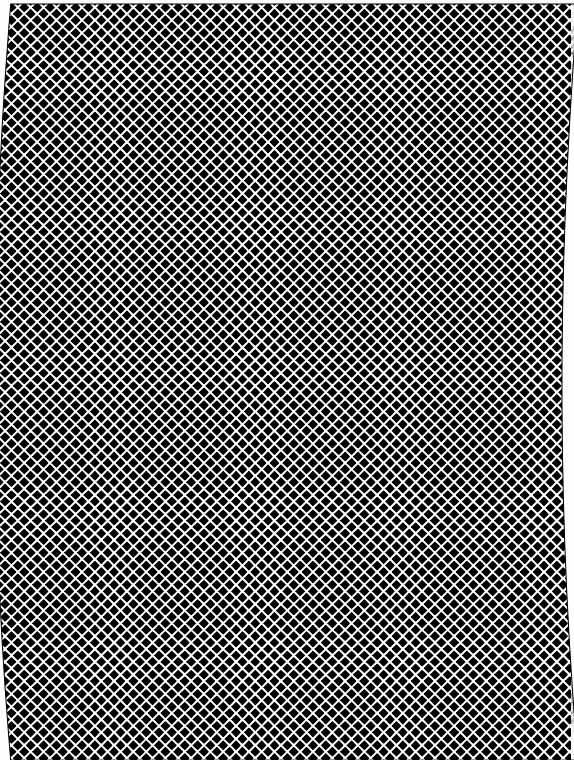
W



1650



1660

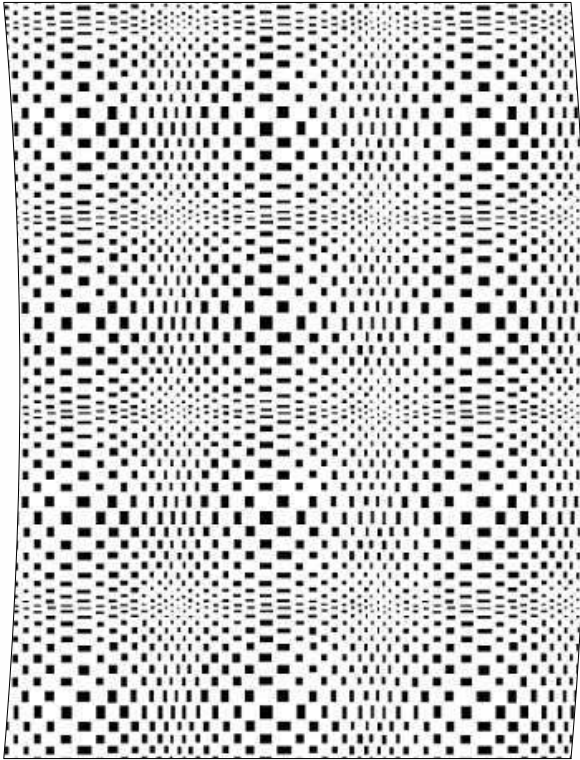


1670

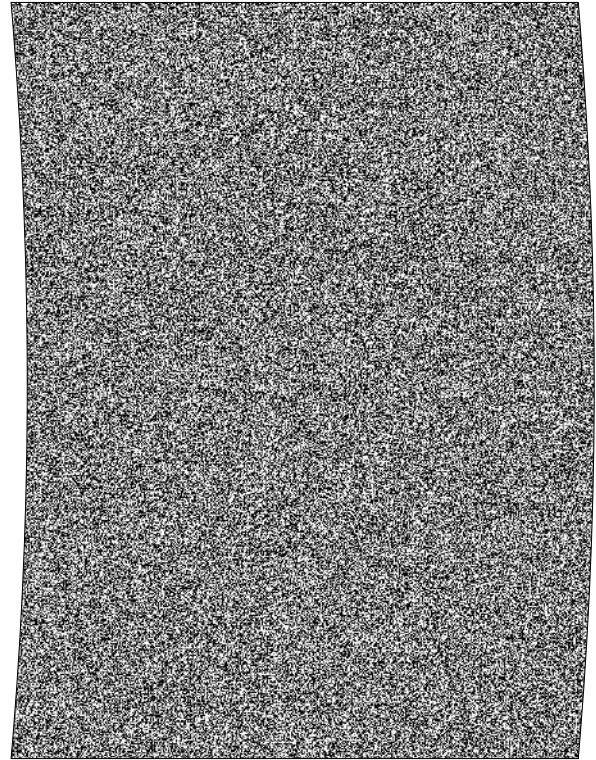


1680

W



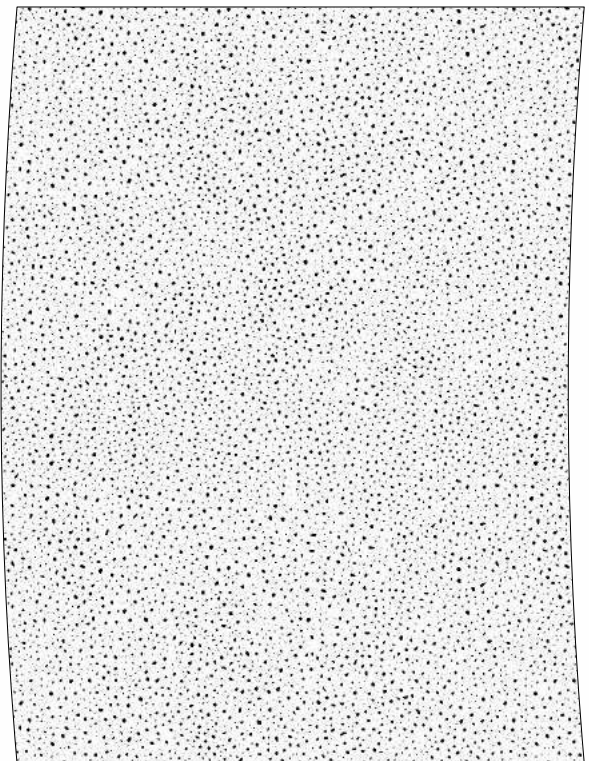
1690



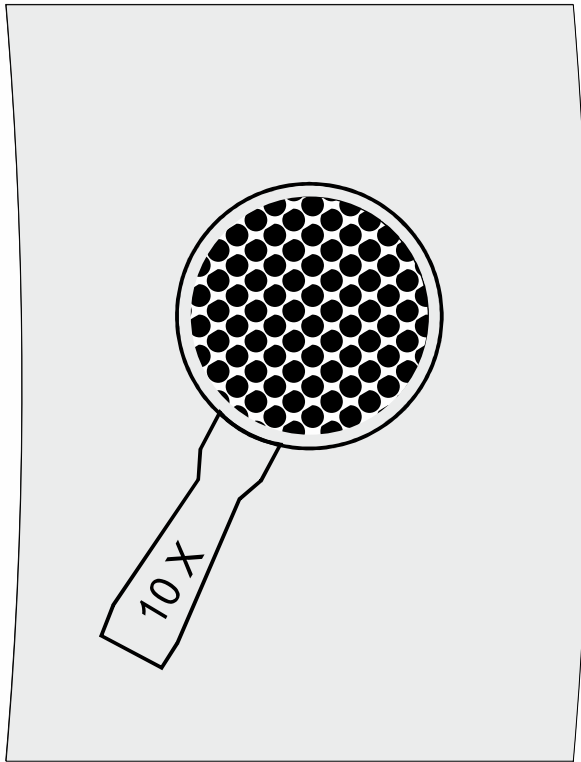
1700



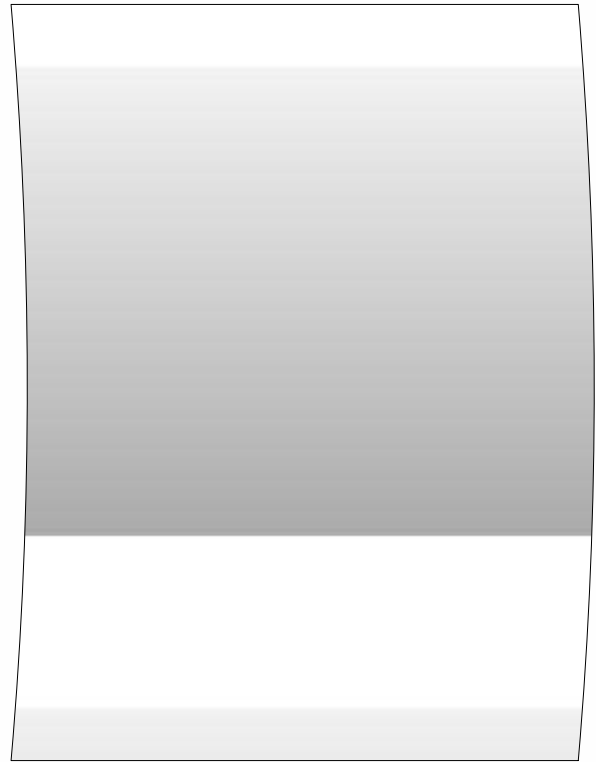
1710



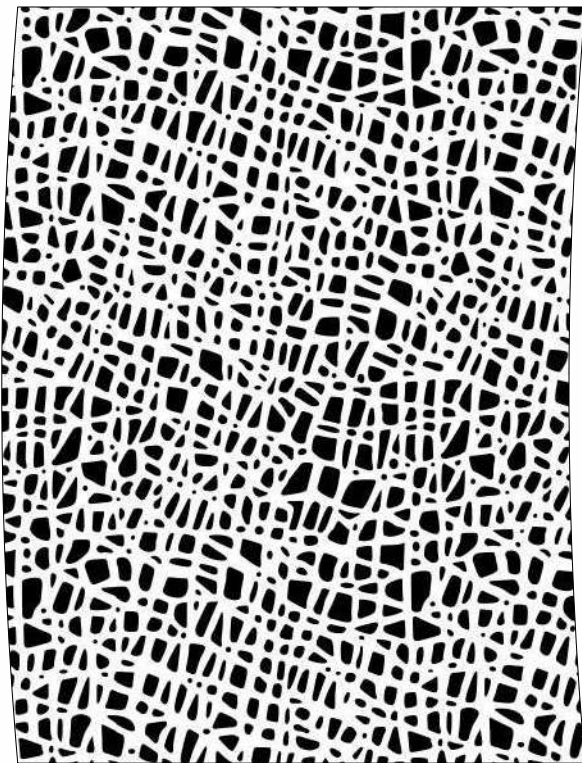
1720



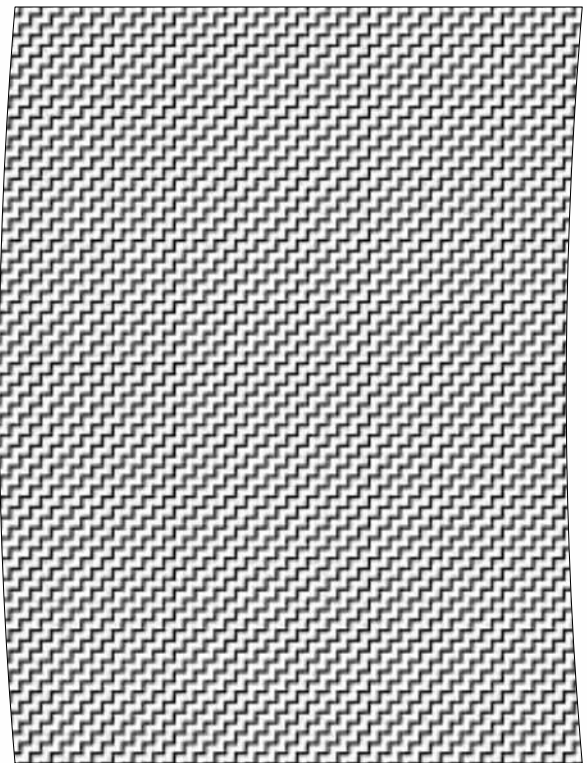
1730



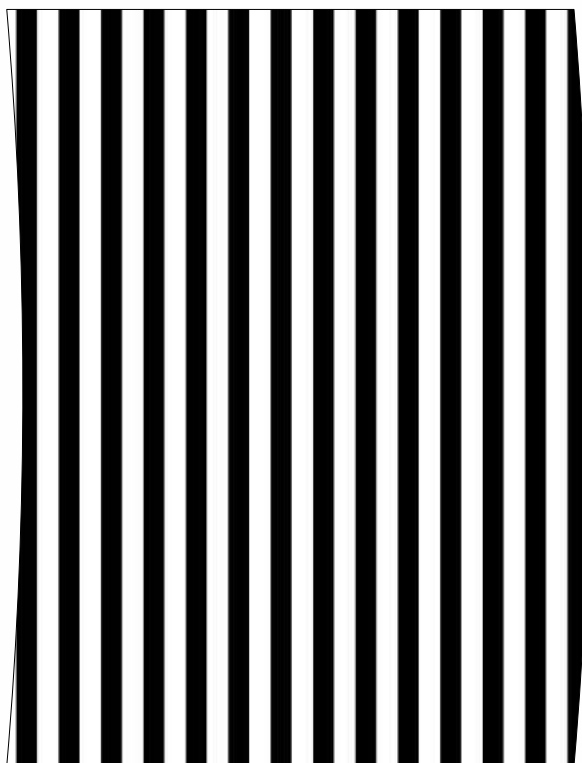
1740



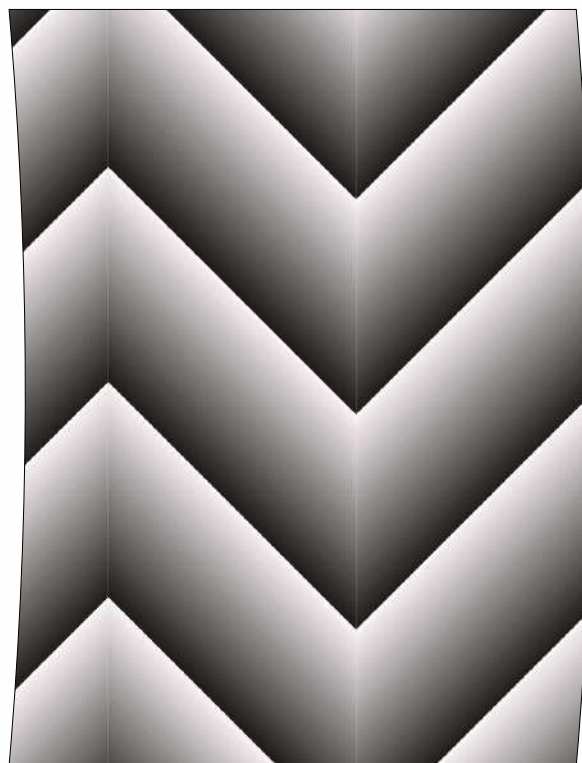
H- 1750



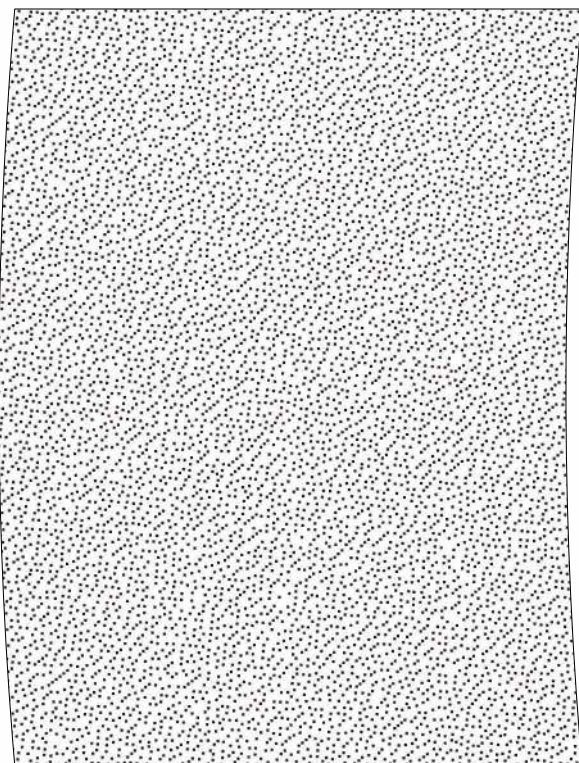
1760



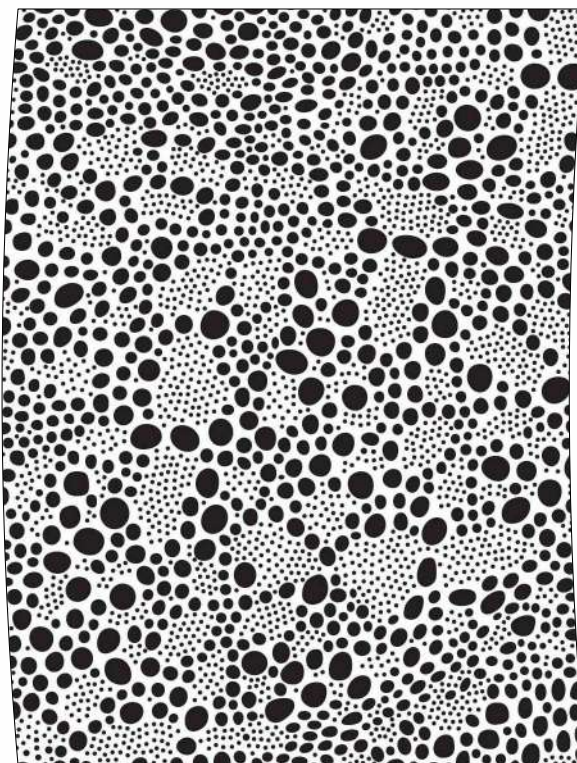
1770



1780

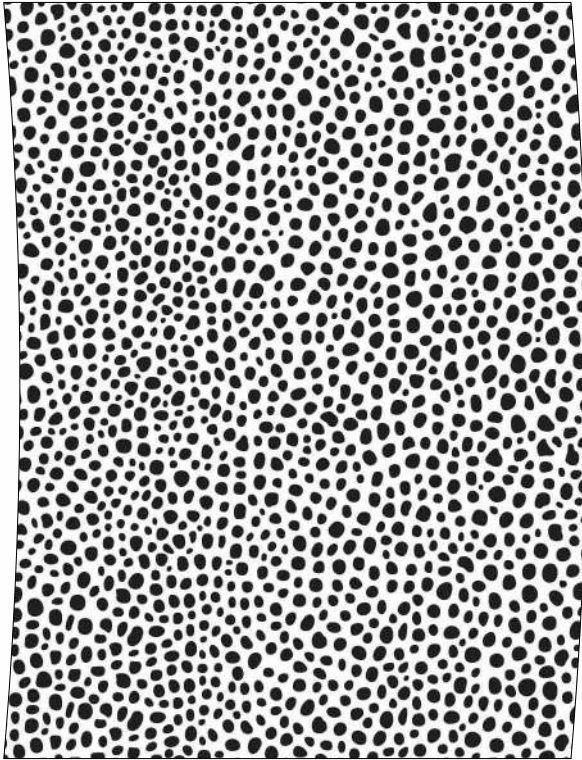


1790

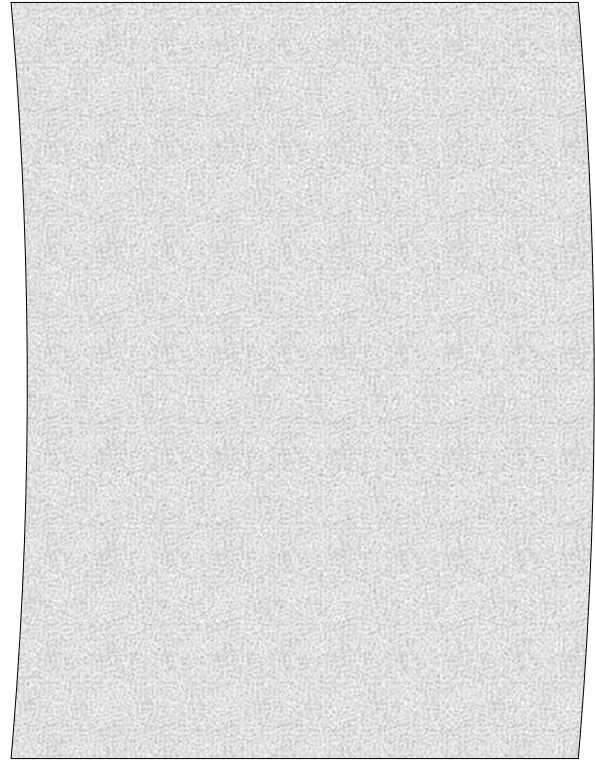


H- 1810

W

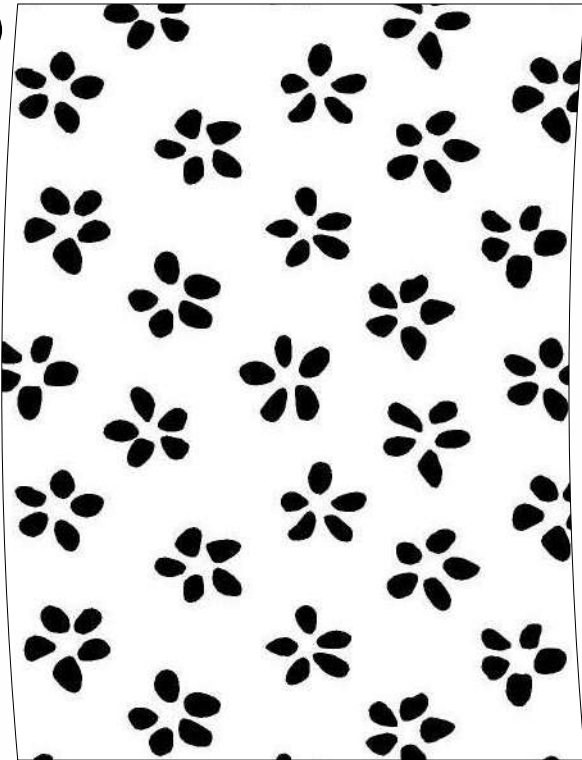


H- 1820



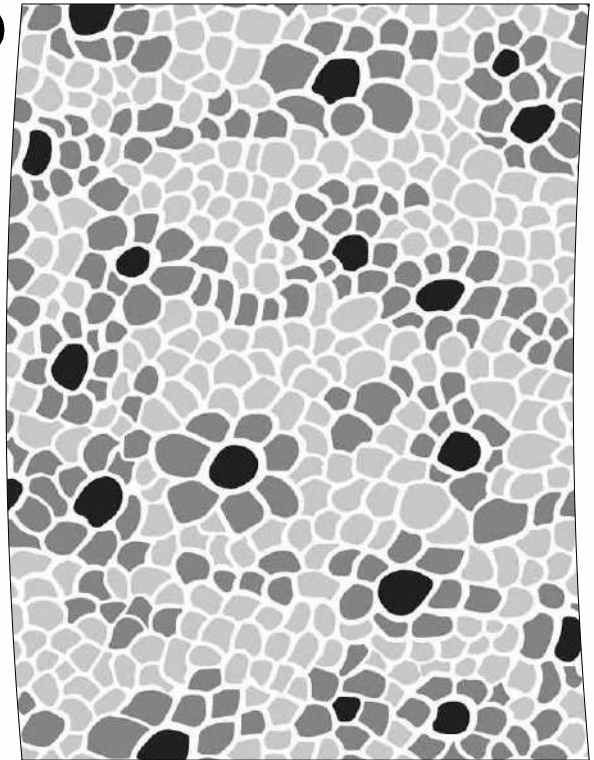
1830

W



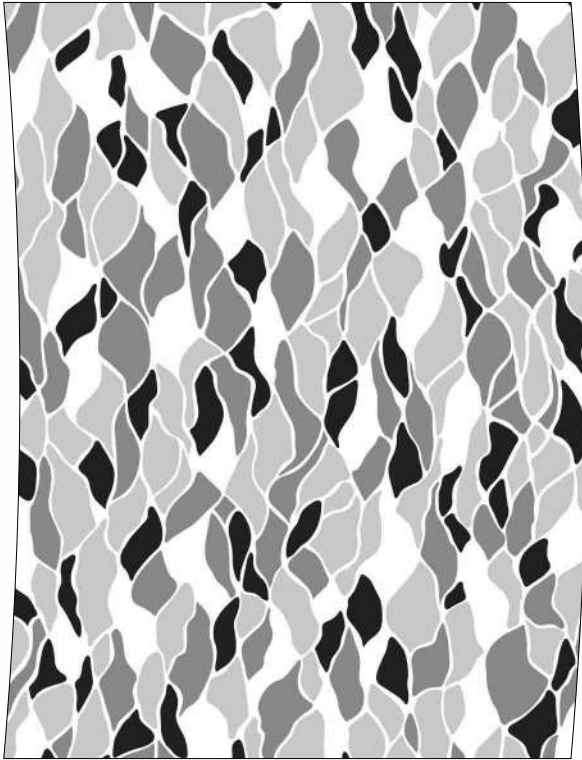
1840

W

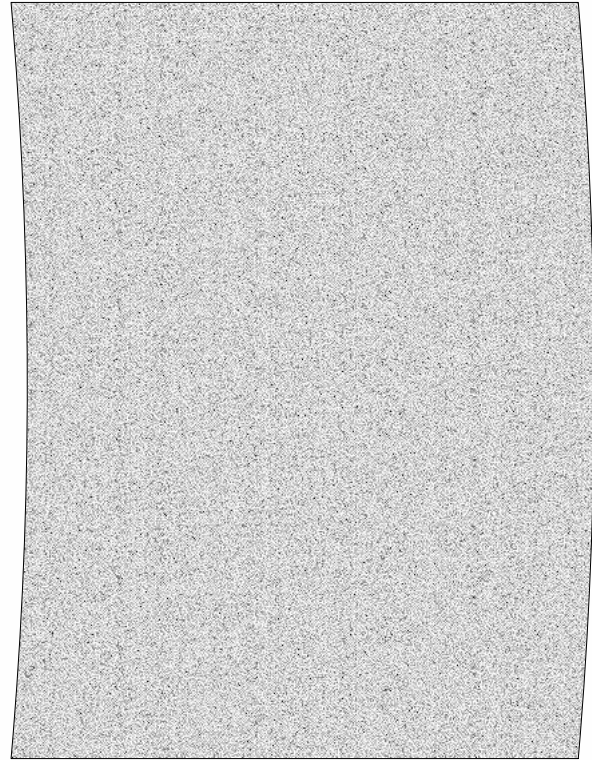


1850

W

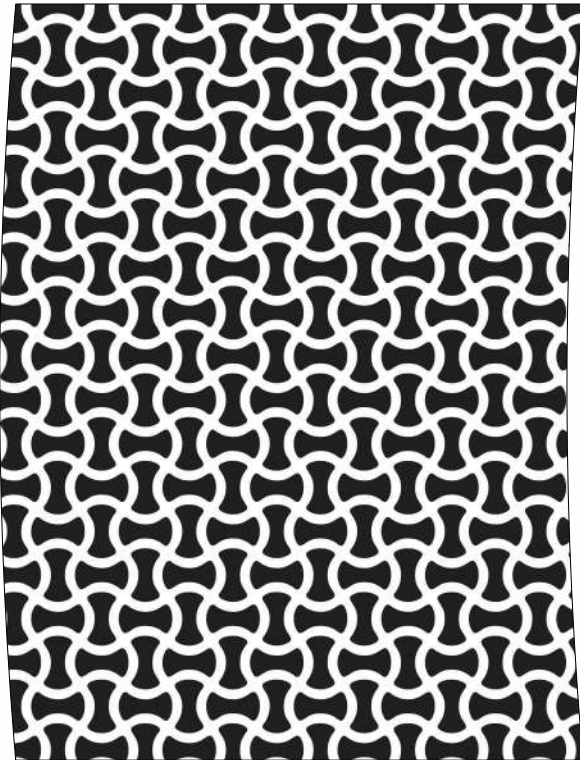


1860



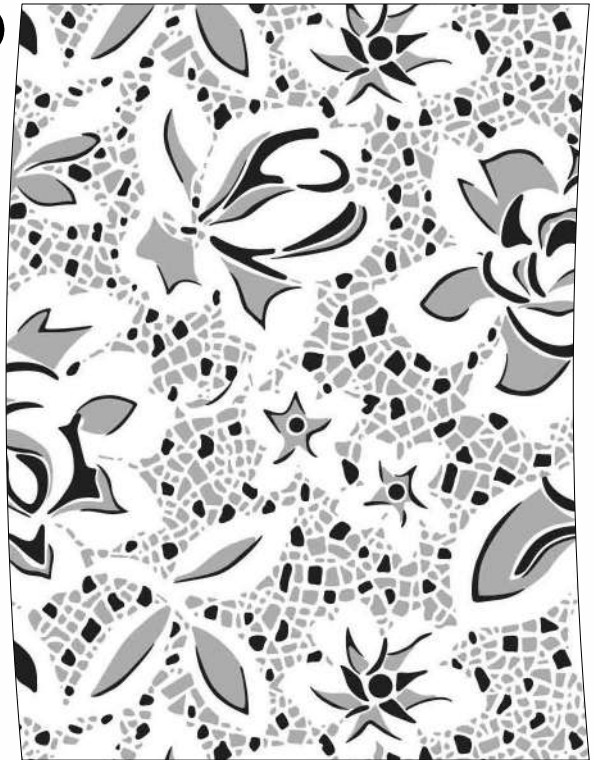
1870

W

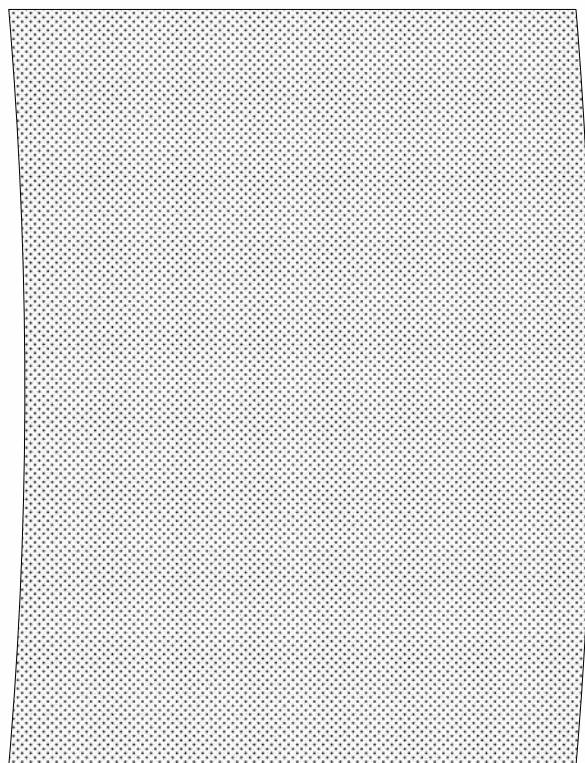


H- 1880

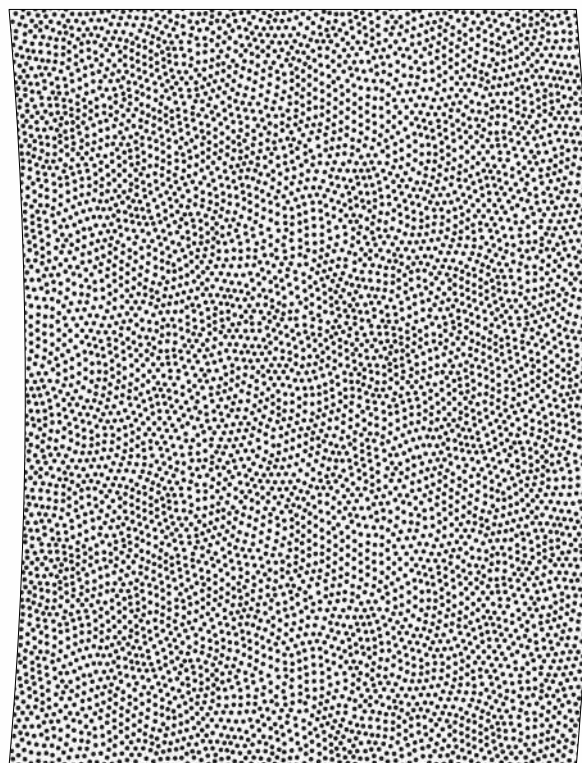
W



1890



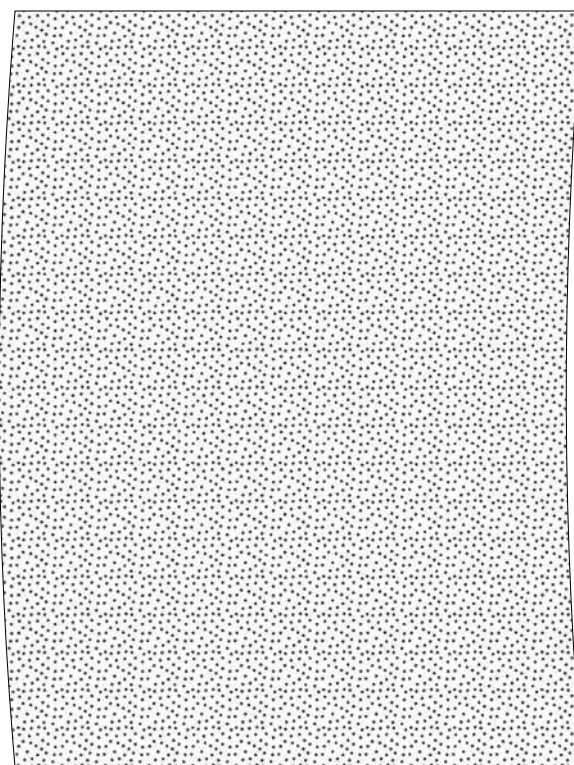
1900



1910

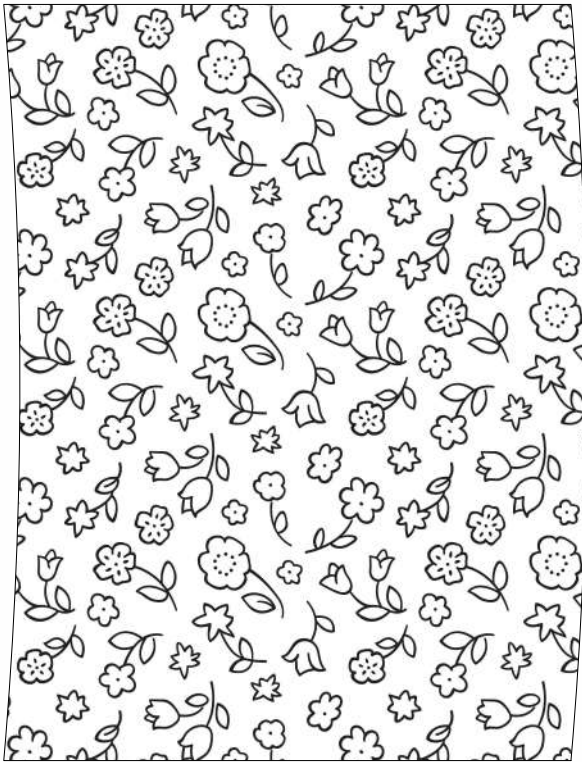


H- 1920

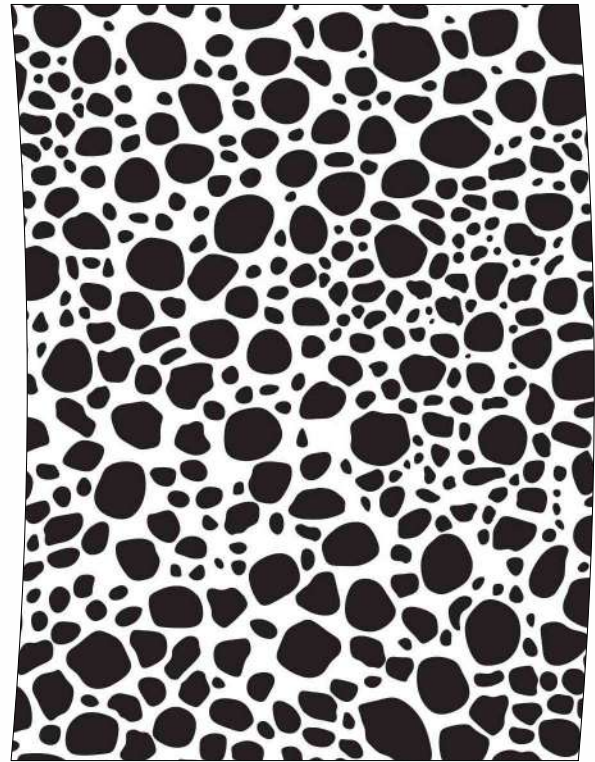


1930

ues foils

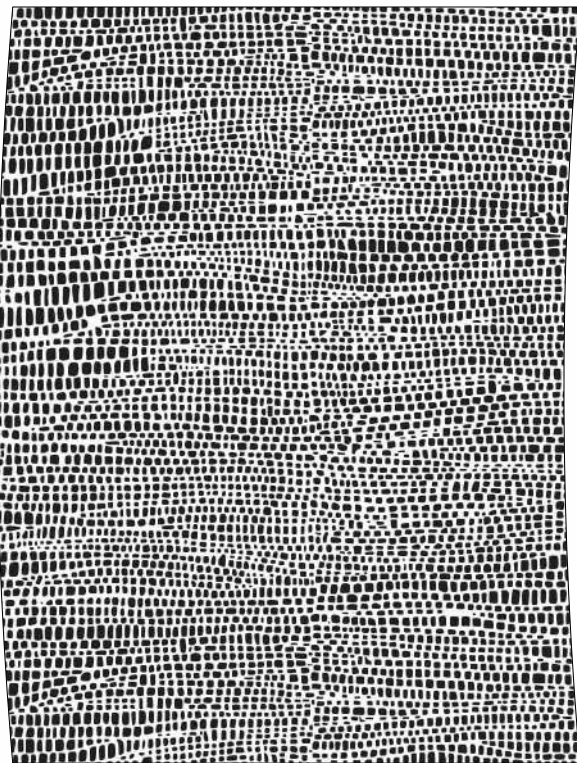


1940



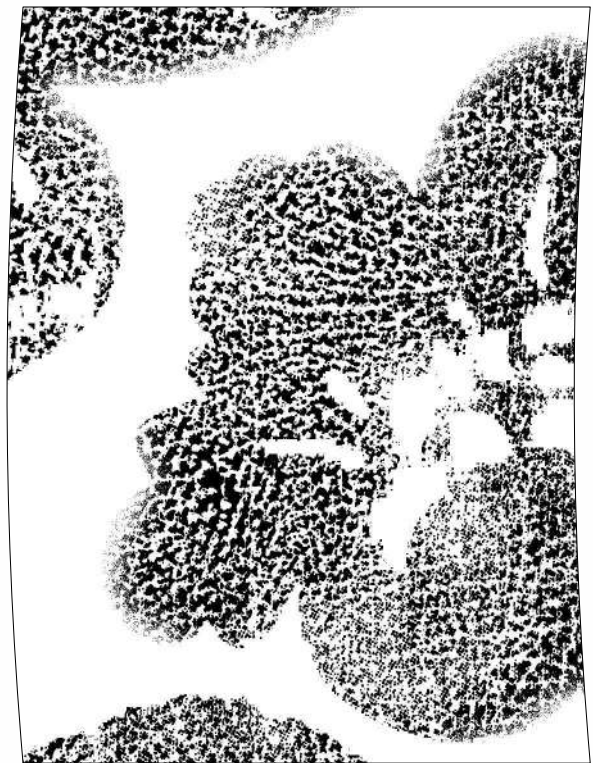
H-1950

W



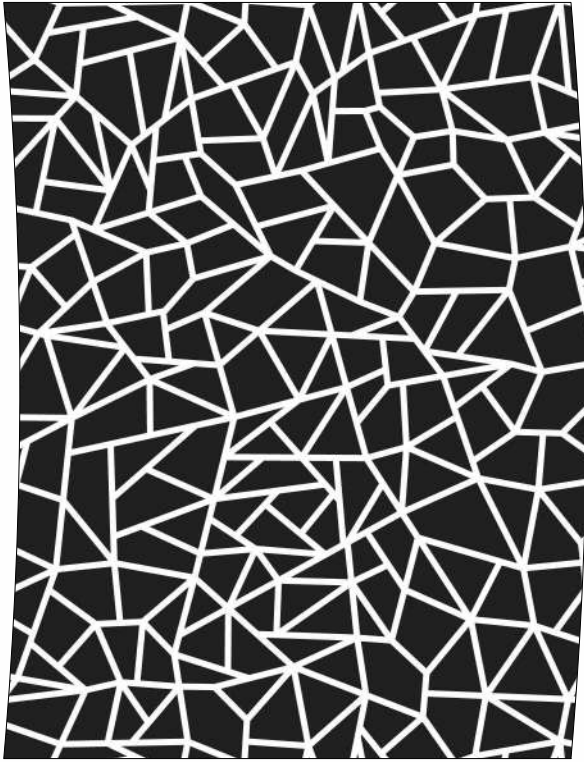
H- 1960

W

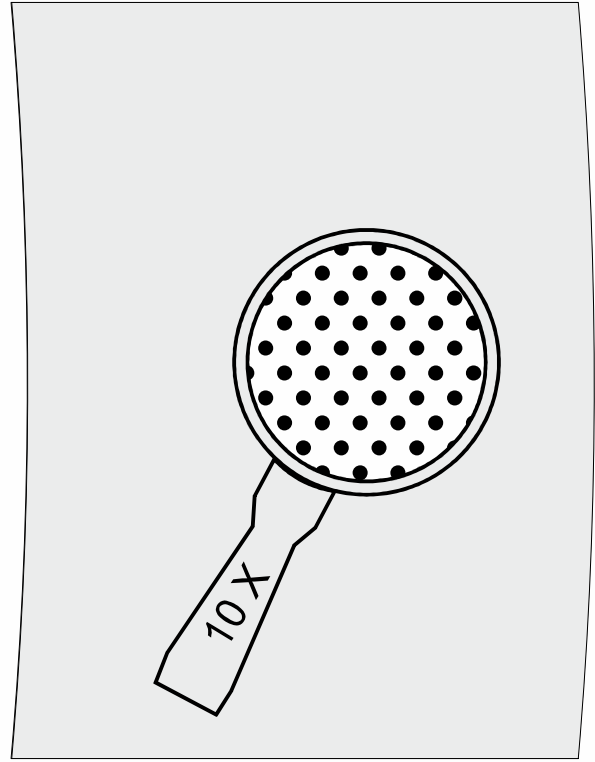


1970

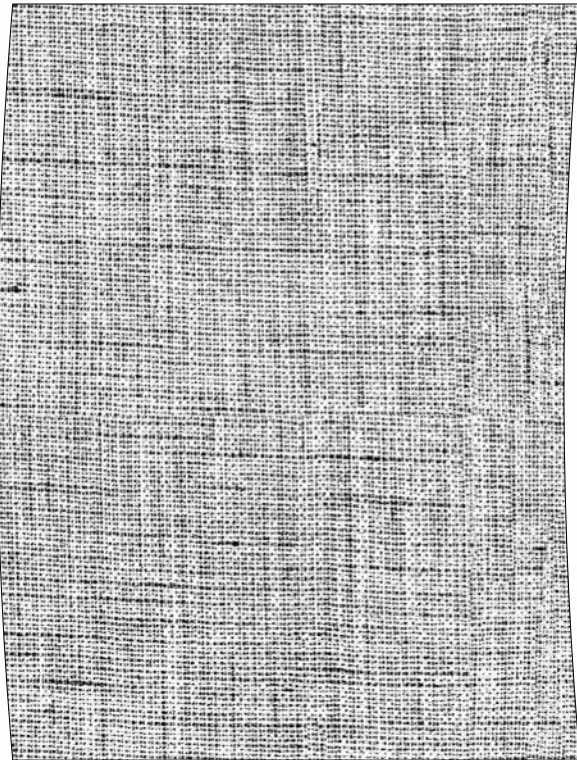
ues foils



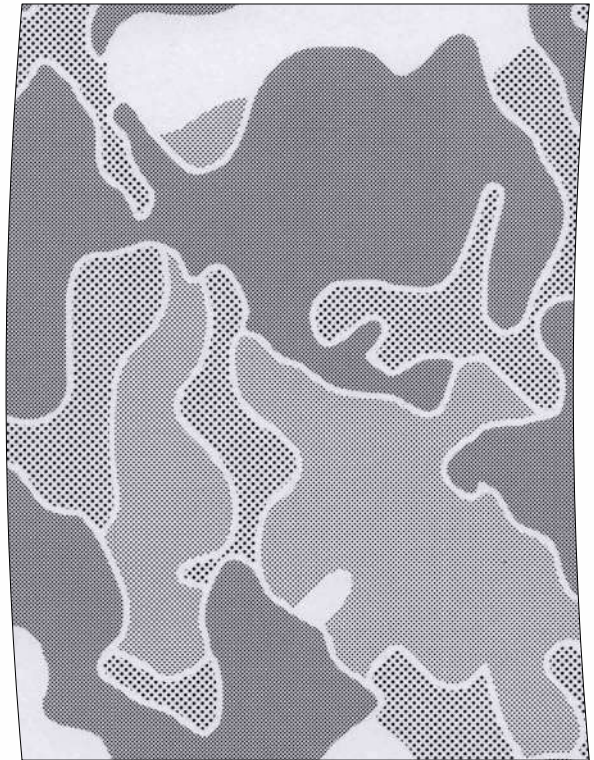
H- 1980



1990

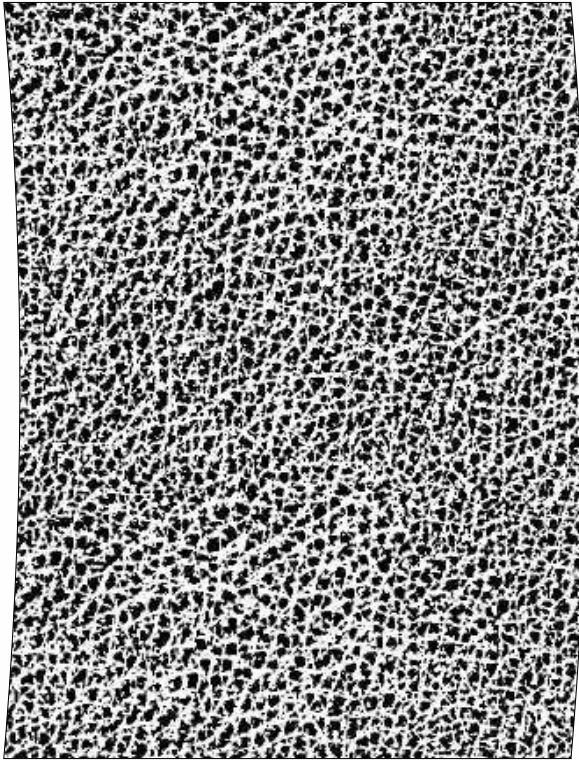


2000

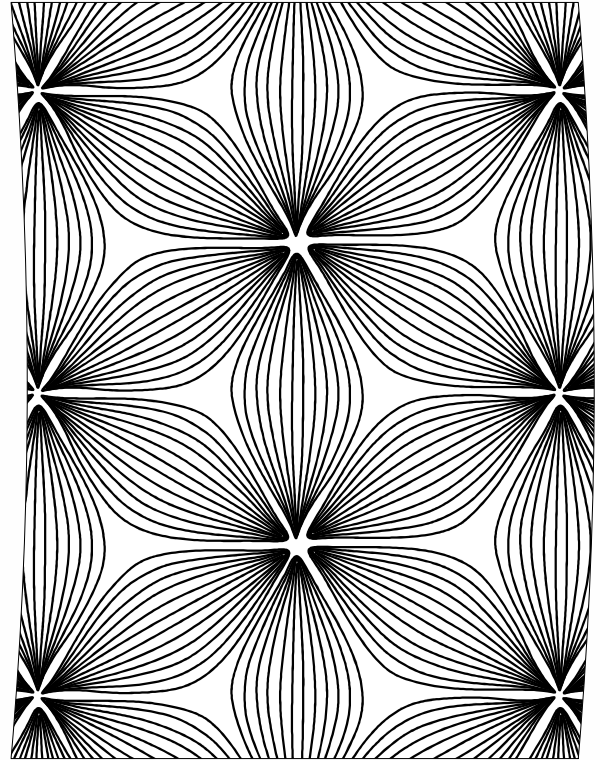


2010

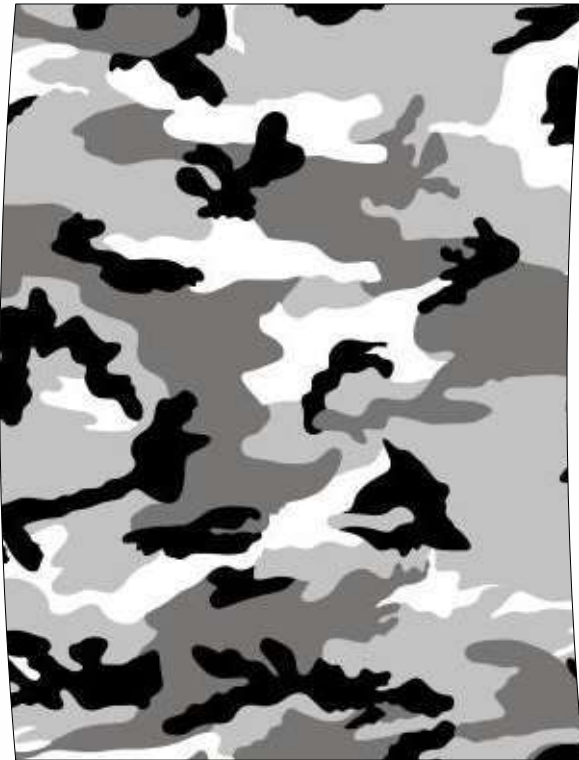
ues foils



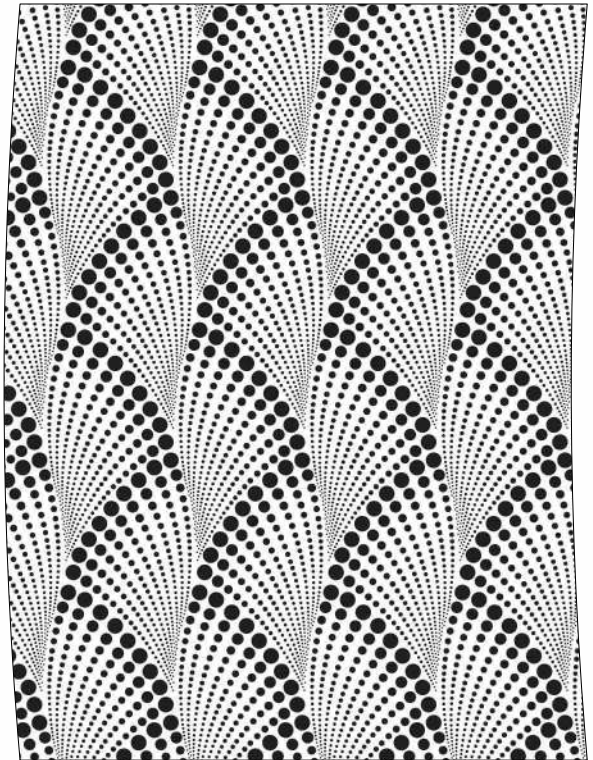
2020



2030

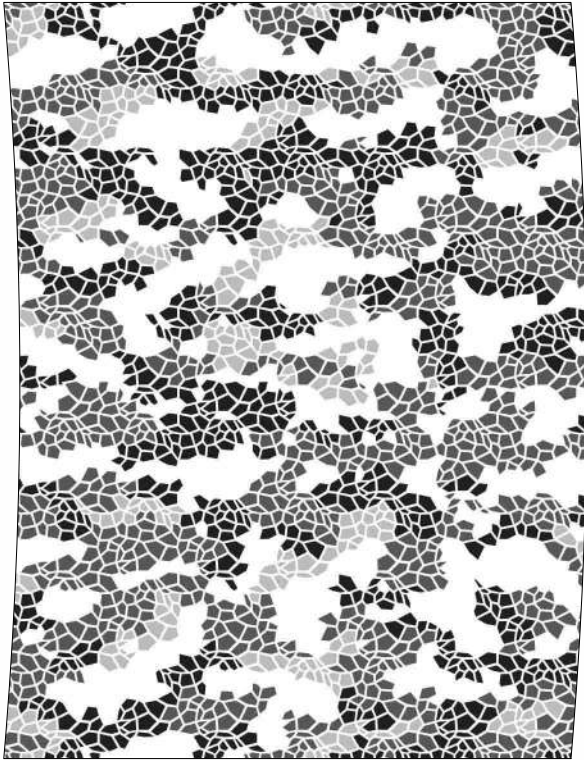


2040



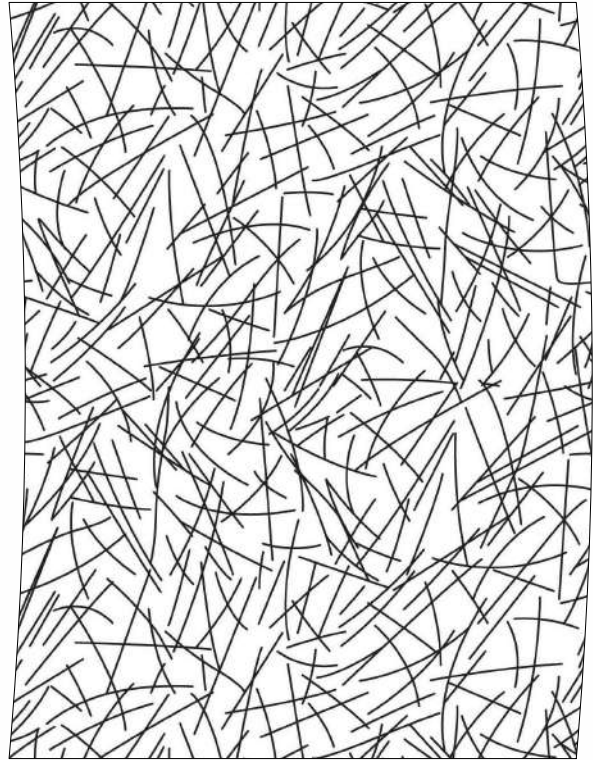
2050

W

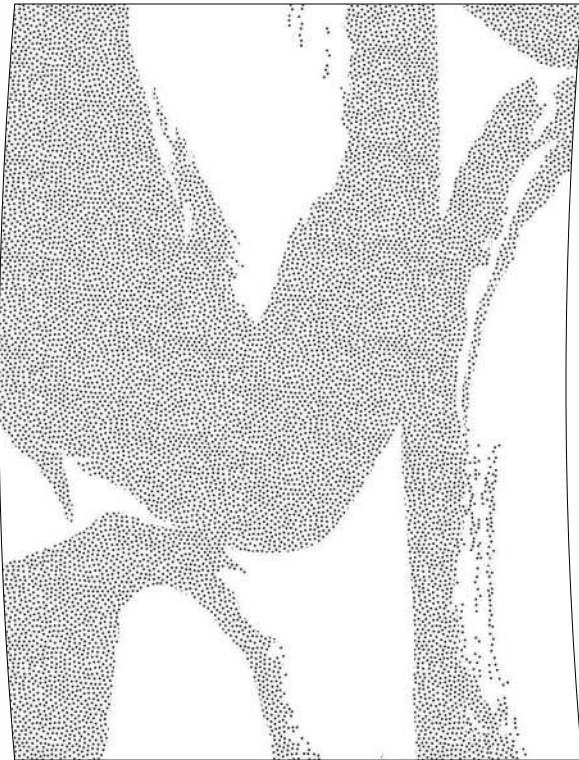


2060

W



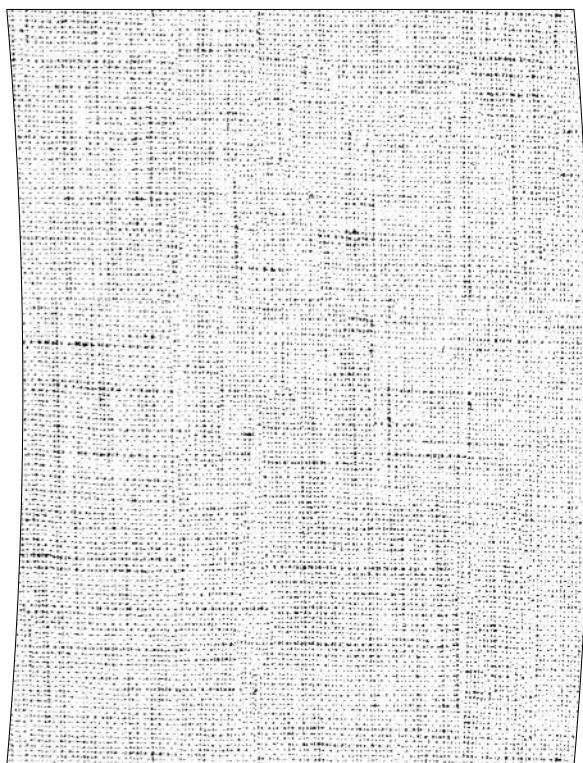
2070



2080



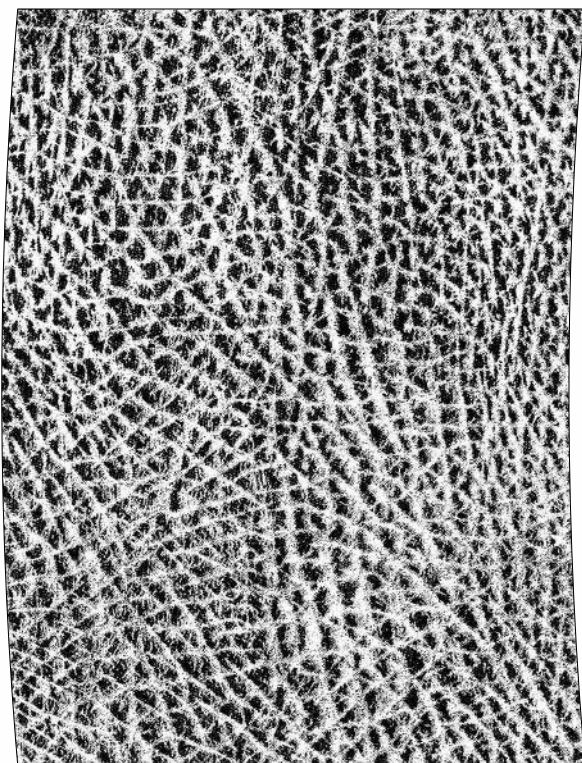
2090



2100



2110



2120



2130

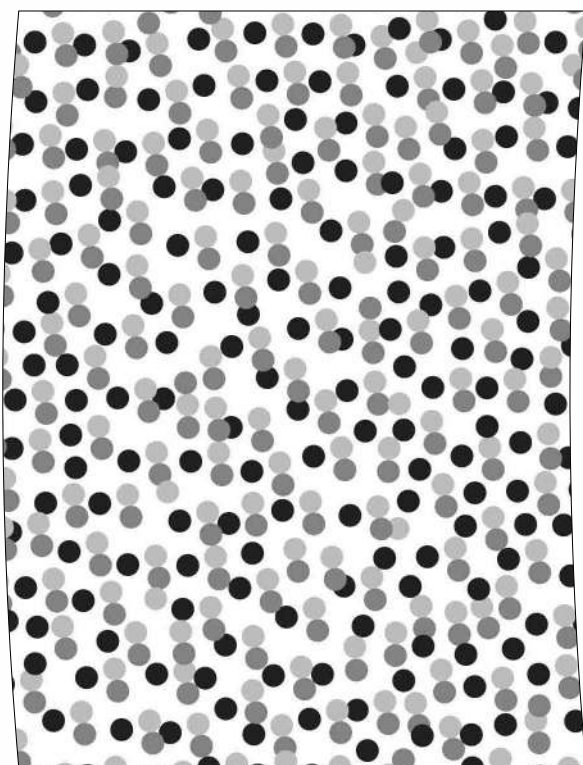
ues foils



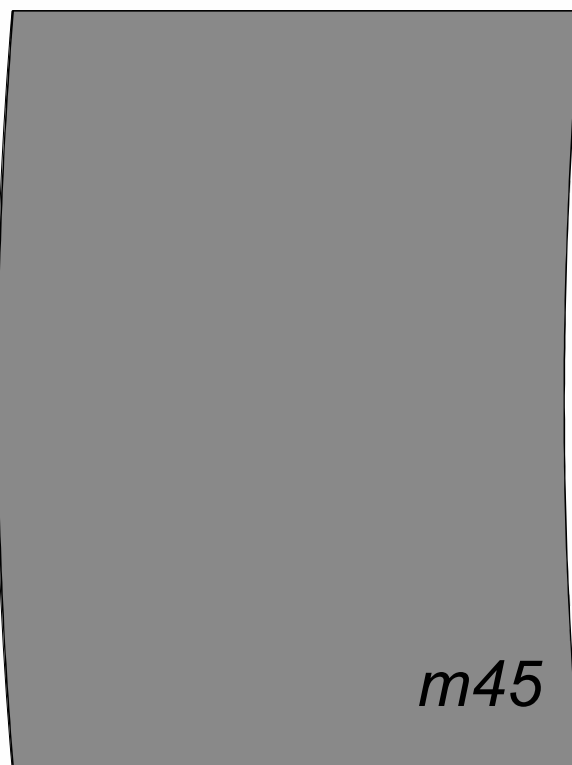
2140



2150



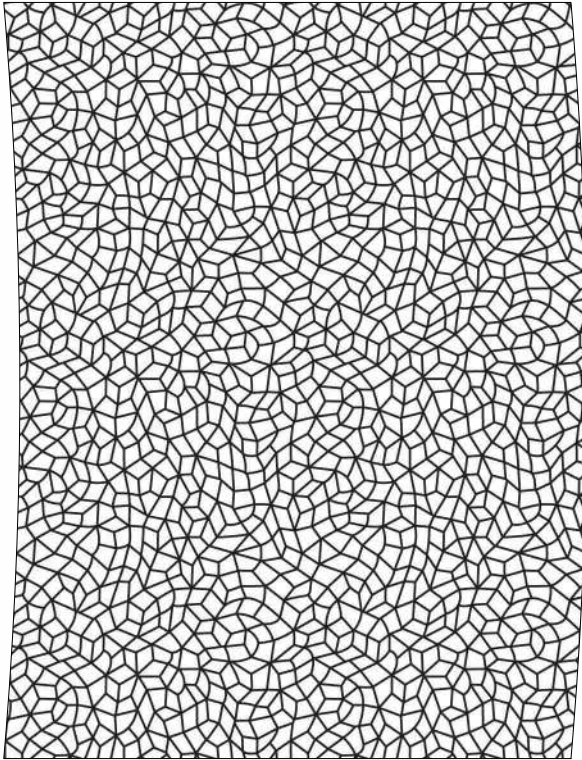
2160



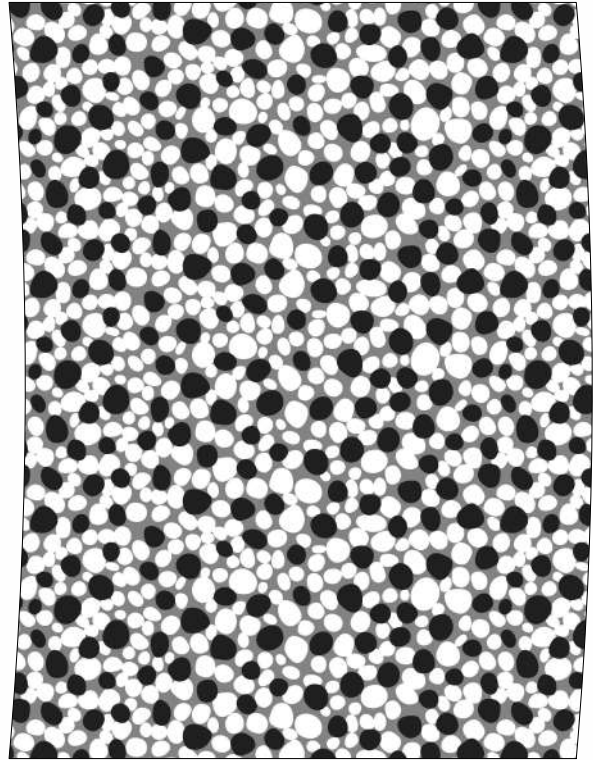
m45

2170

W



2180

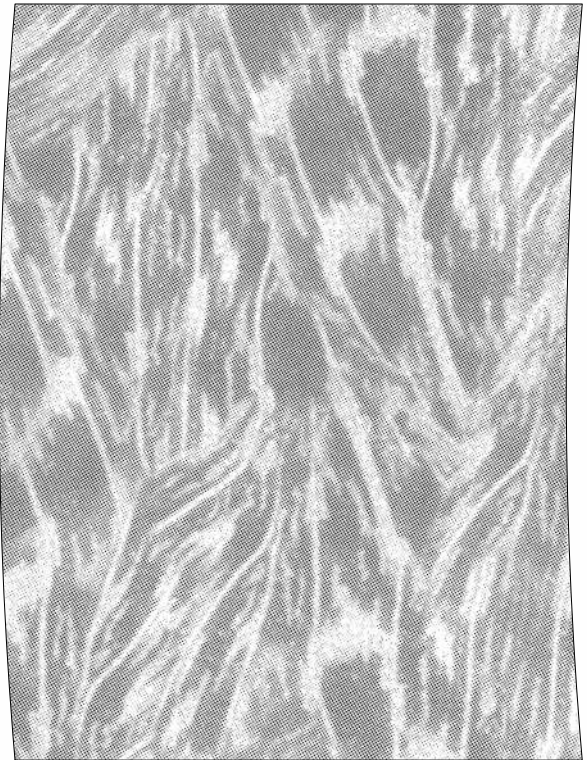


2190

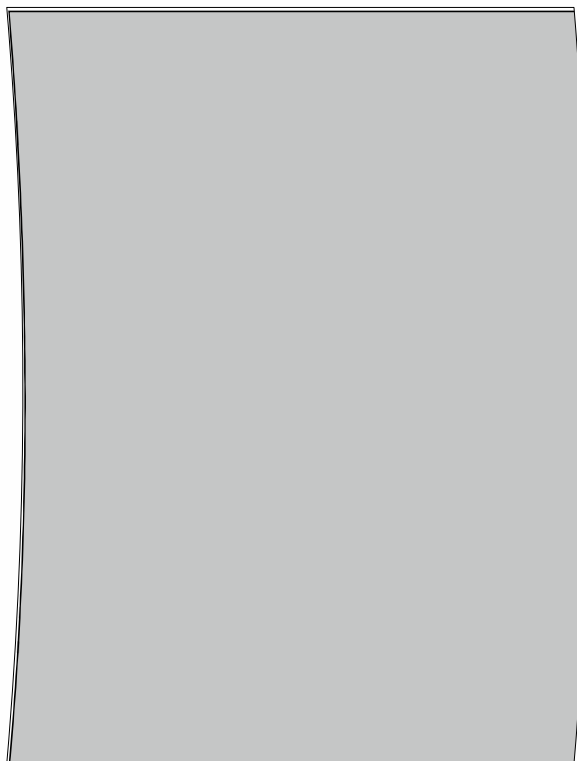
W



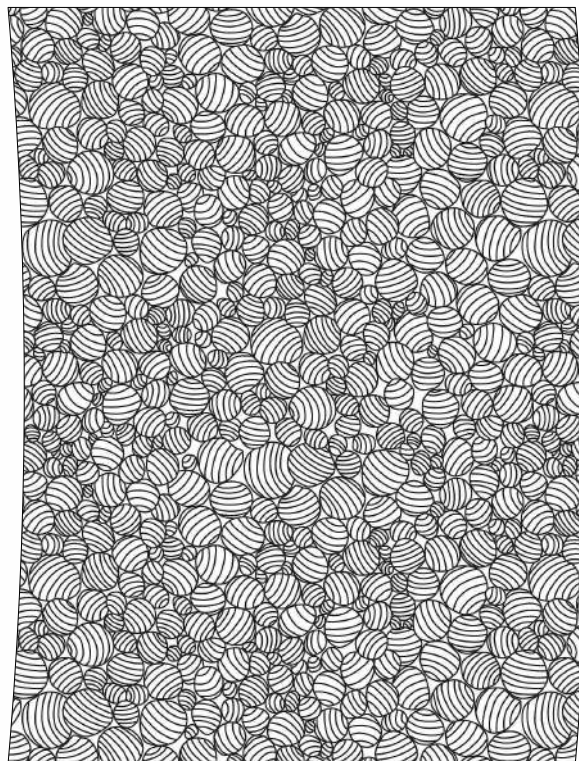
2200



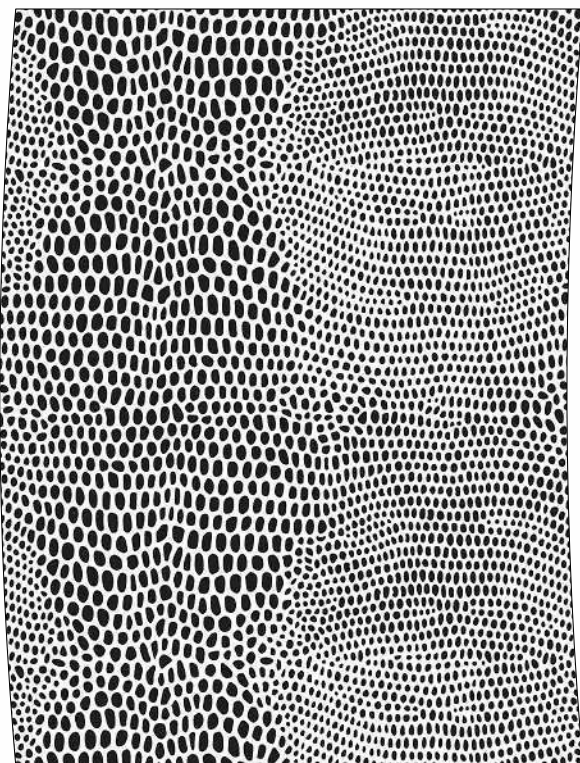
2210



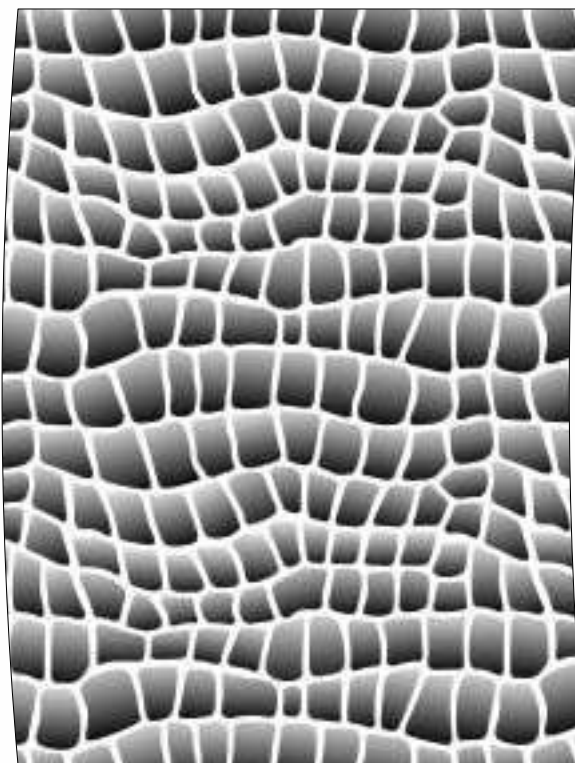
2220



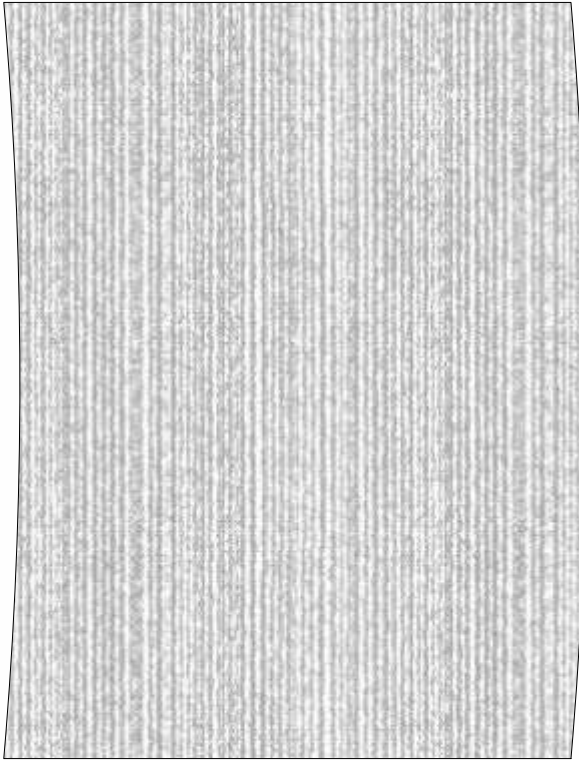
2230



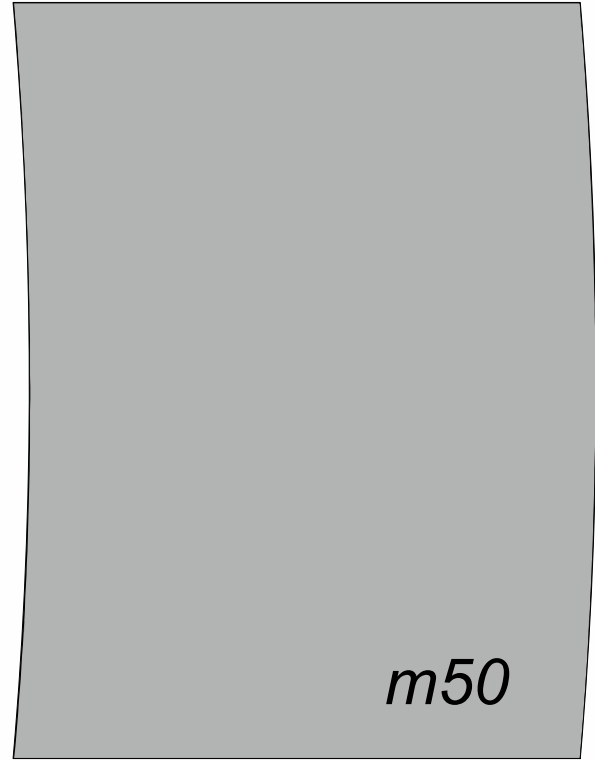
2240



2250

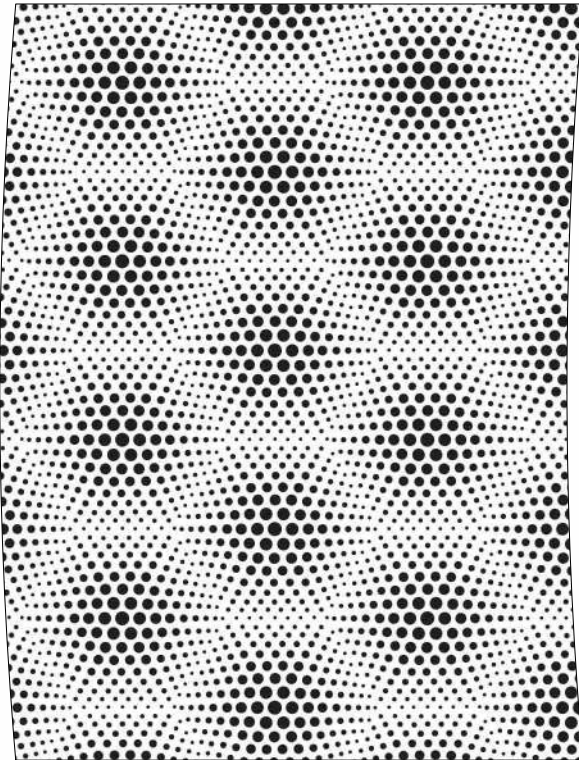


2260

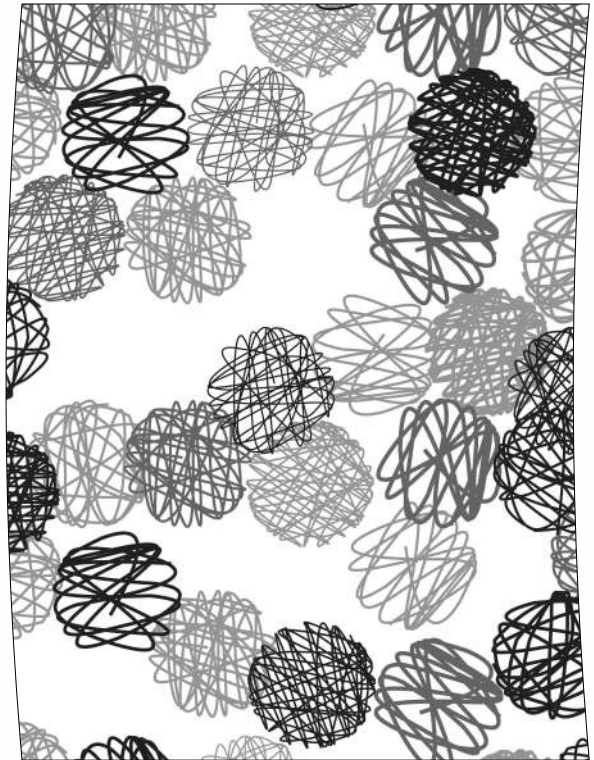


2270

W

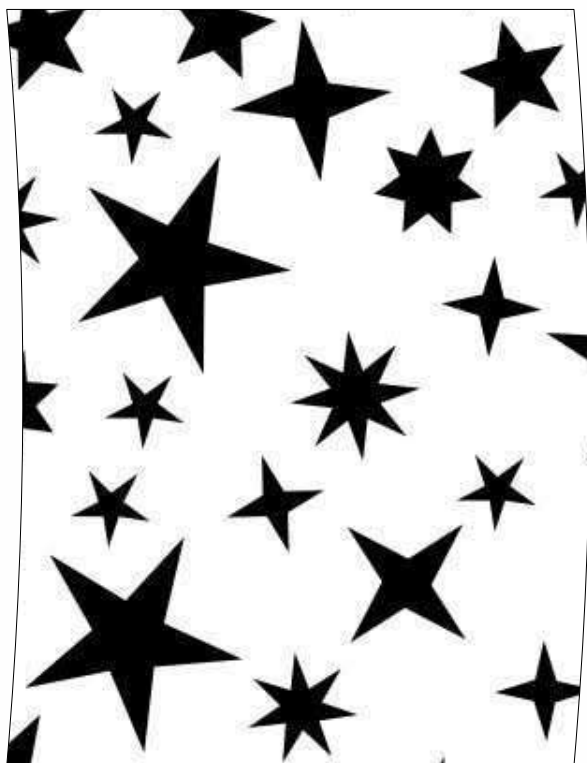


2280

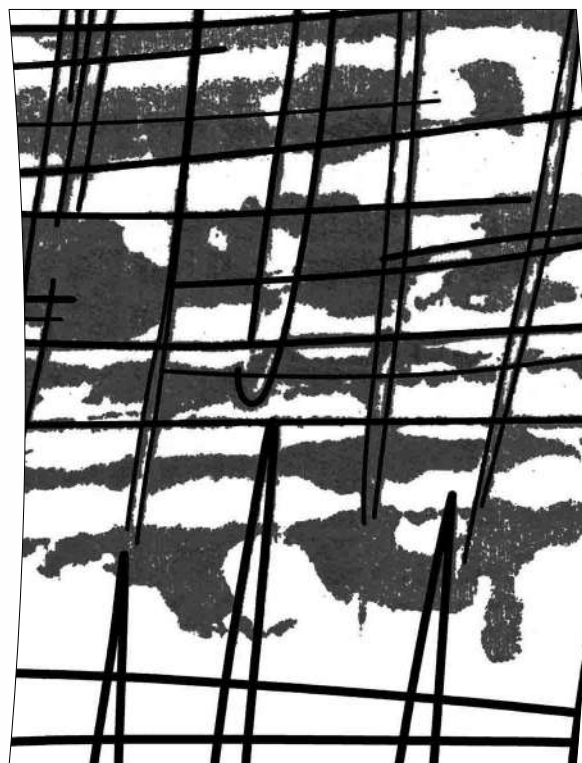


2290

ues foils



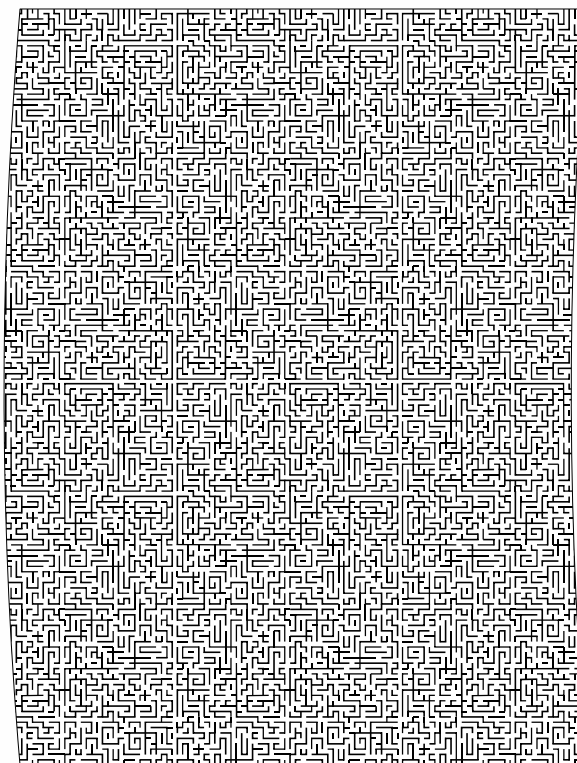
2300



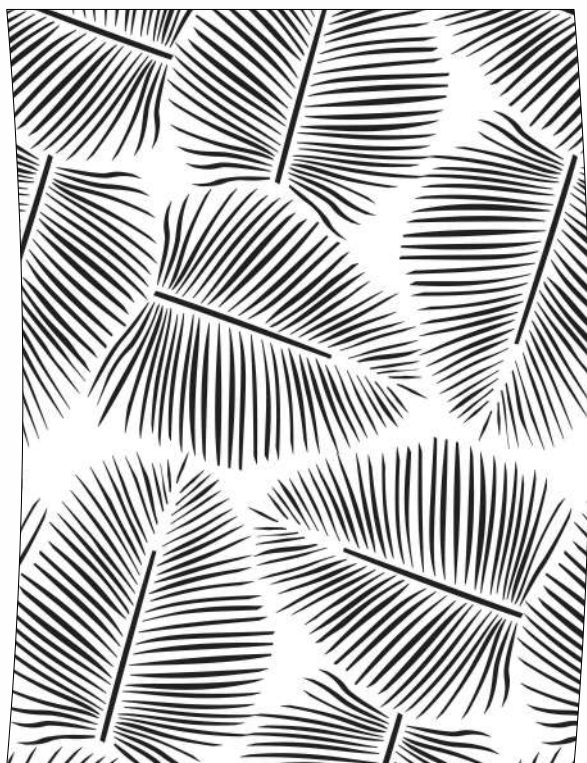
2310



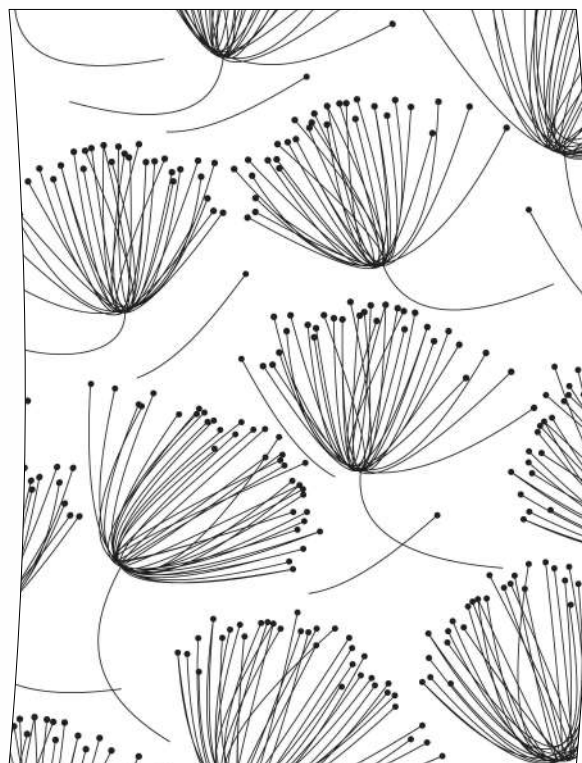
2320



2330

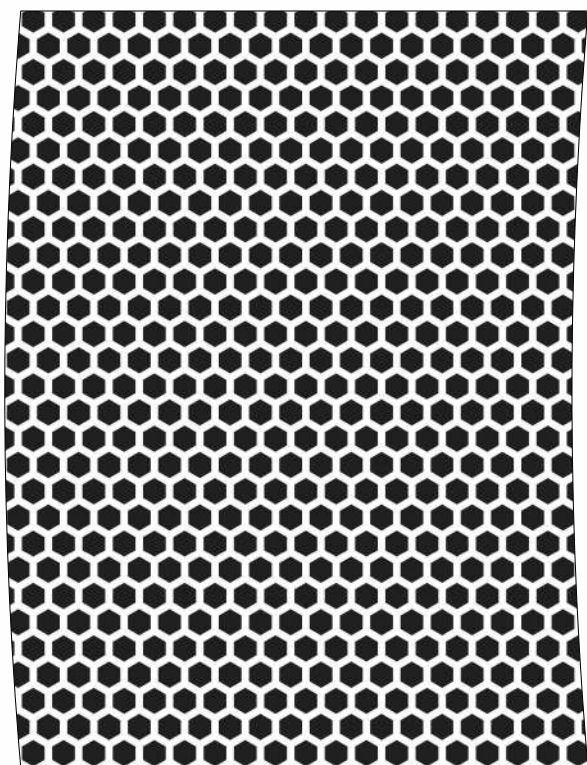


2340

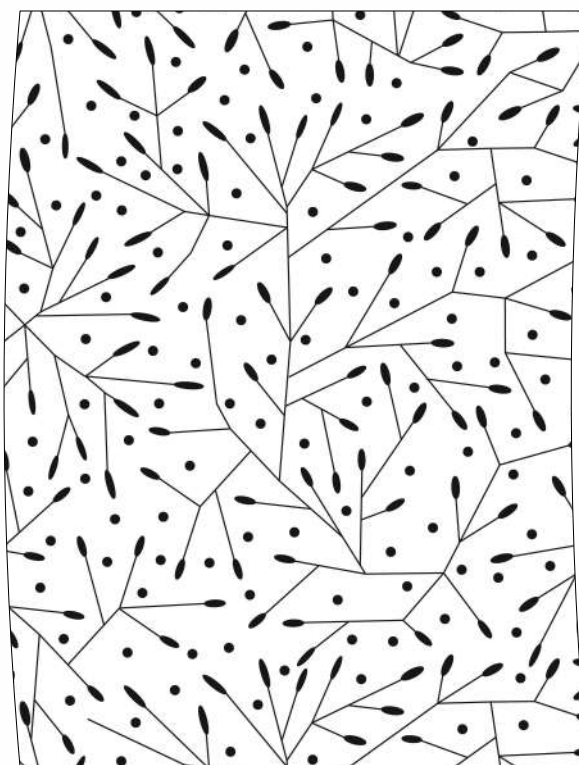


2350

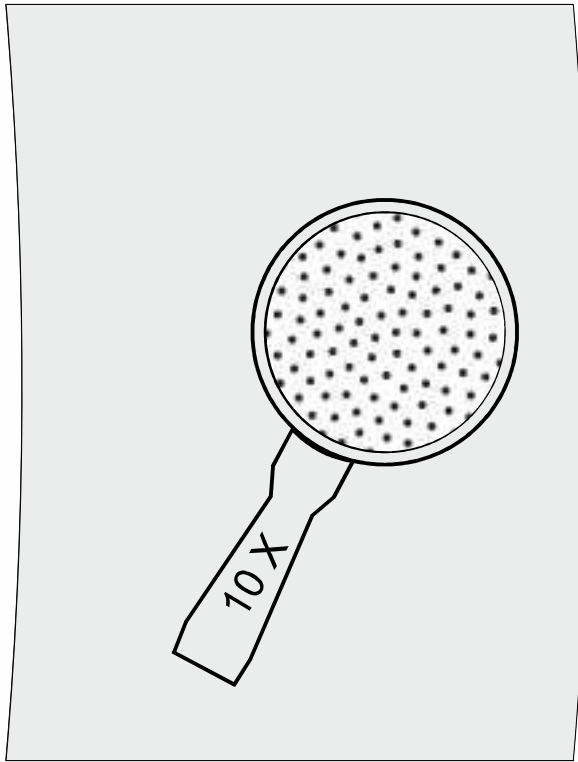
W



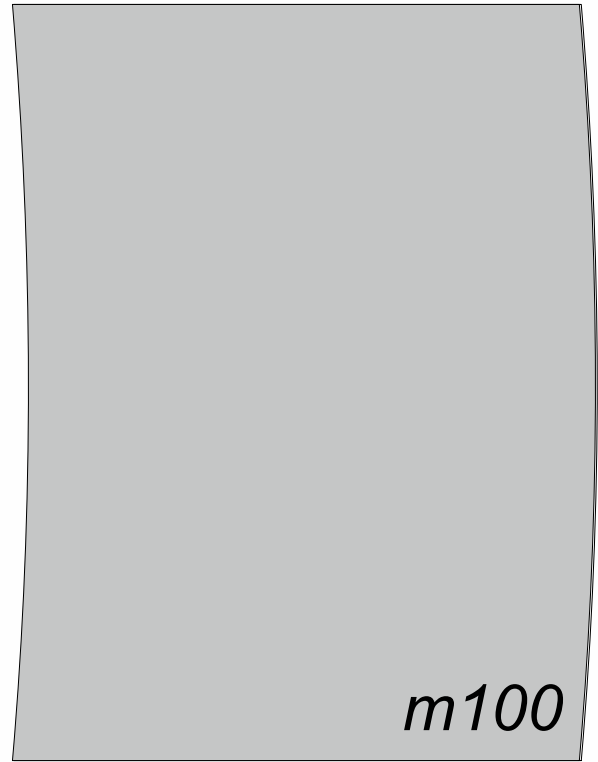
2360



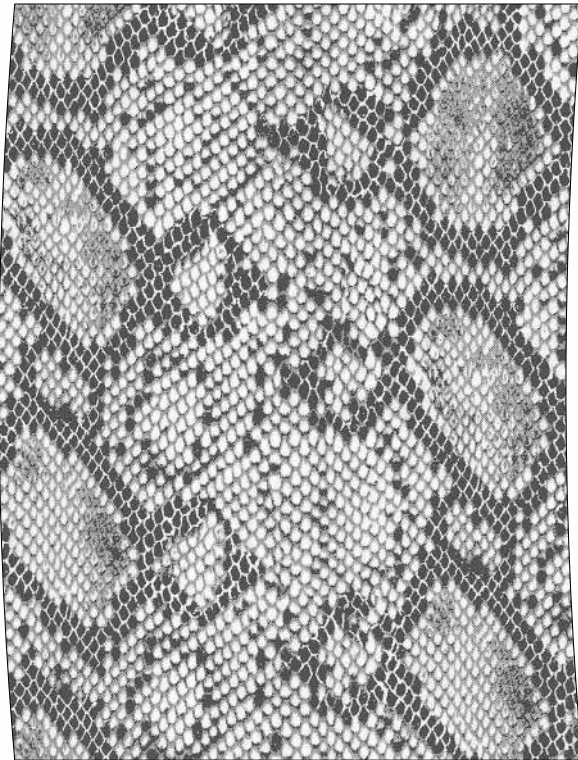
2370



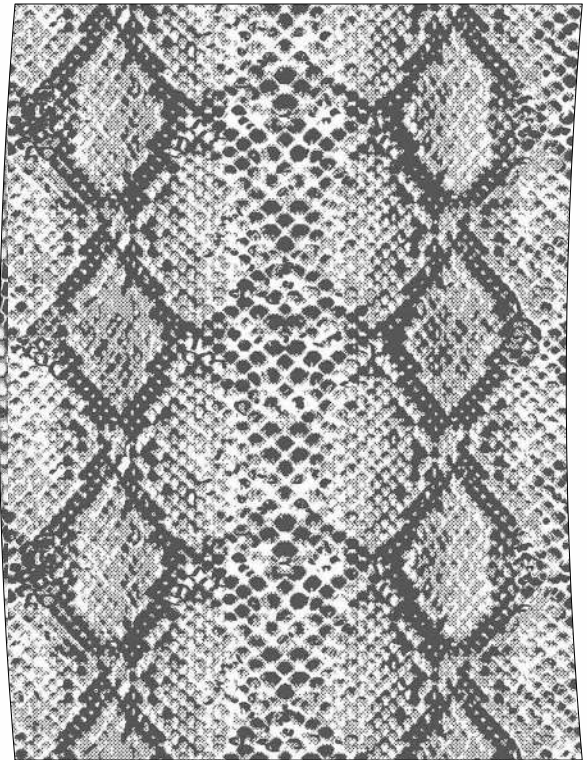
2380



H- 2390

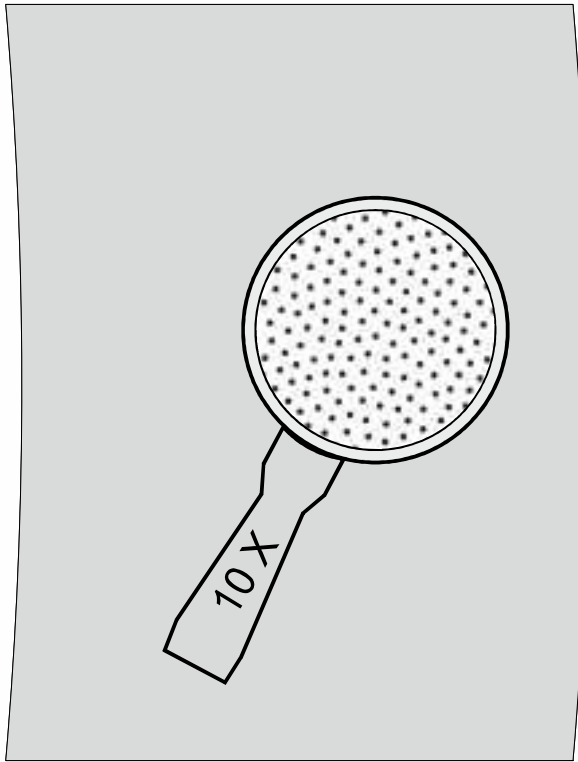


2400

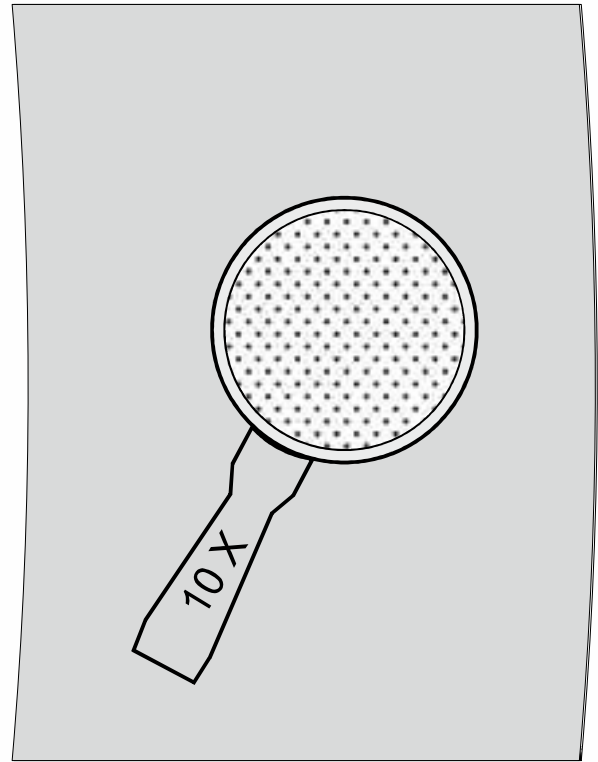


2410

ues foils

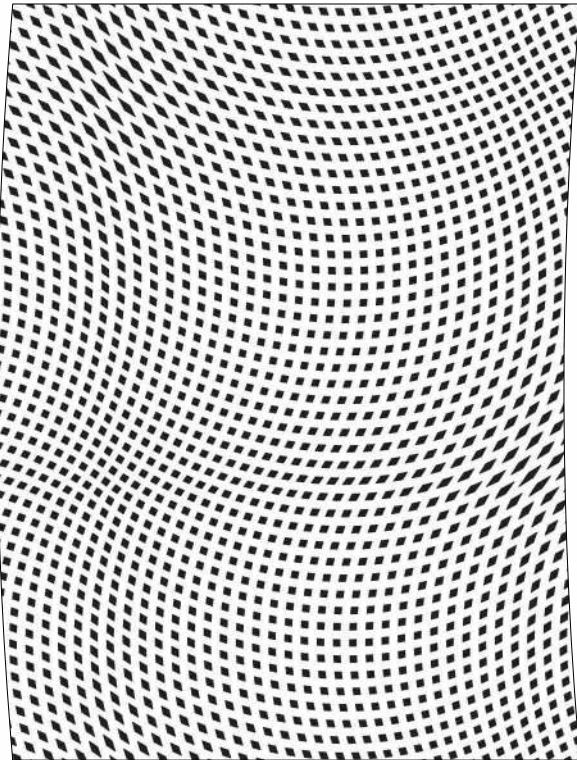


2420



2430

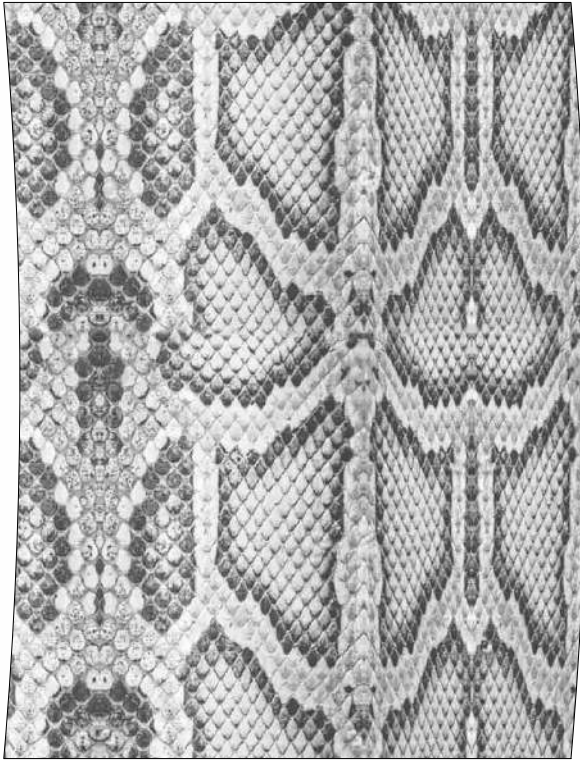
W



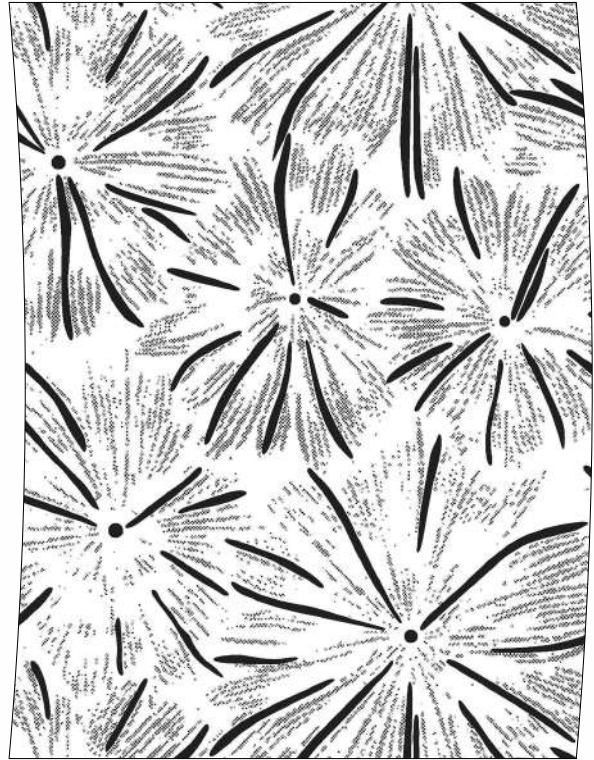
2440



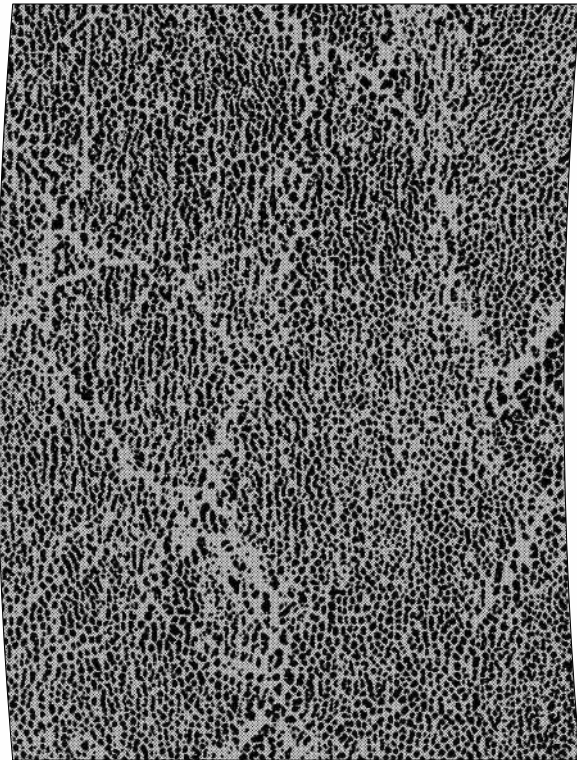
2450



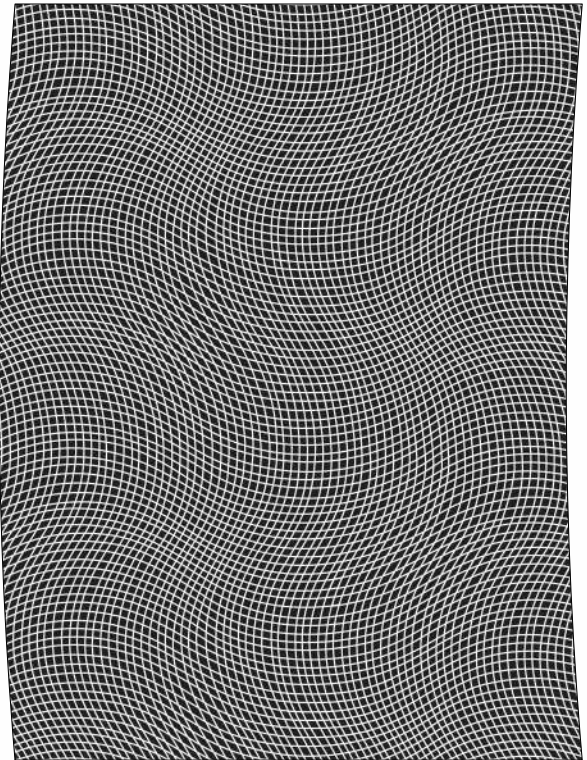
2460



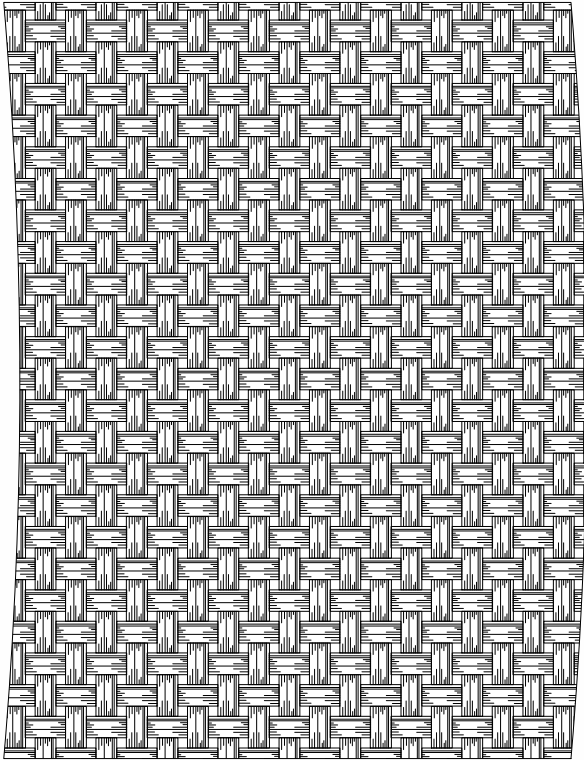
2470



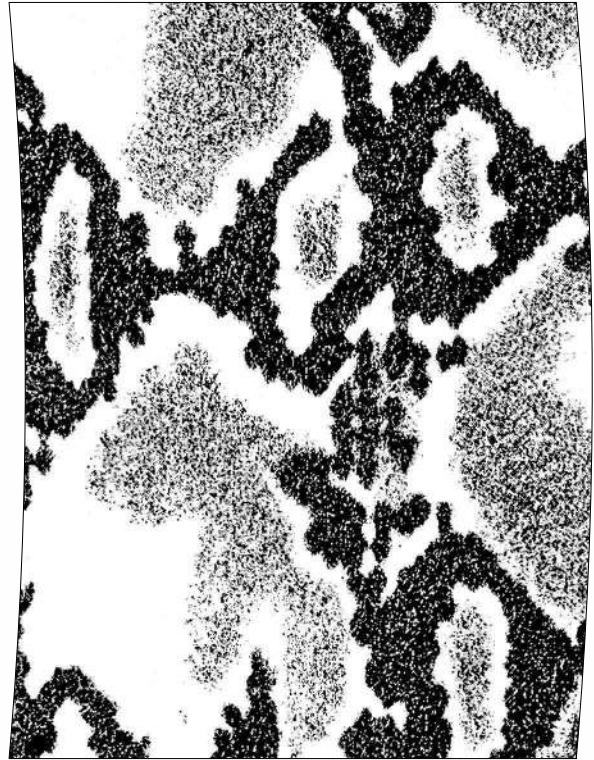
2480



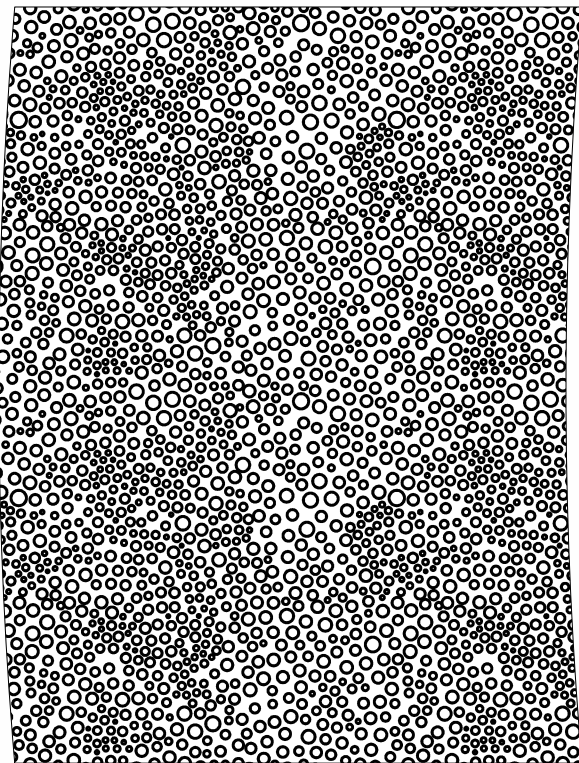
2490



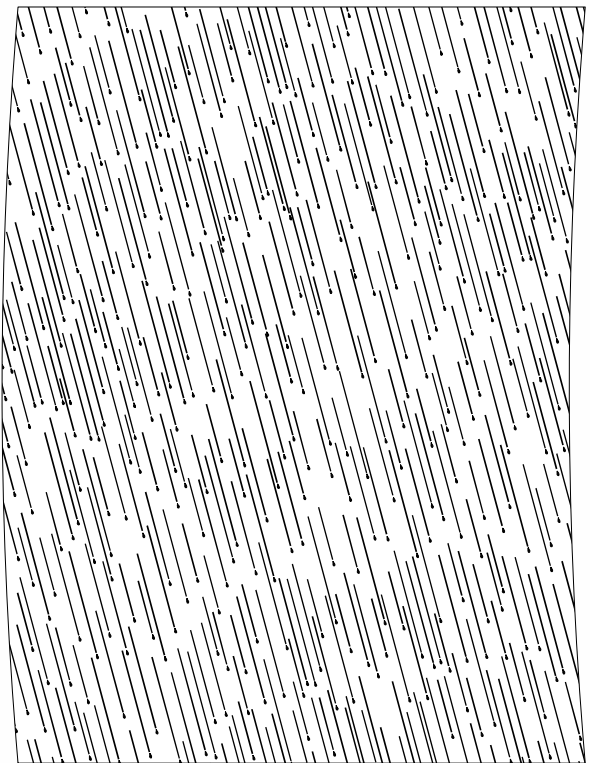
2500



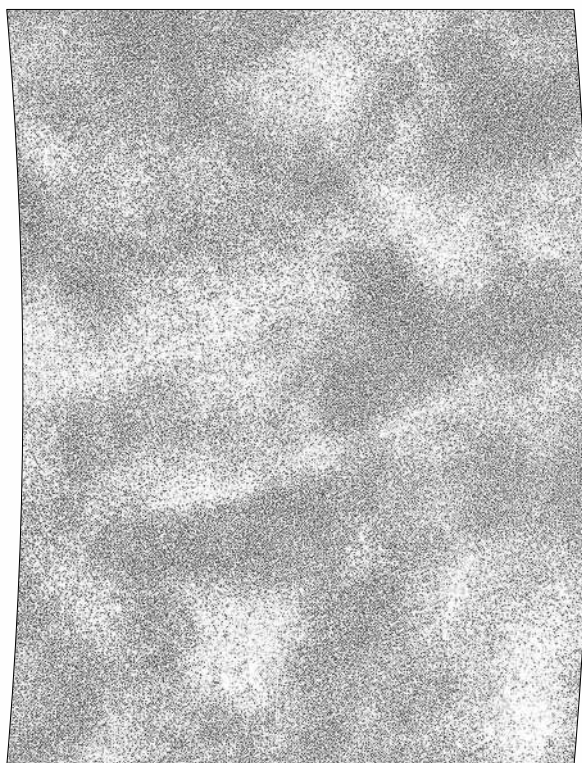
2510



2520



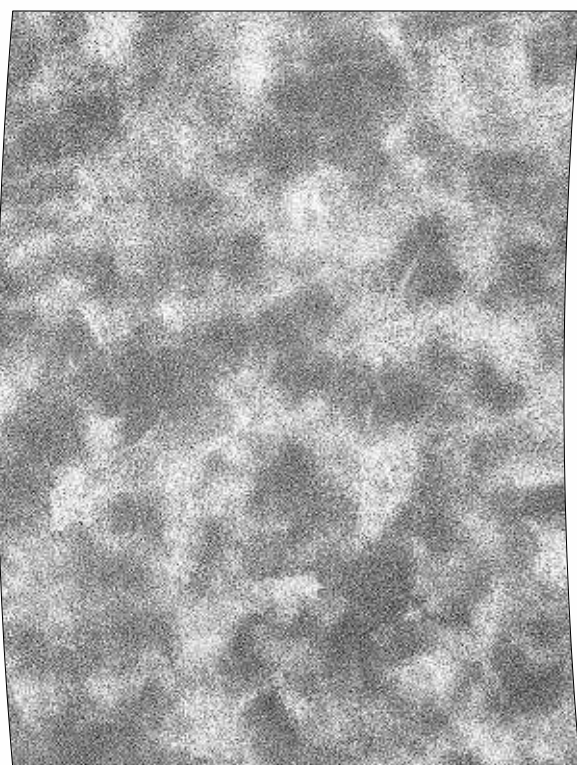
2530



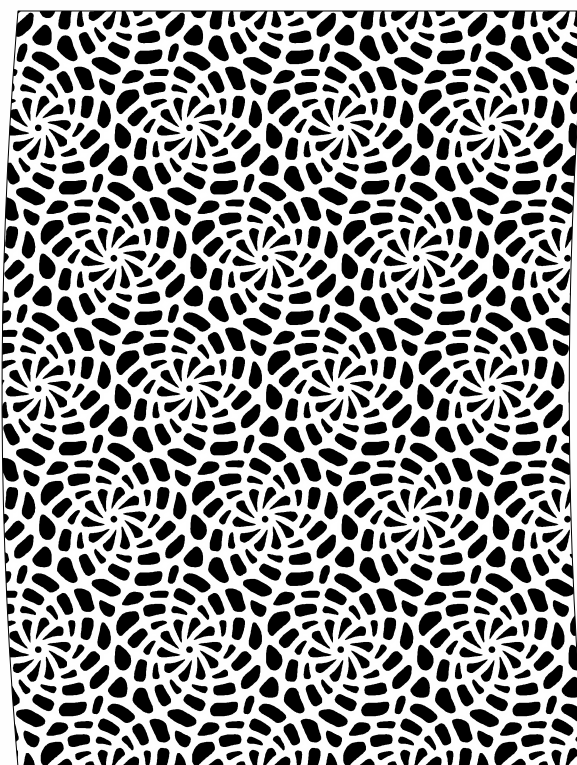
2540



2550

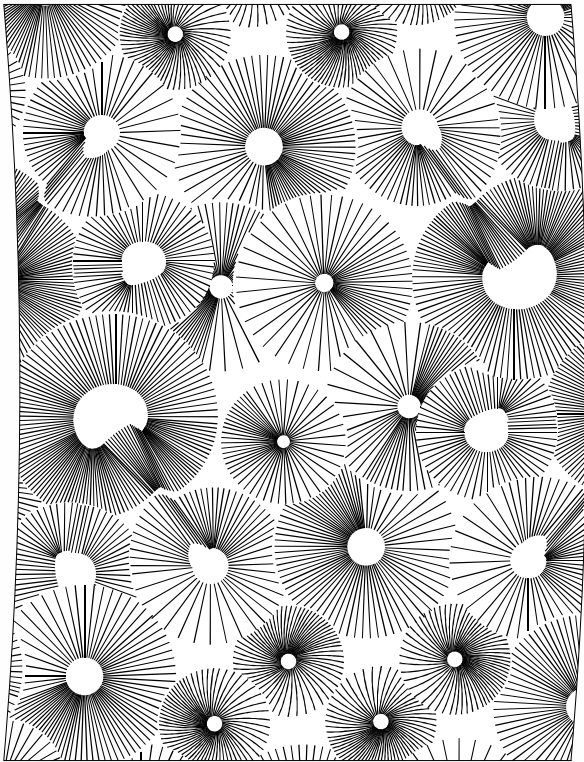


2560

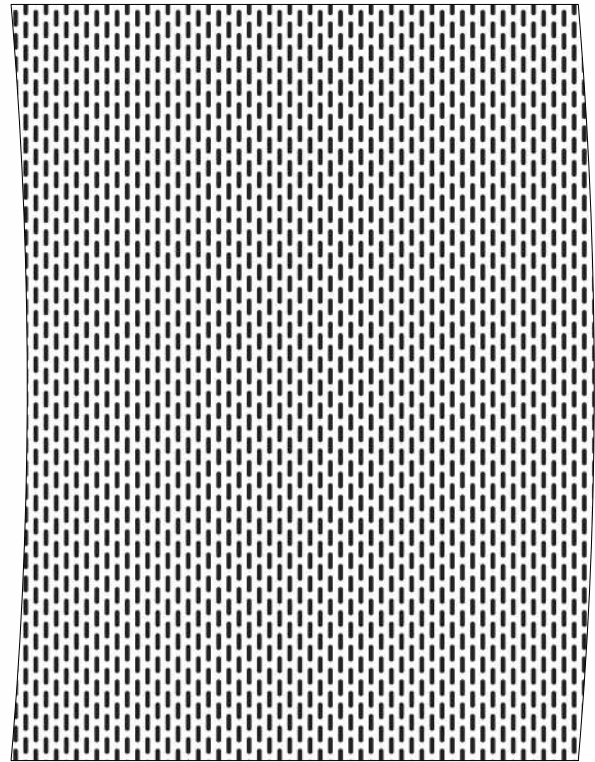


2570

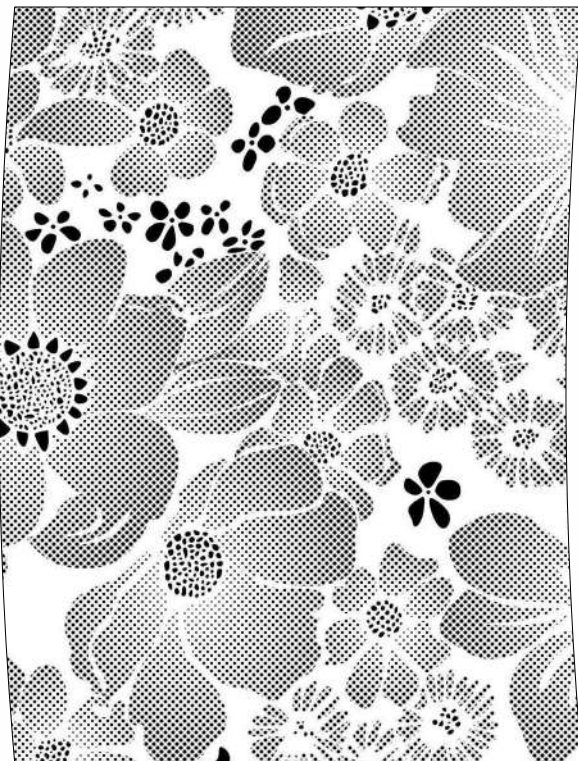
ues foils



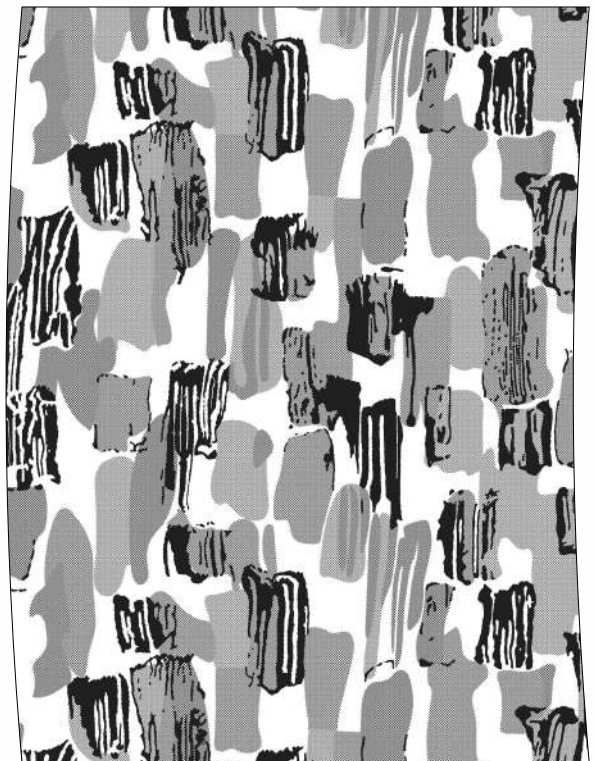
2580



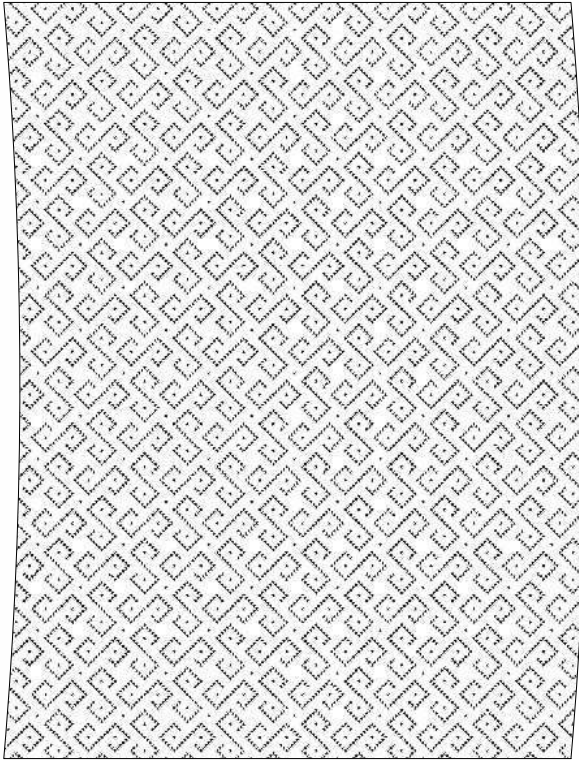
2590



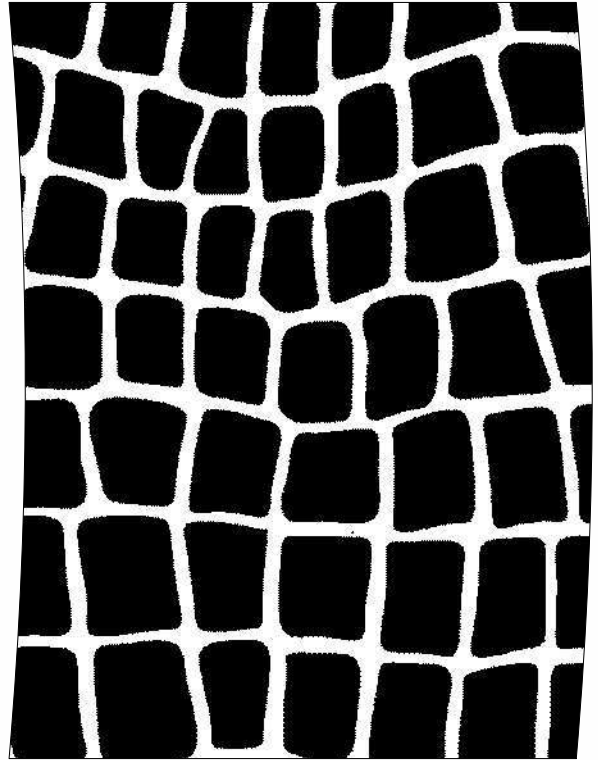
2600



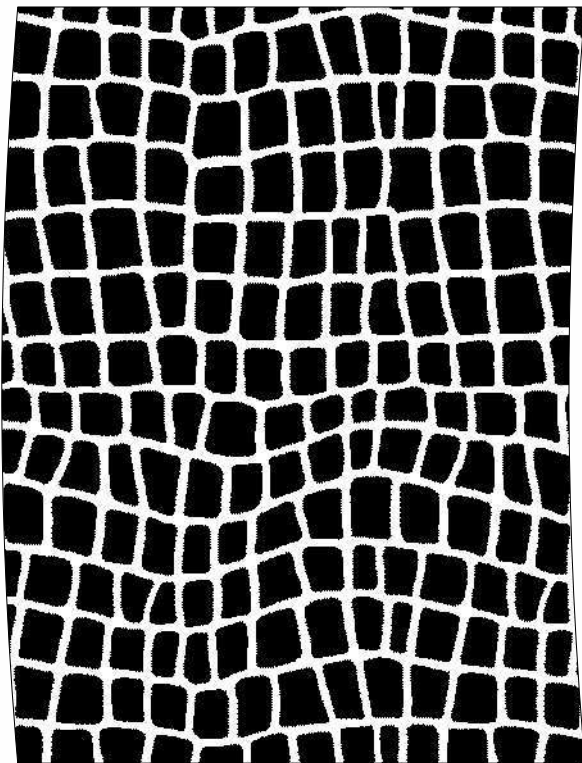
2610



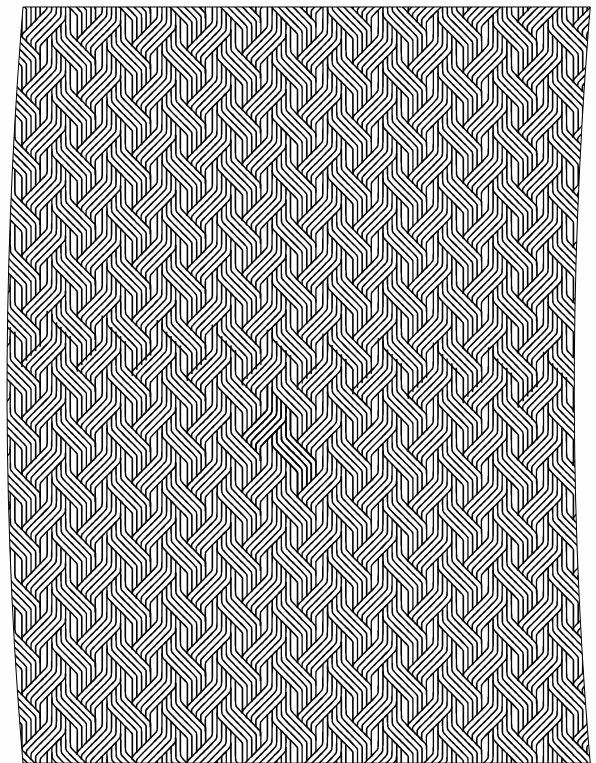
2620



H- 2630

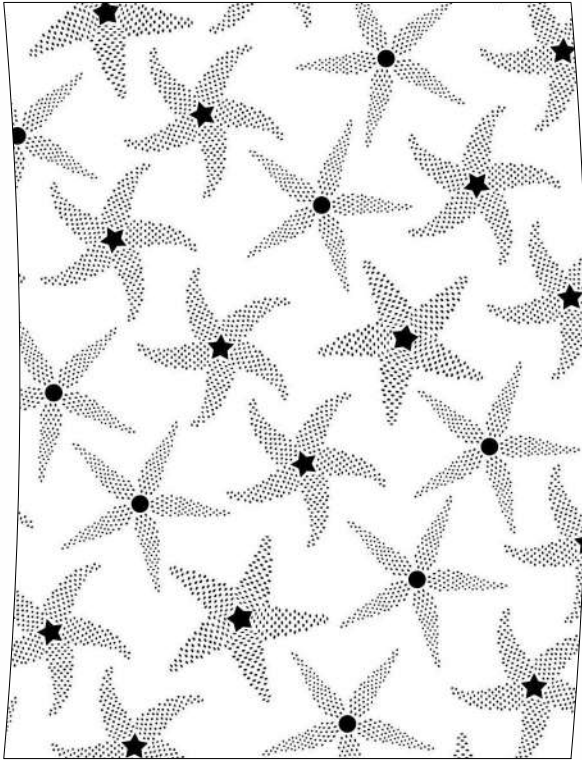


H- 2631

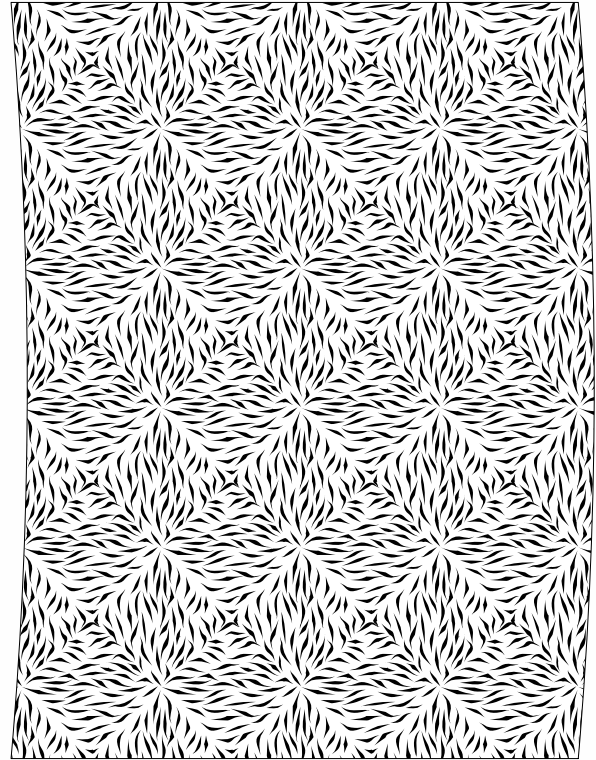


2640

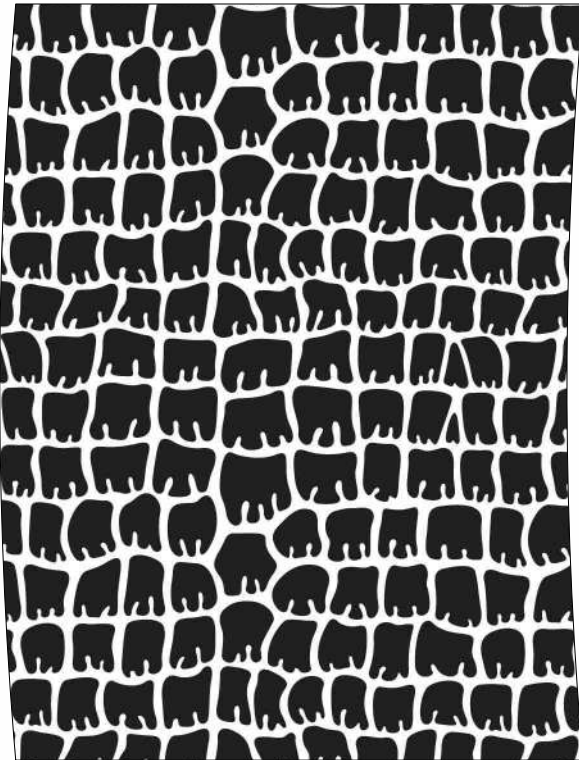
ues foils



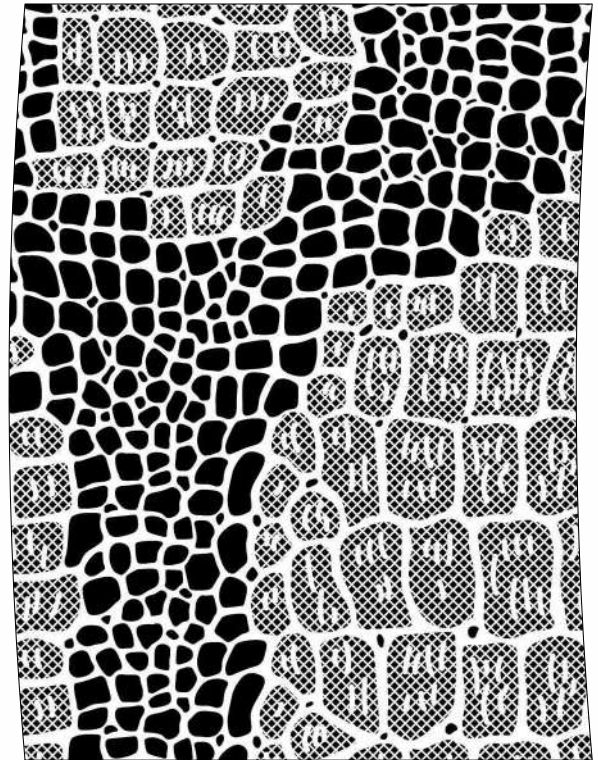
2650



2660

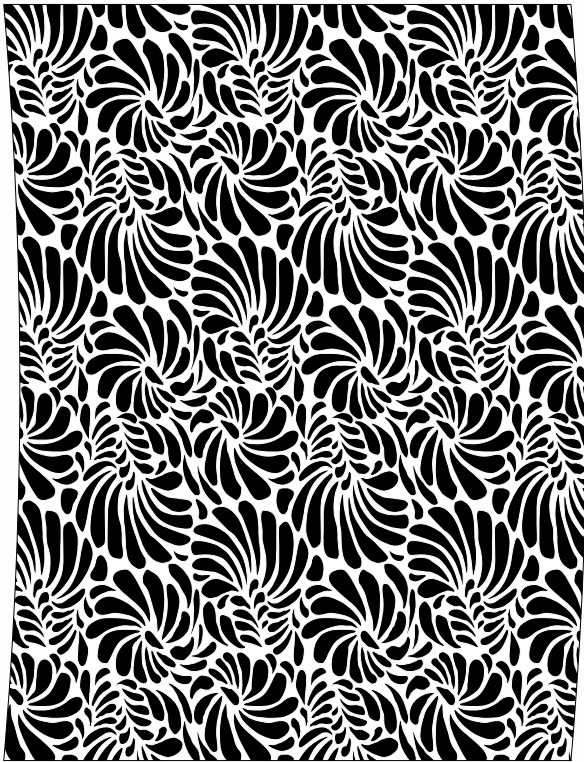


H- 2670



H- 2680

ues foils



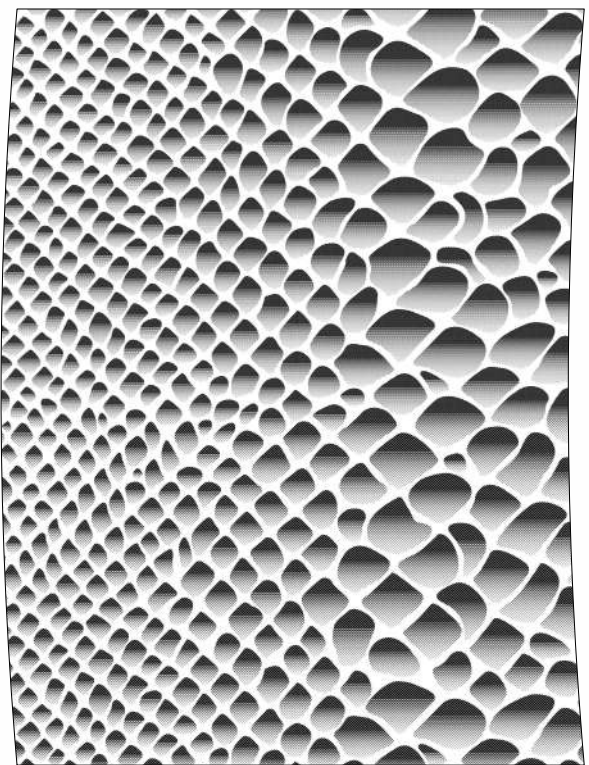
2690



2700

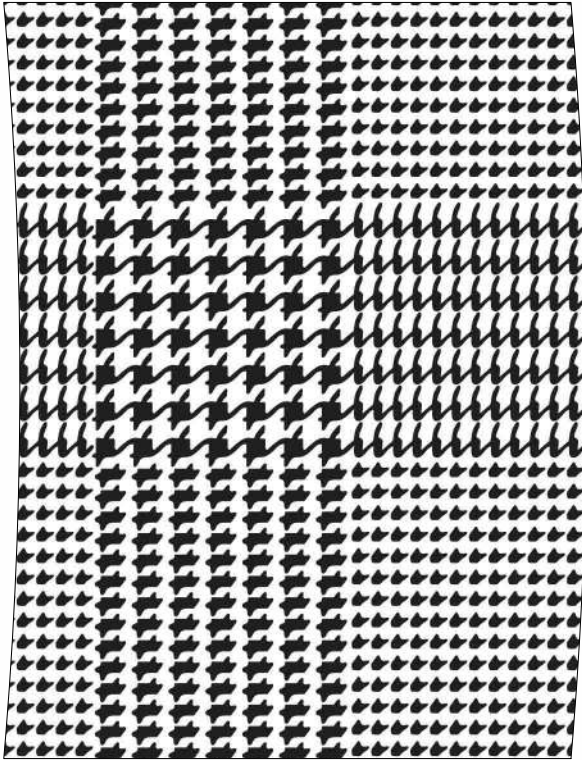


2710

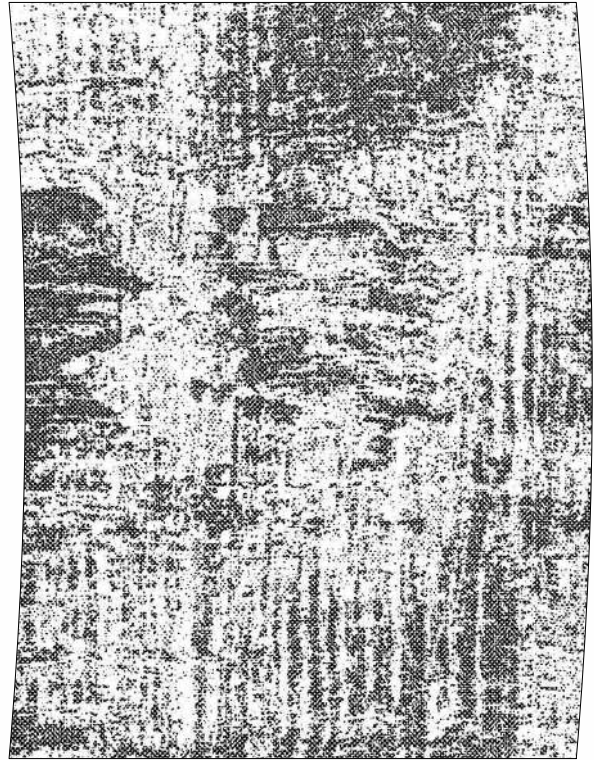


2720

W



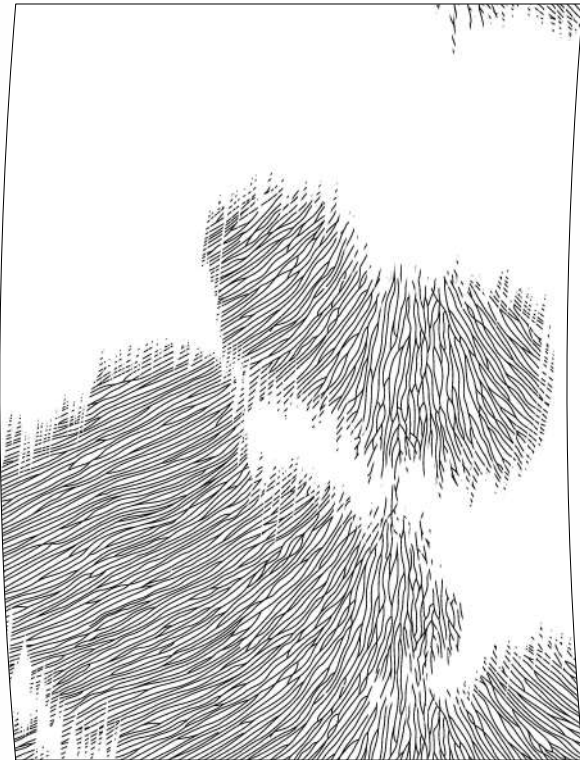
2730



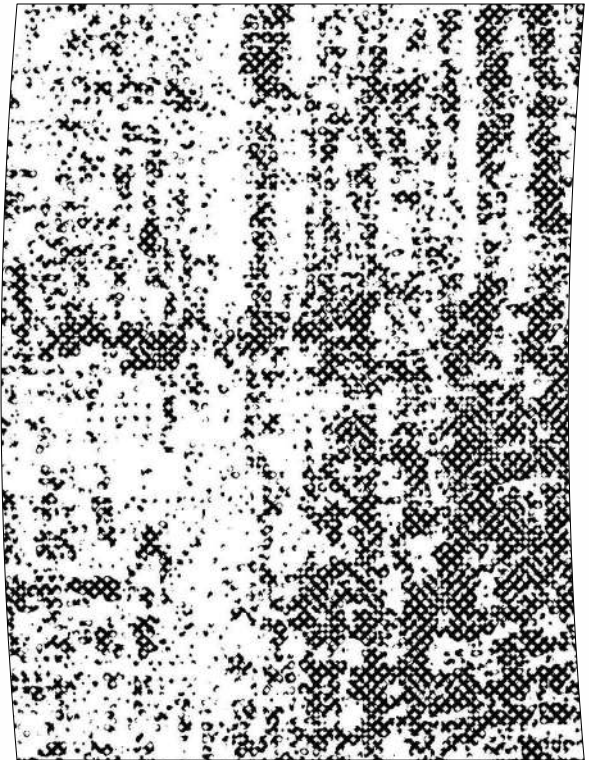
2740

B

MB



2750



2760

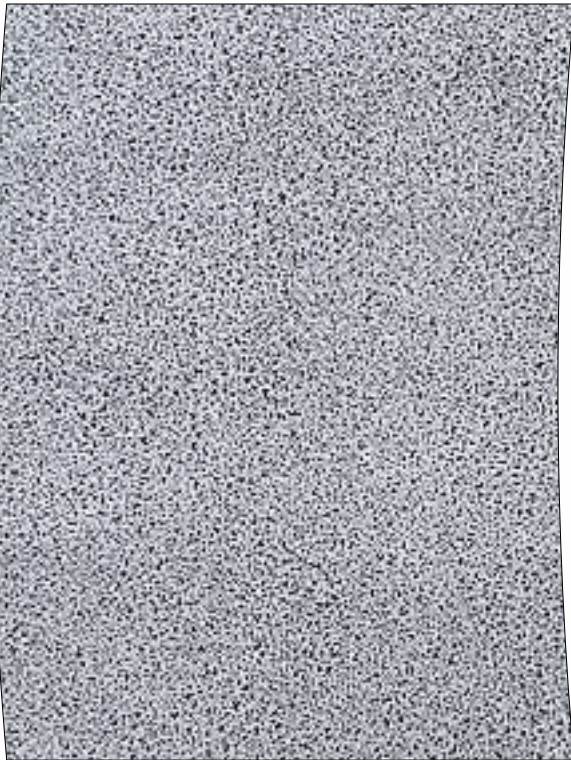
UES foils



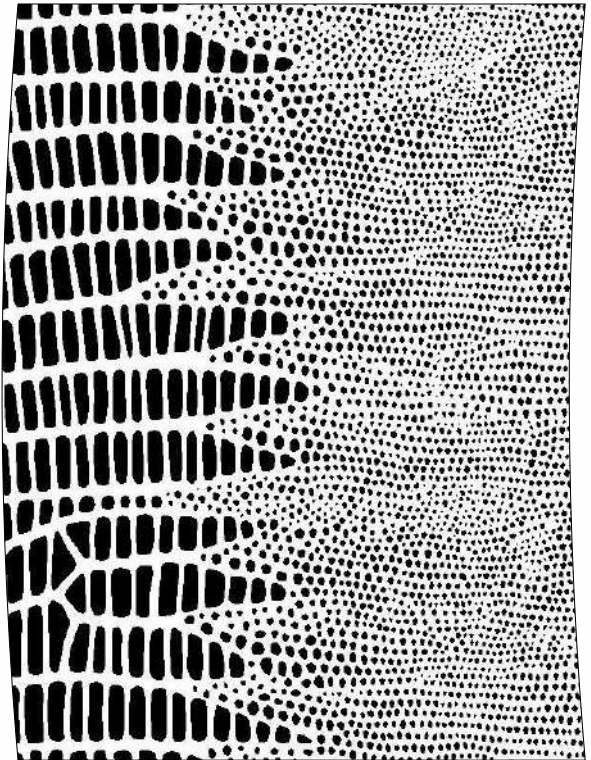
2770



2780



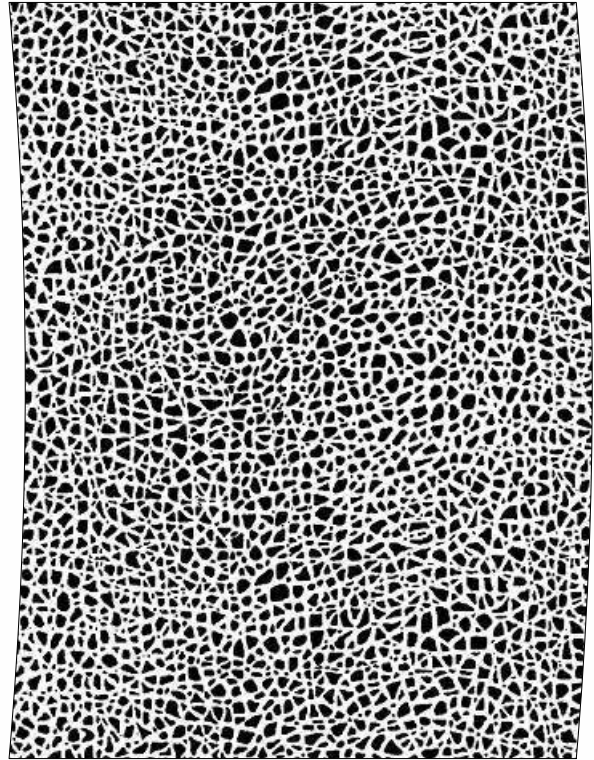
2790



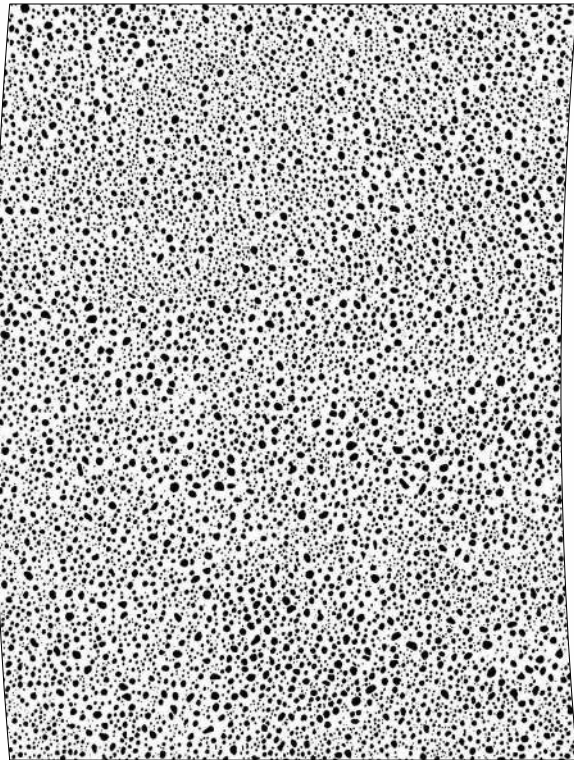
H- 2800



2810



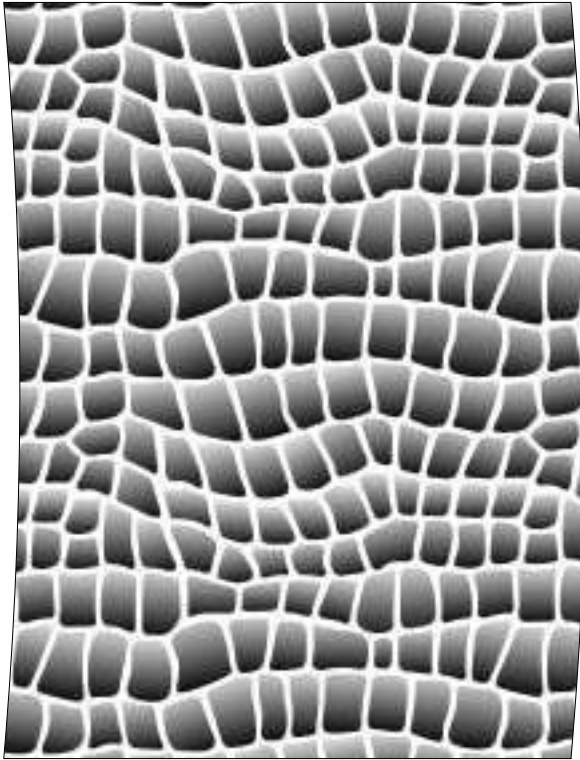
2820



2840



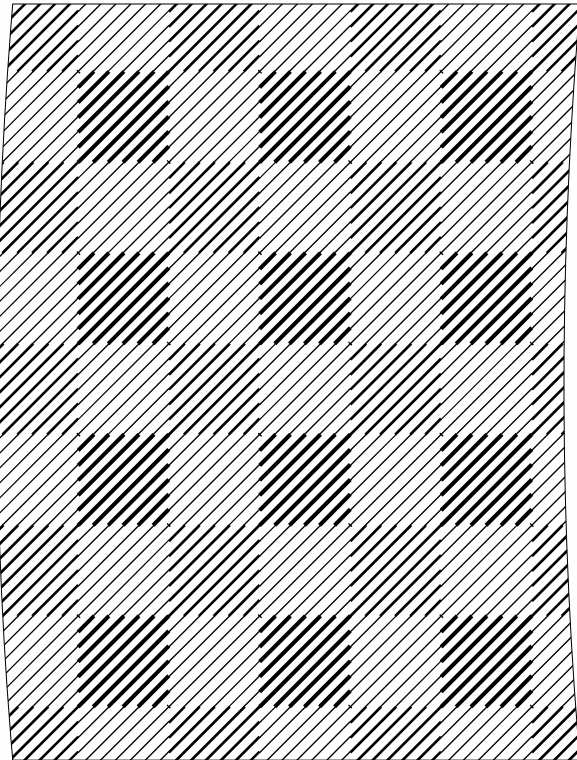
2850



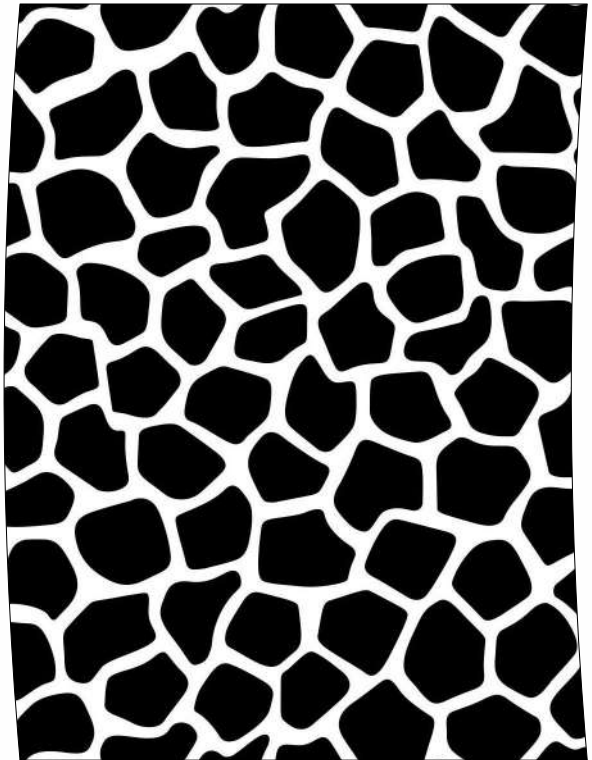
2860



2870



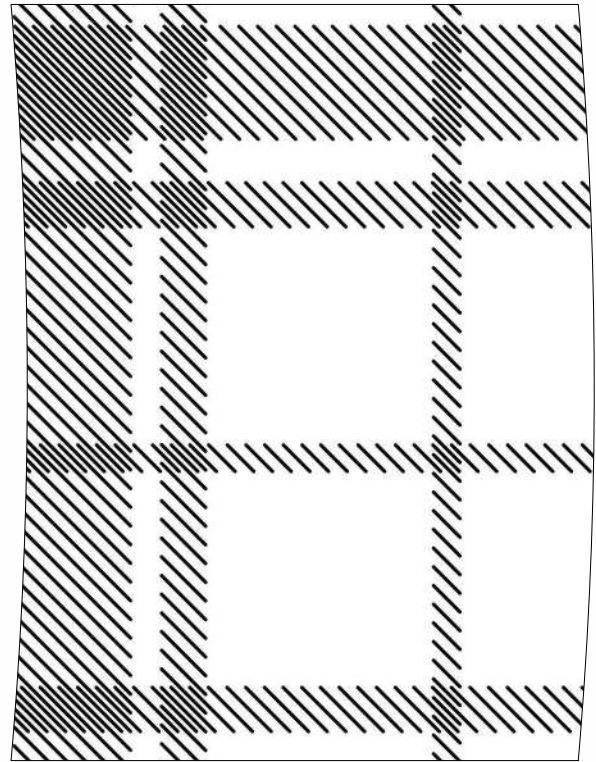
2880



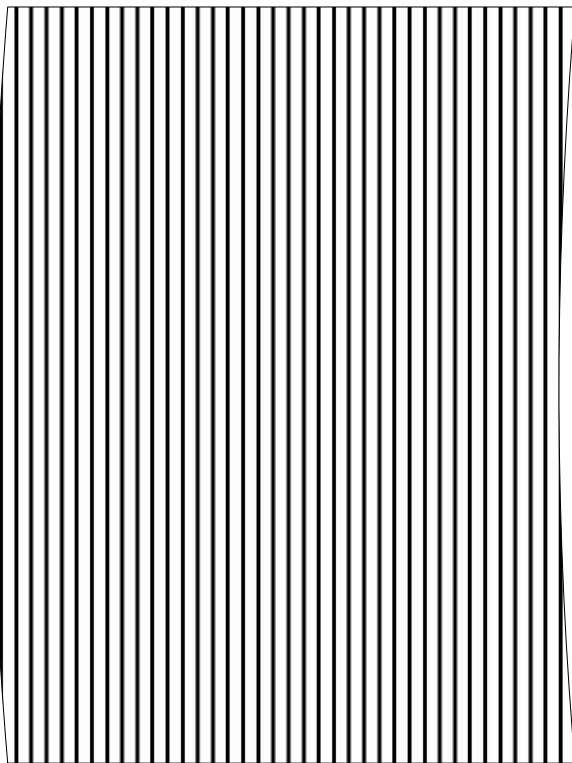
H- 2890



2900



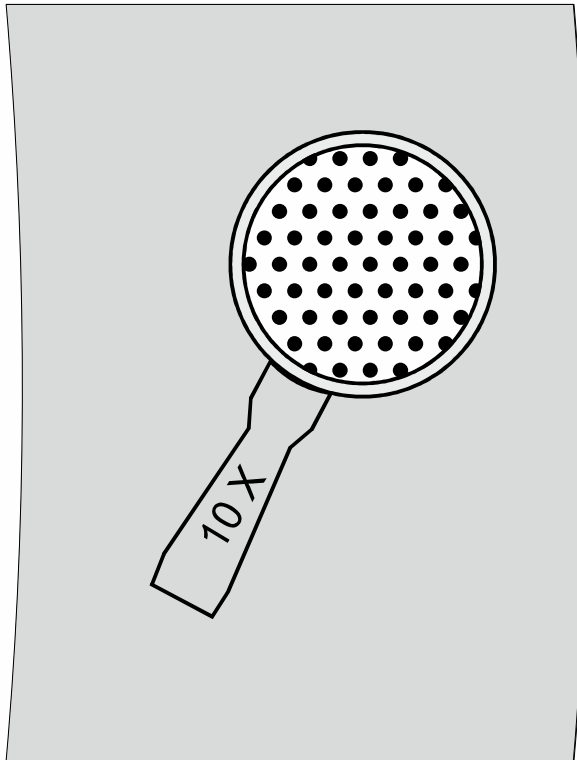
2910



2920



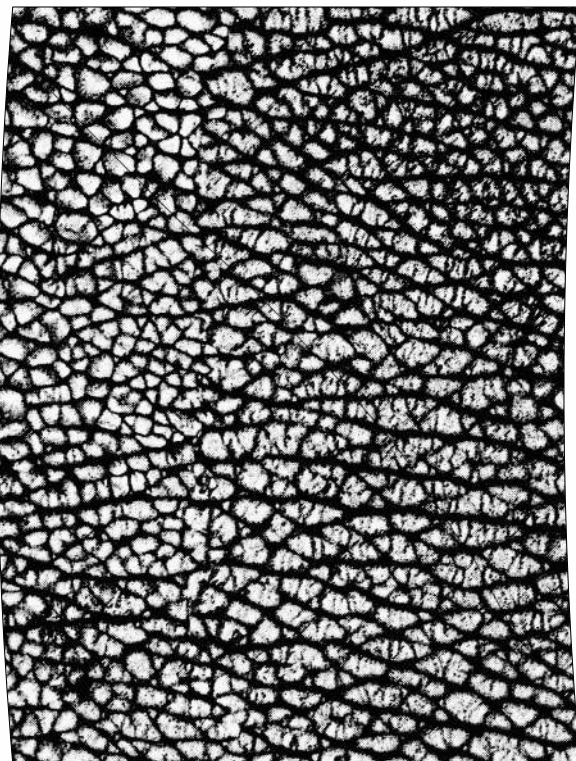
2930



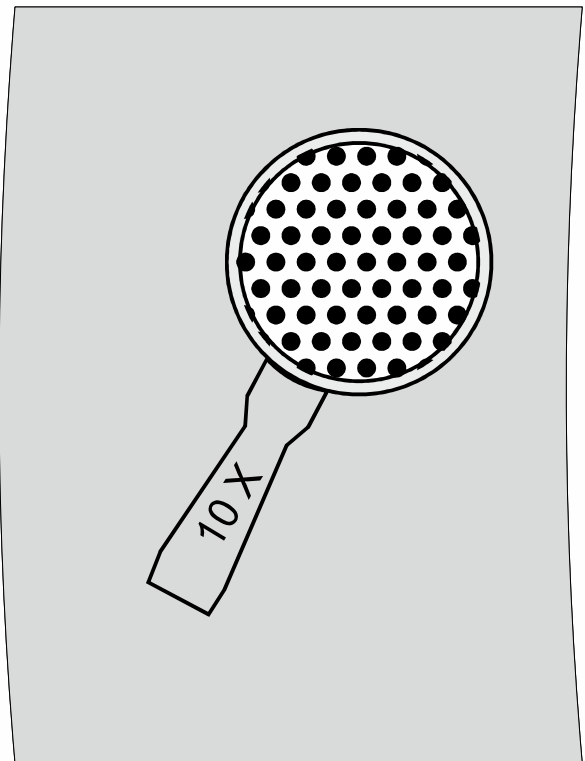
2940



2950

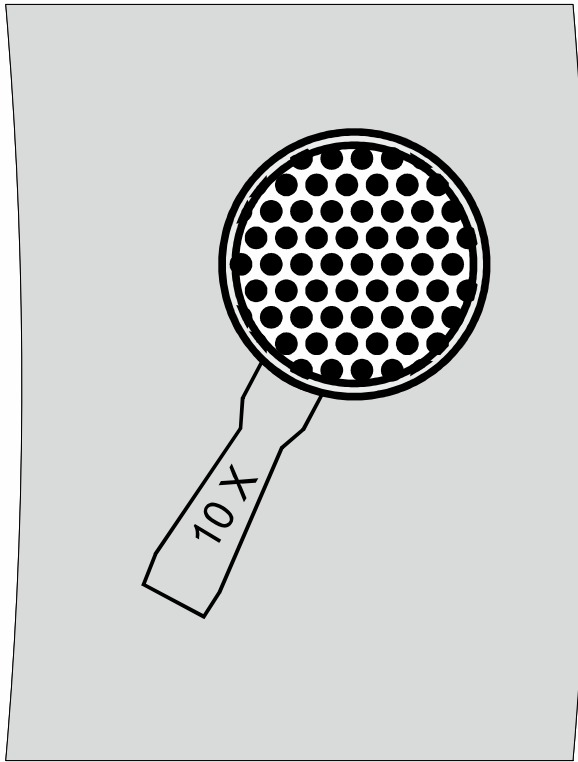


2960



2970

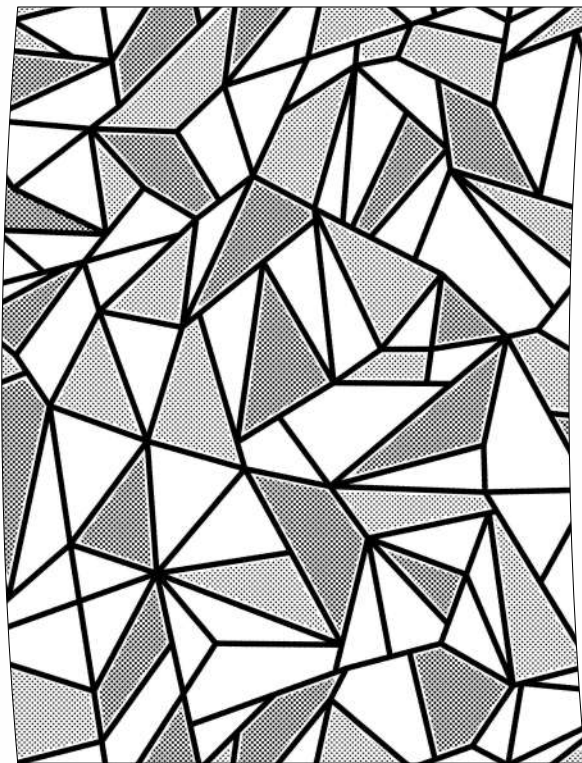
ues foils



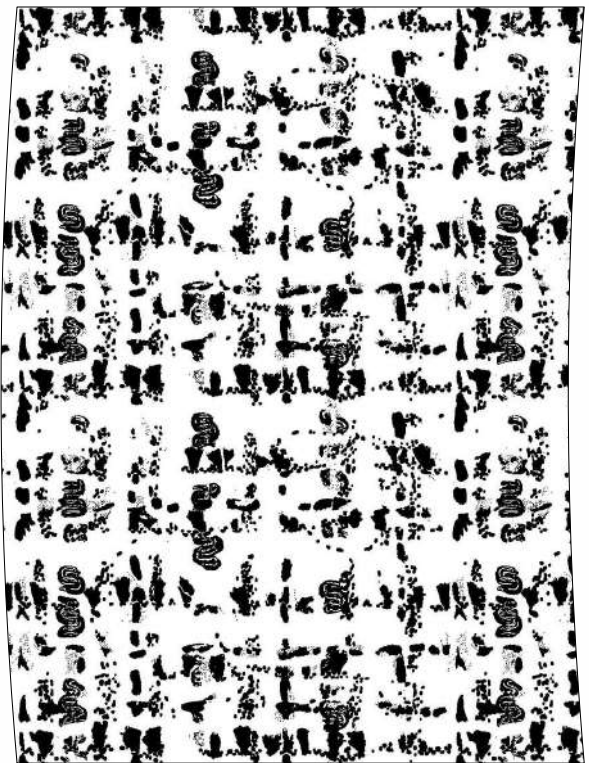
2980



2990

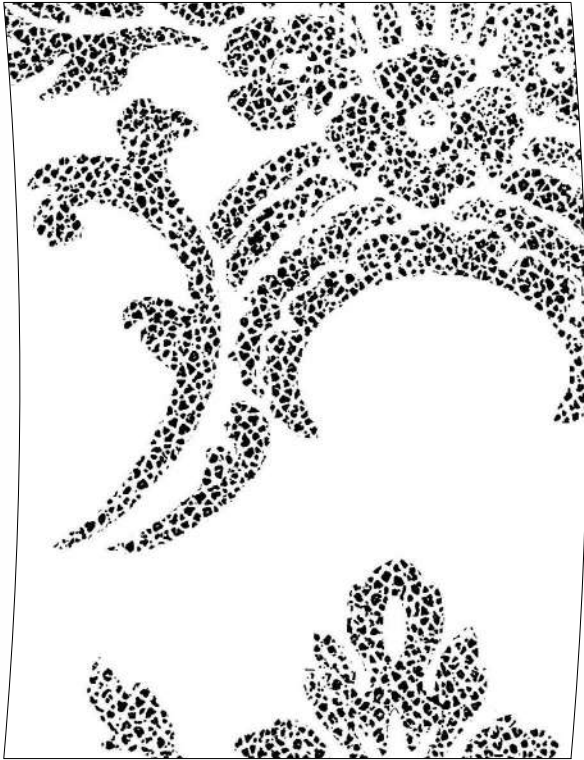


3000

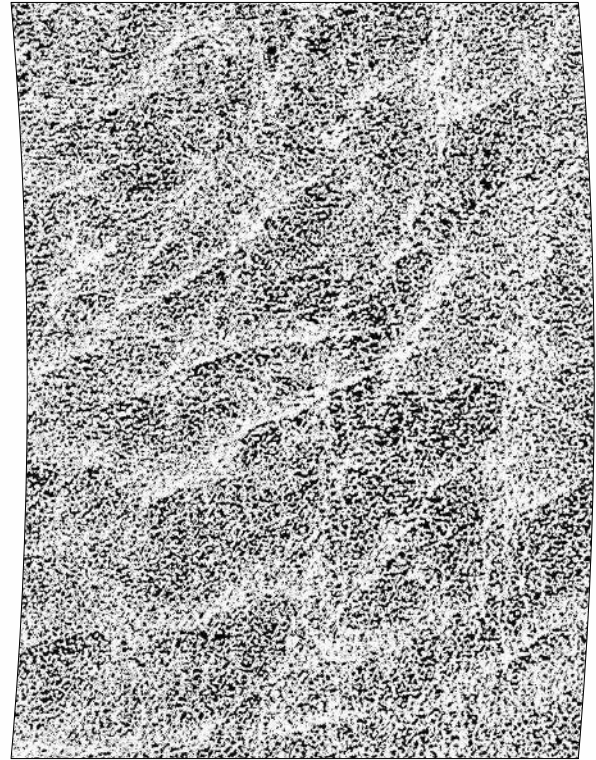


3010

ues foils



3020



3030



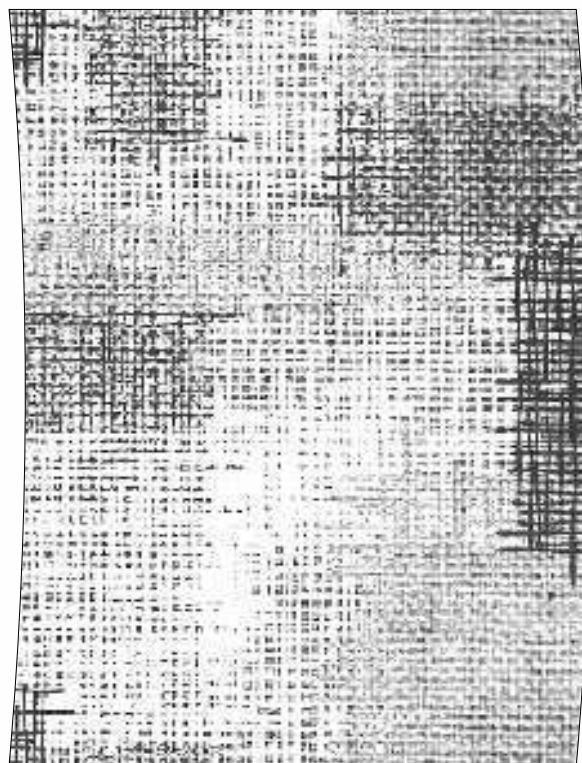
3040



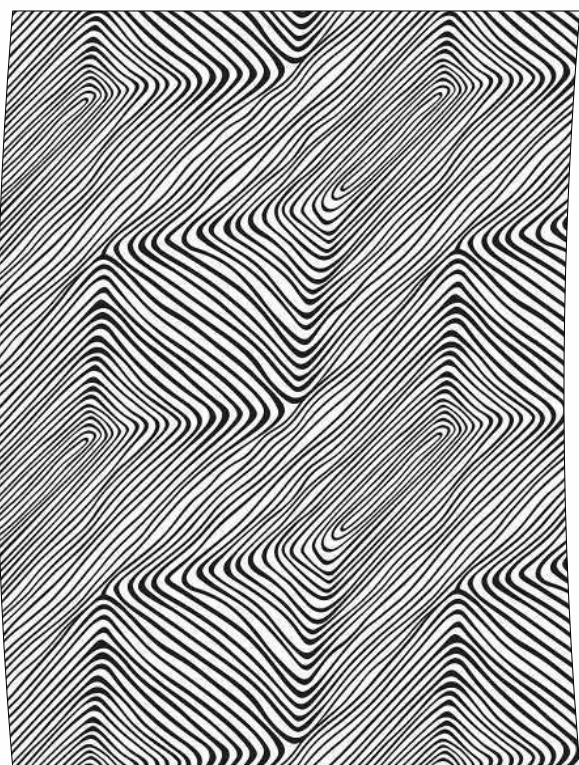
3050



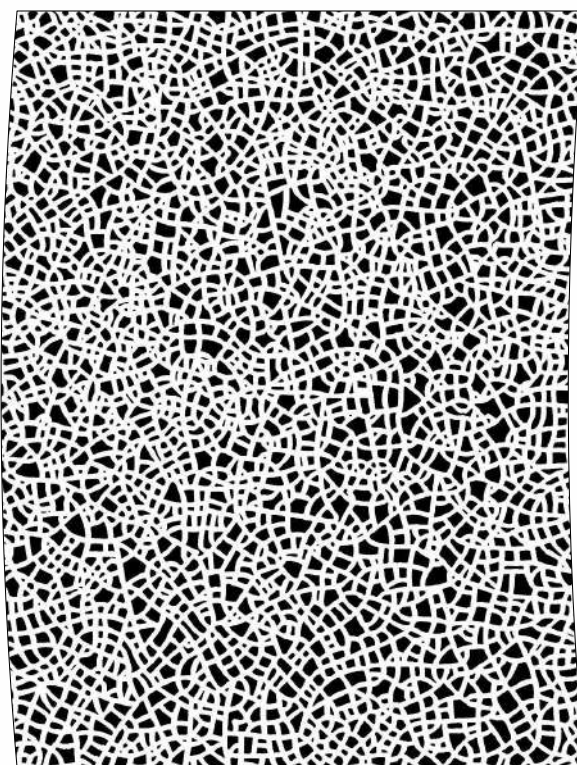
3060



3070



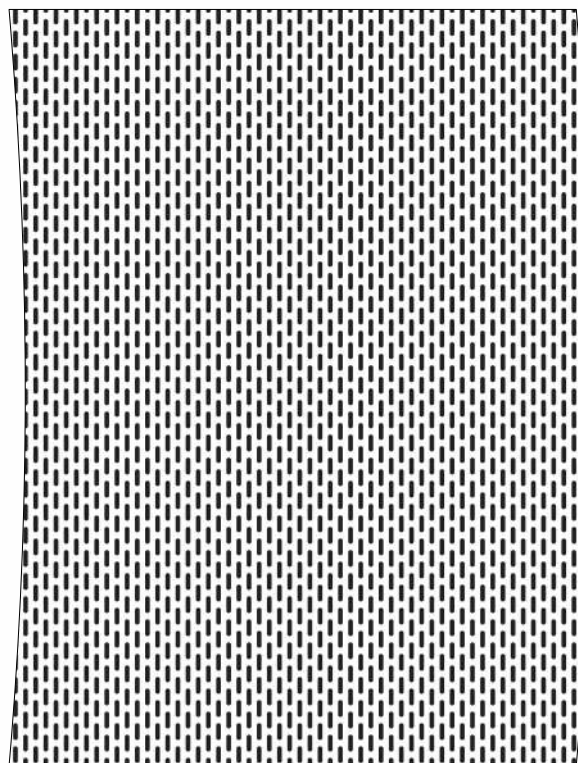
3080



3090



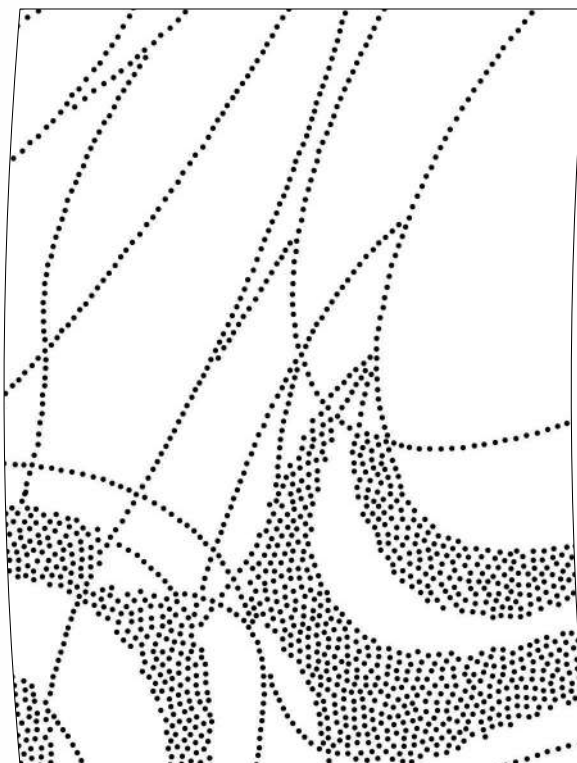
3100



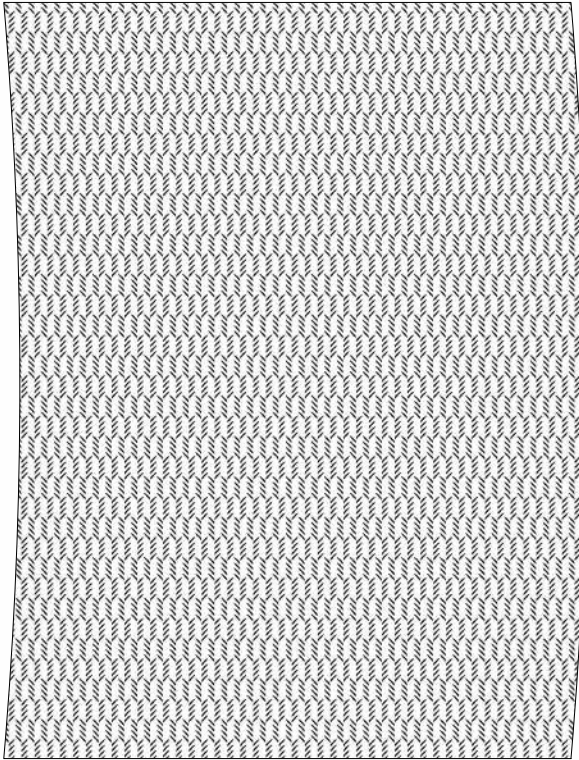
3110



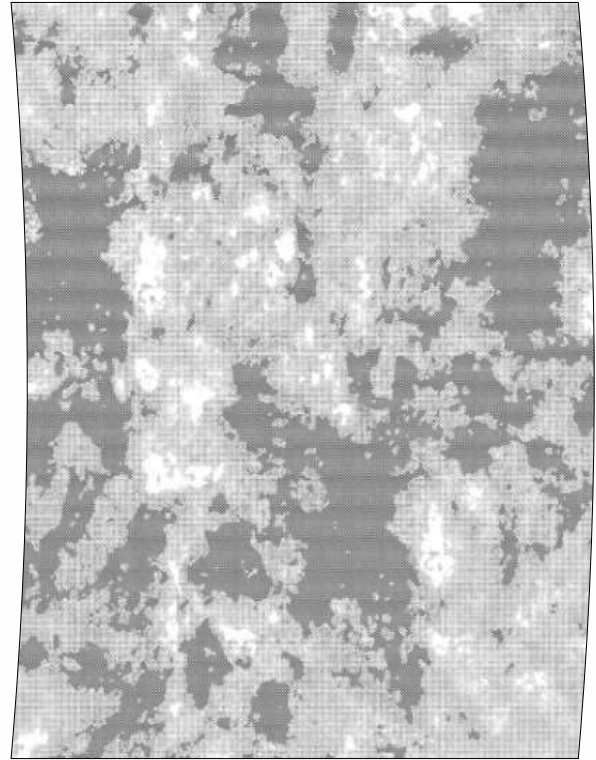
3120



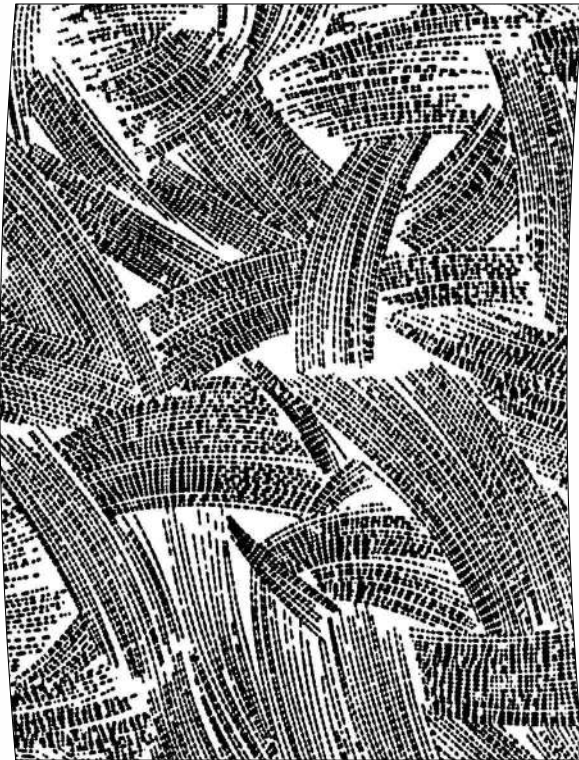
3130



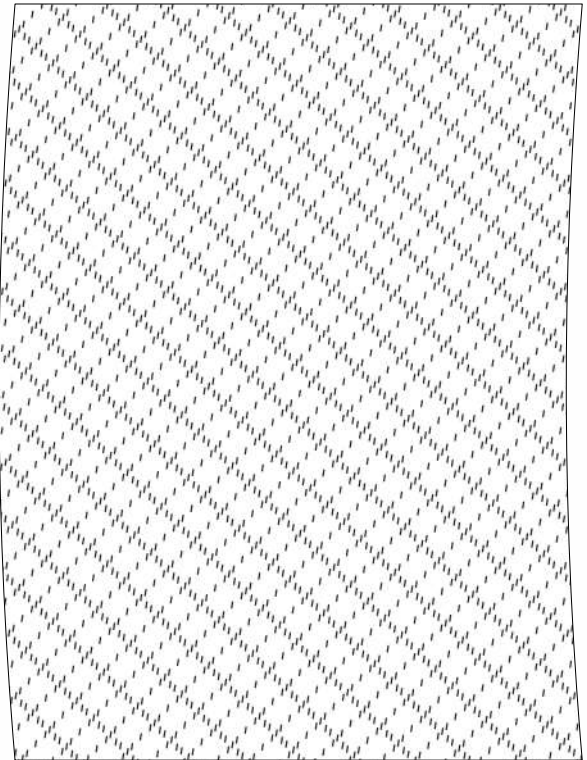
3140



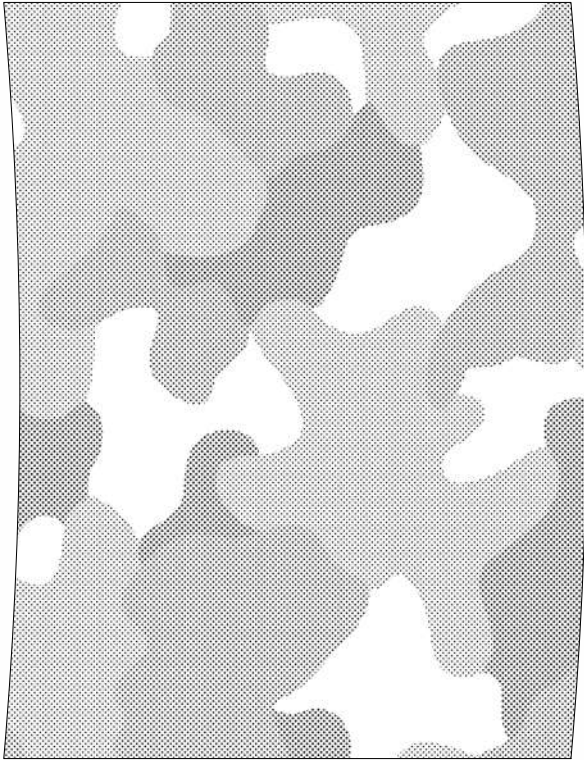
3150



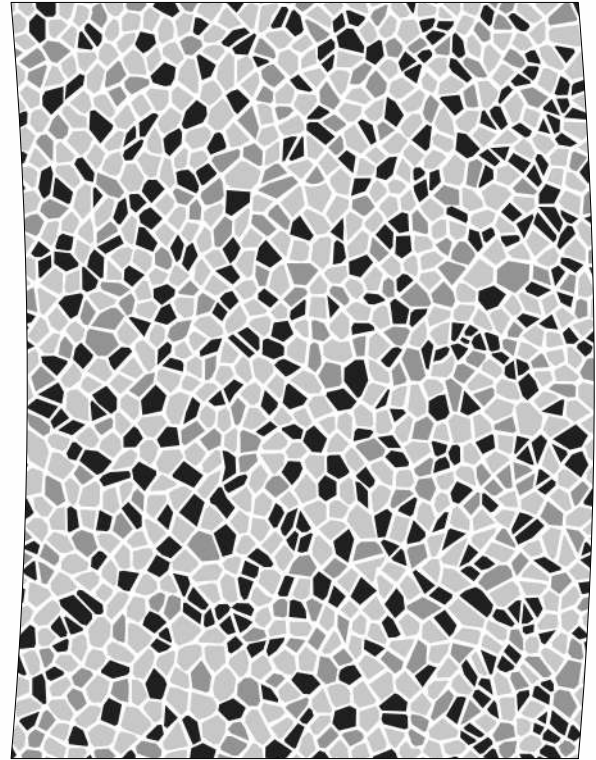
3160



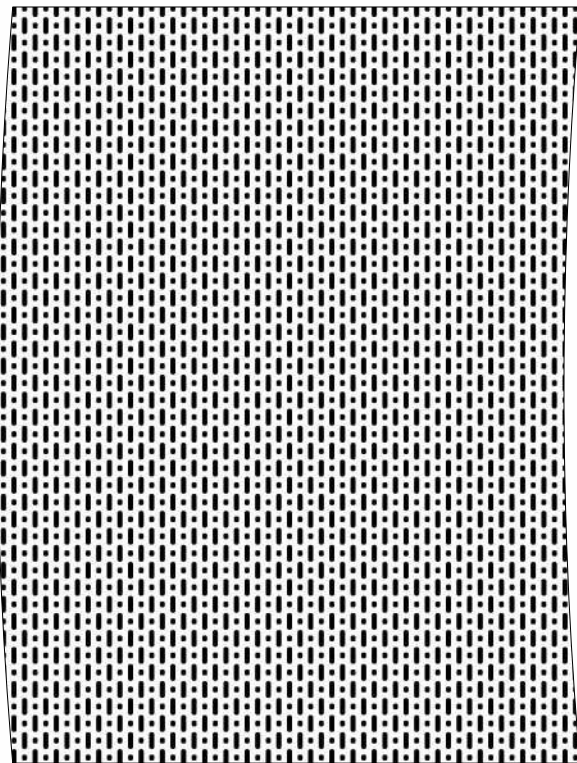
3170



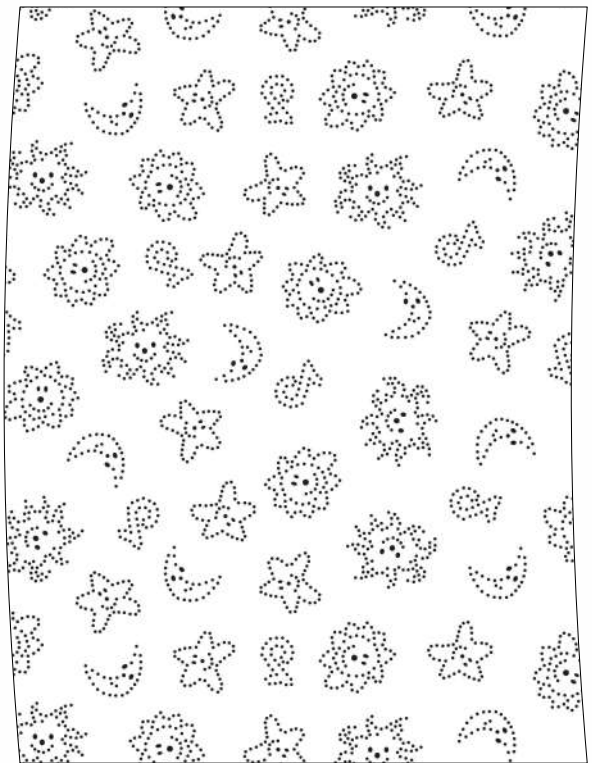
3180



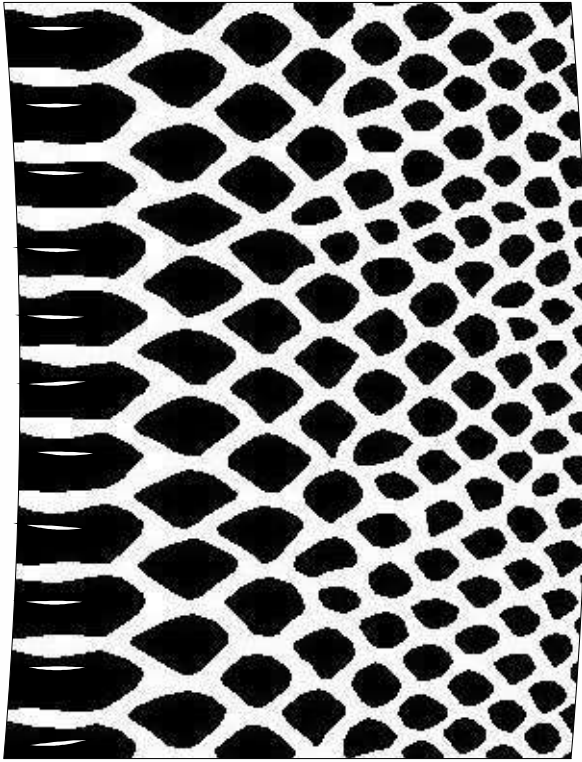
3190



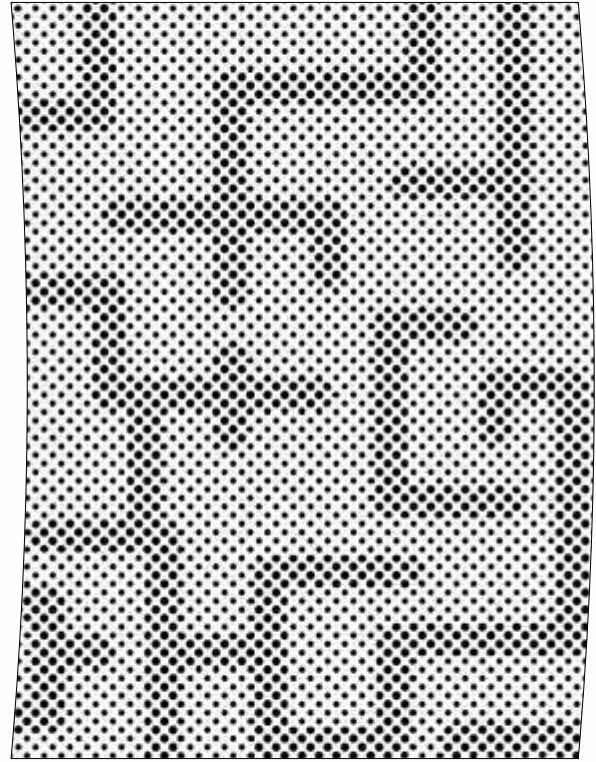
3200



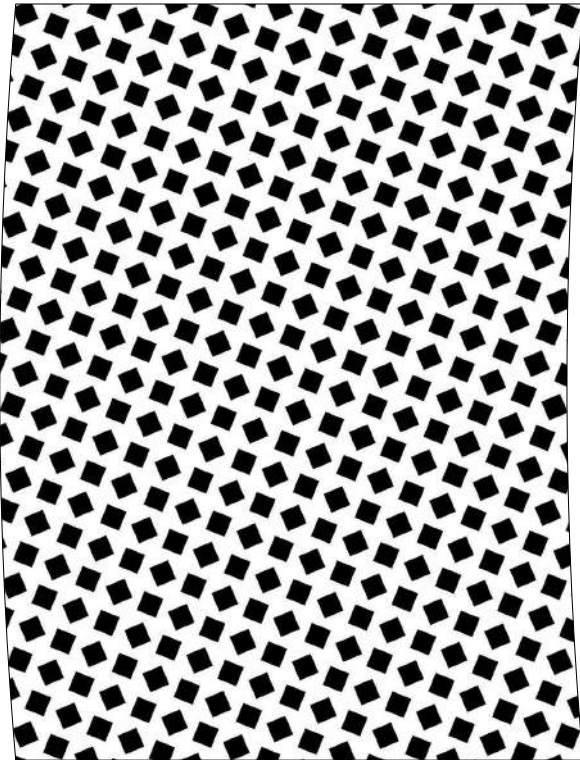
3210



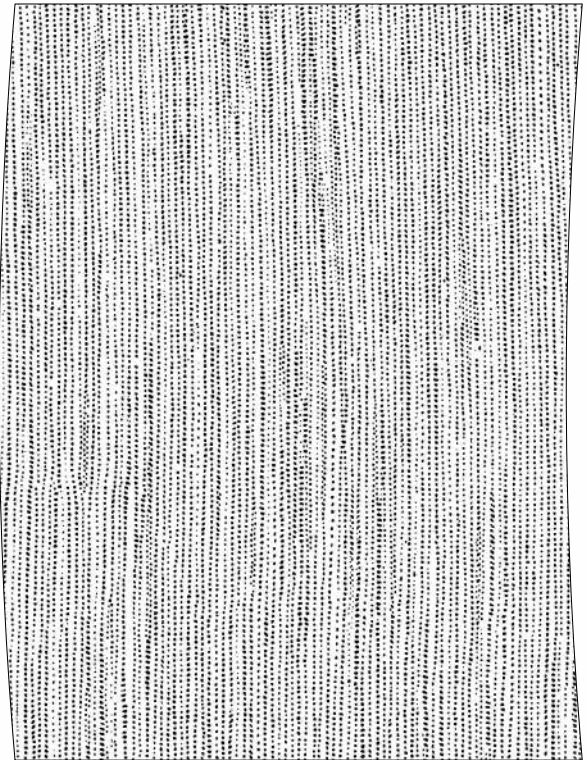
H- 3220



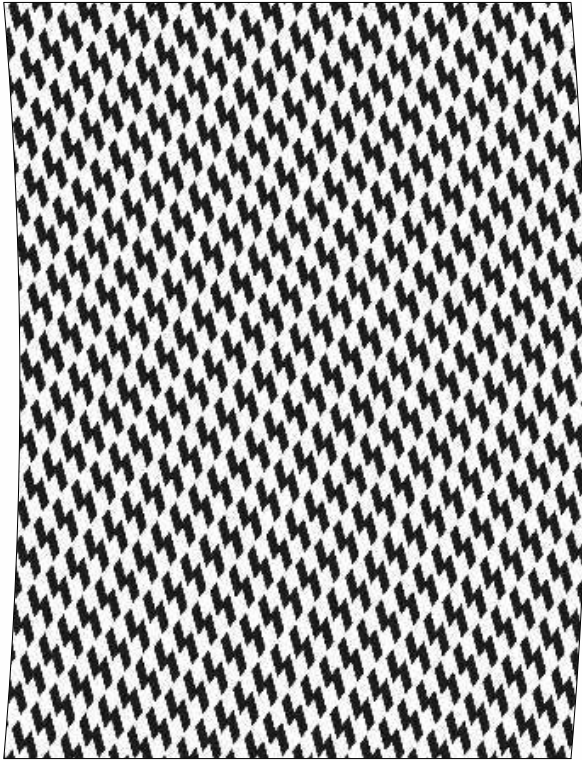
3230



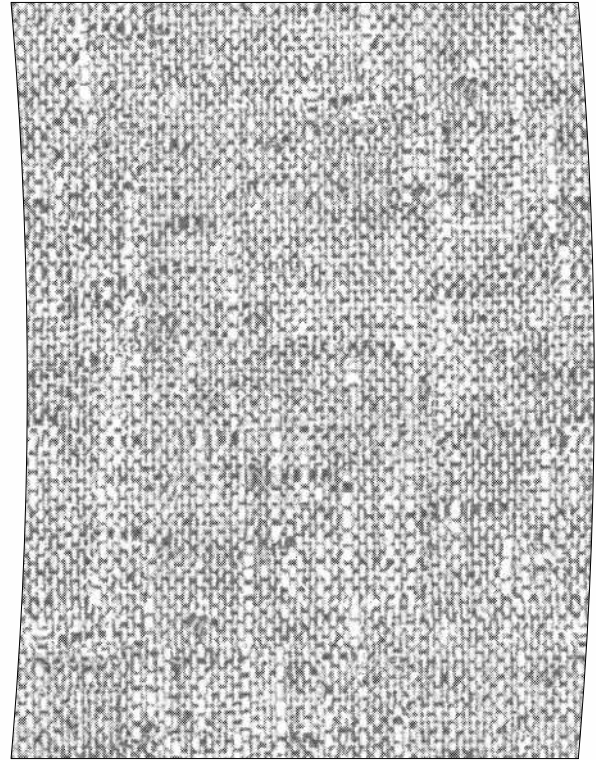
3240



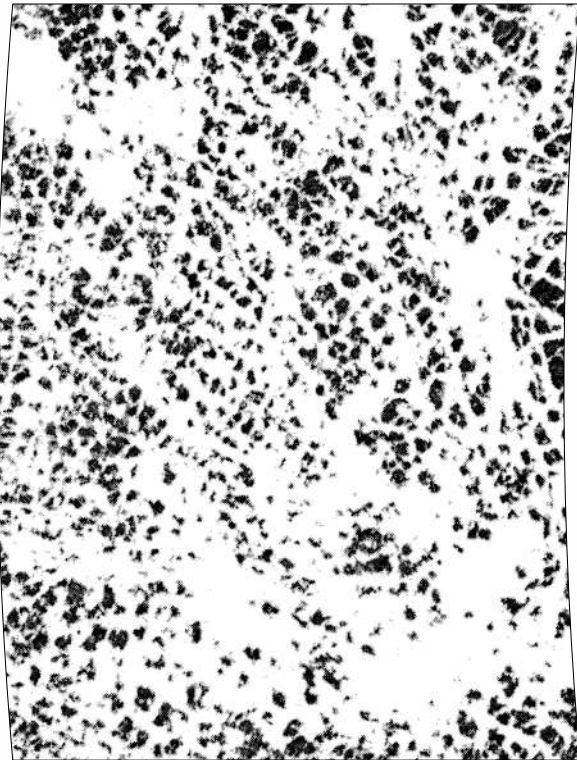
3250



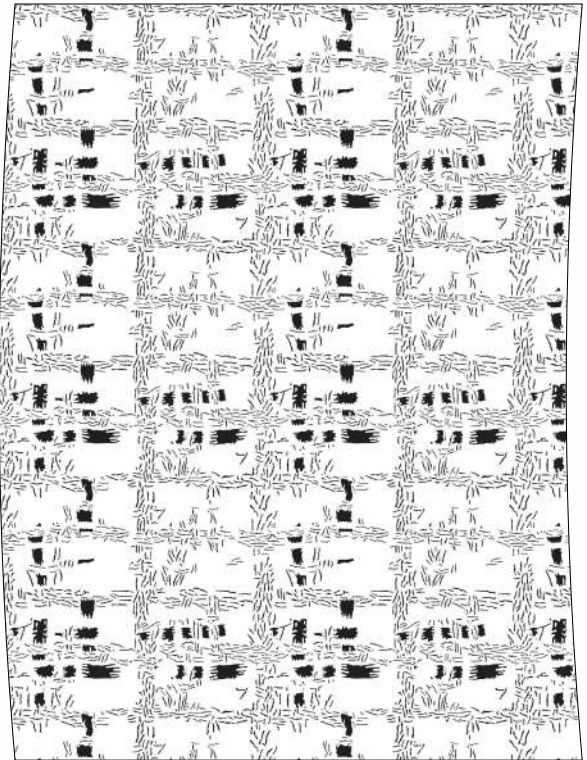
3260



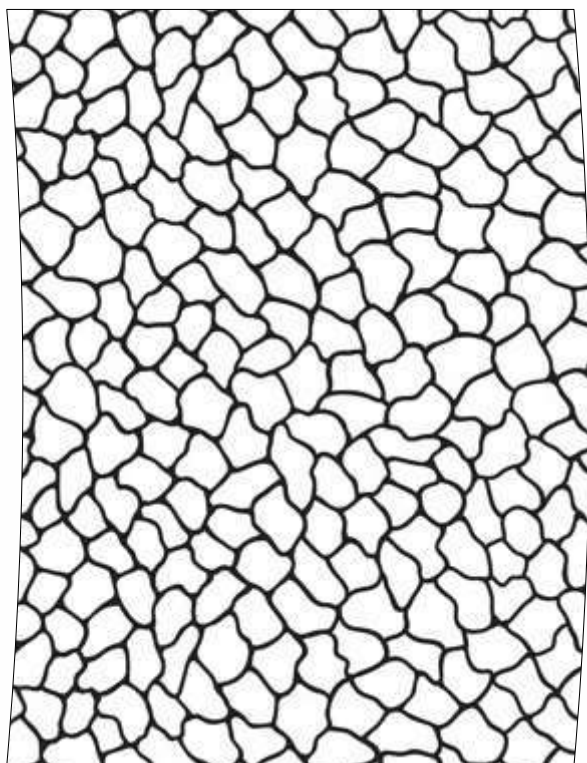
3270



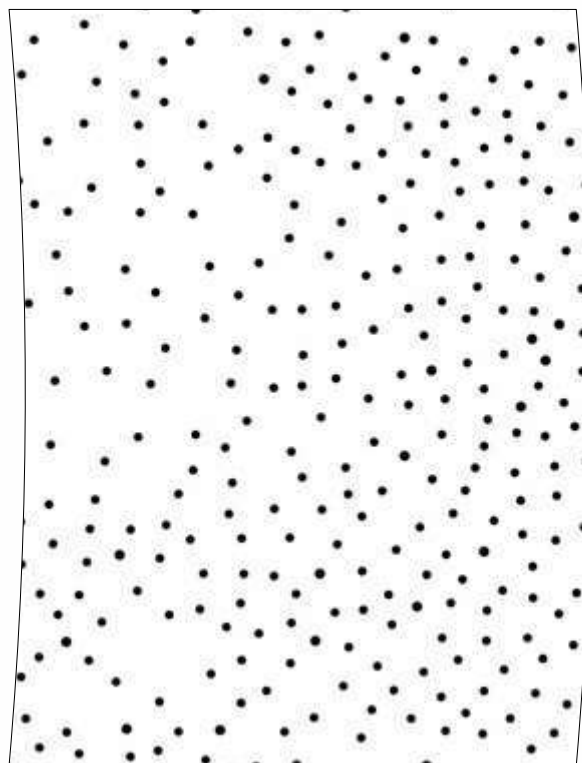
3280



3290



3300



3310



3320



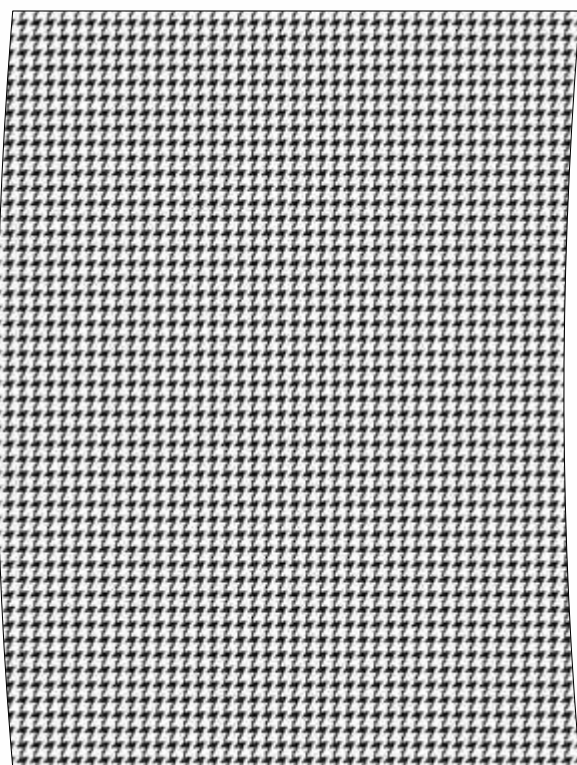
3330



3340



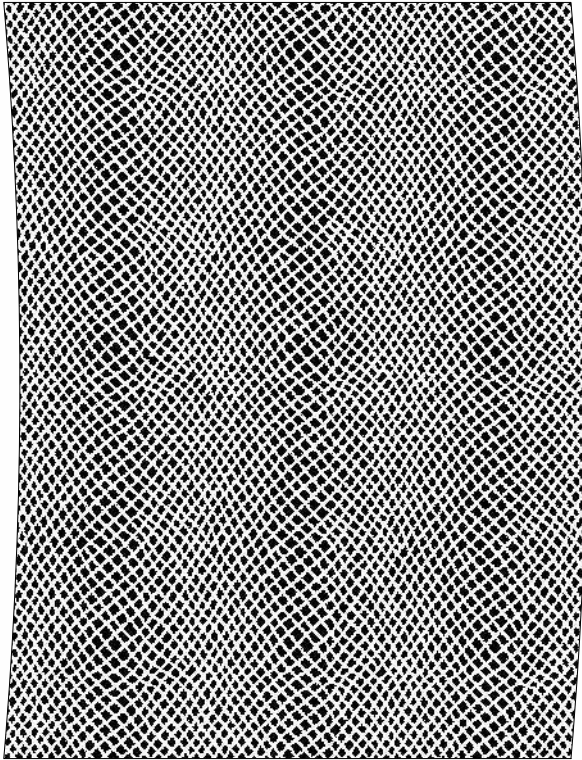
3350



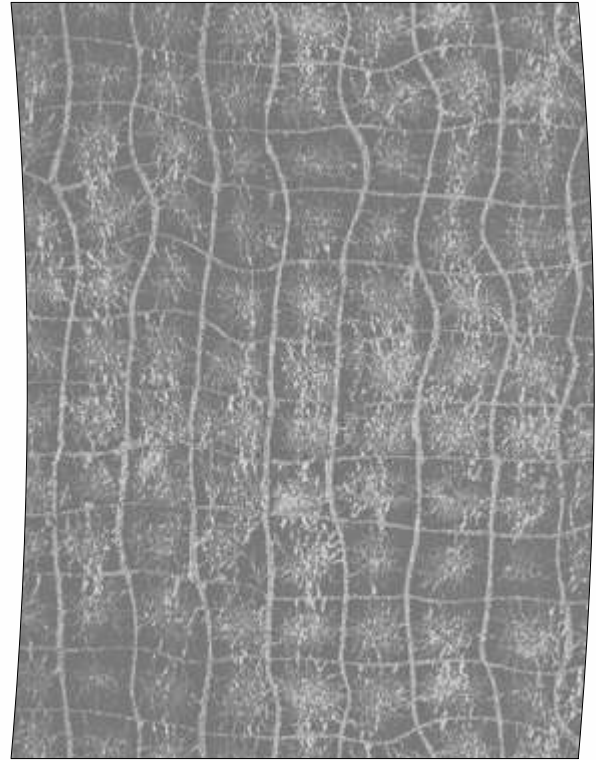
3360



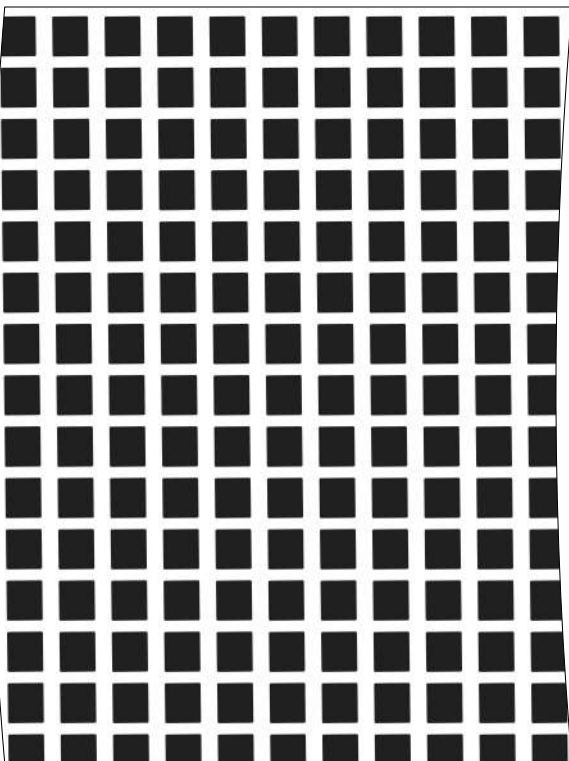
3370



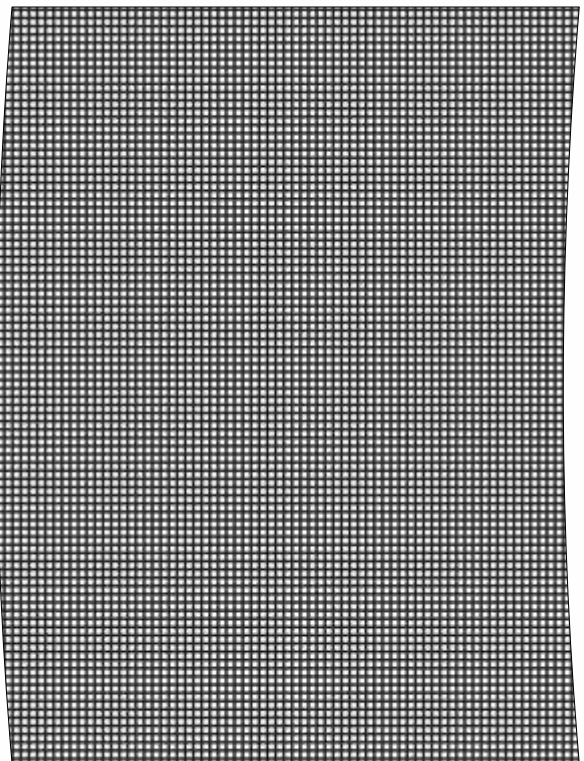
3380



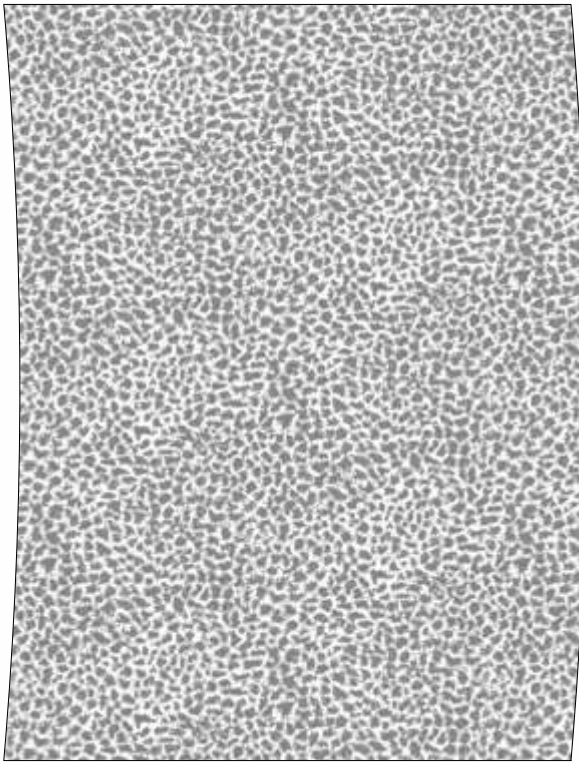
3390



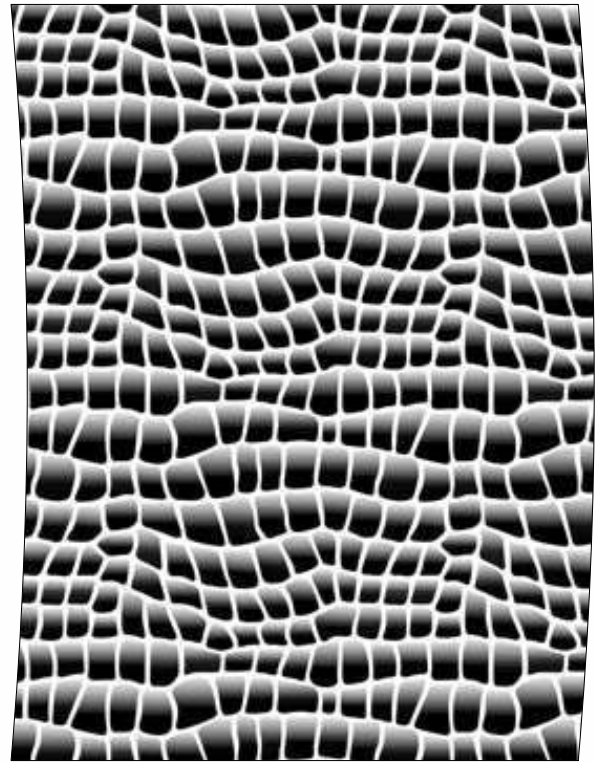
3400



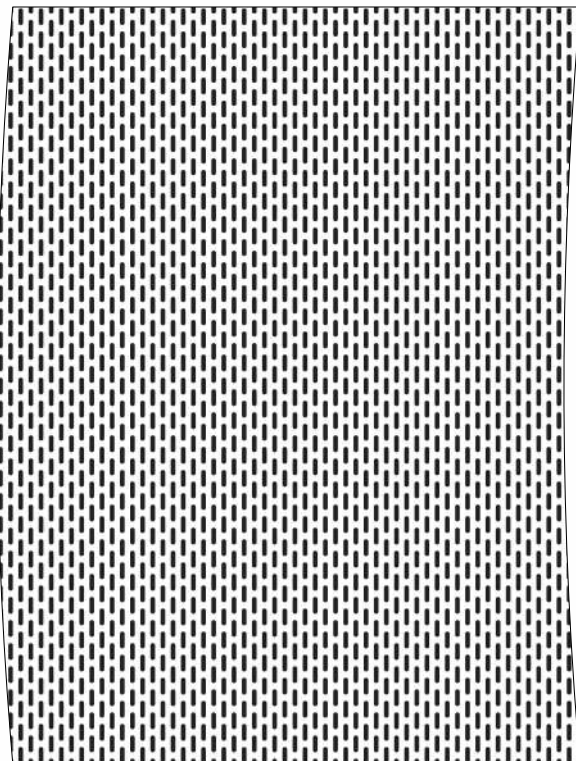
3410



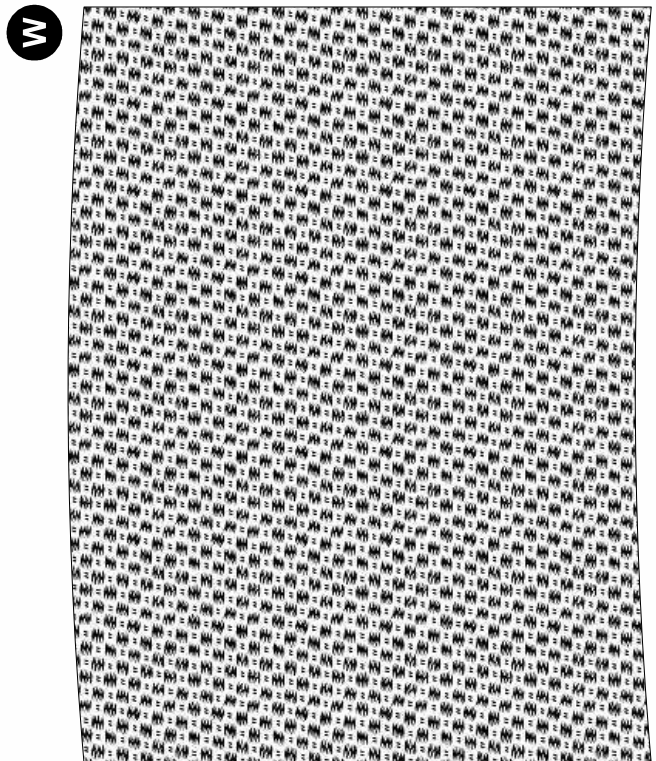
3420



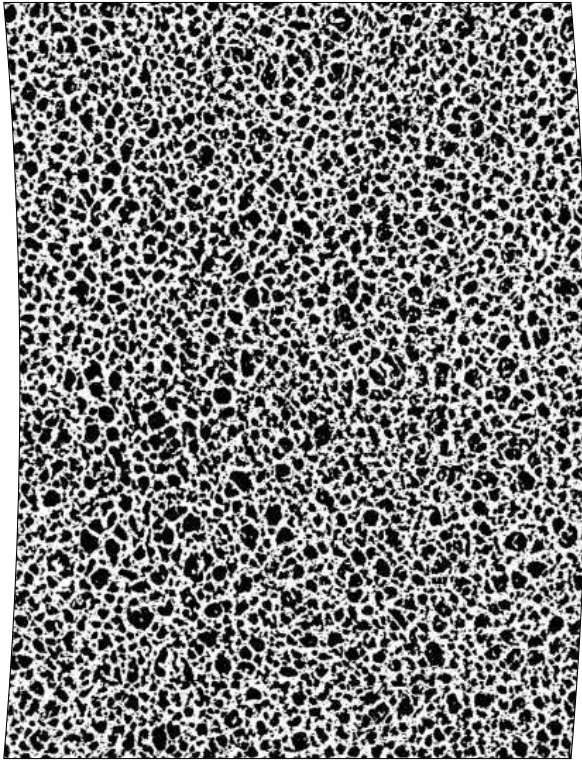
3430



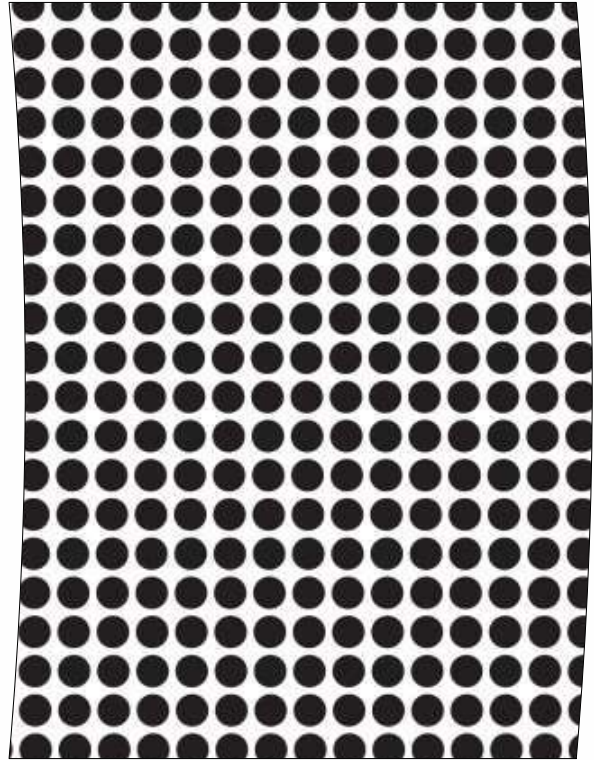
3440



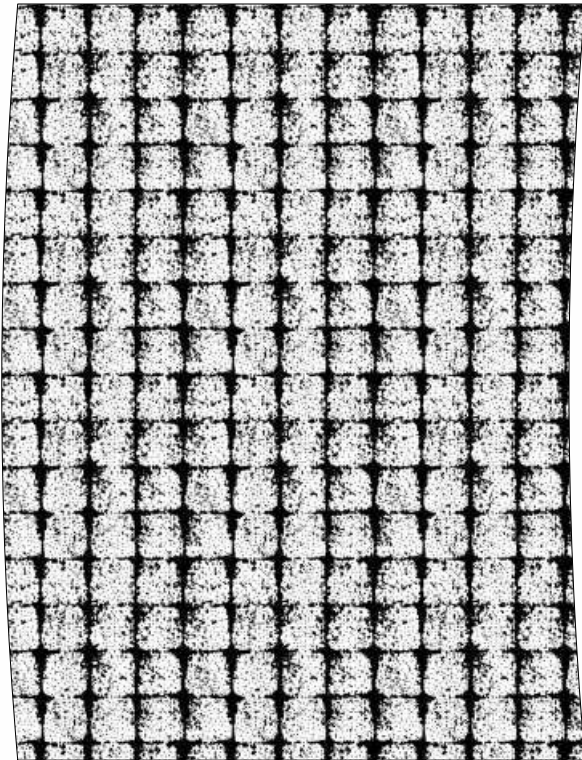
3450



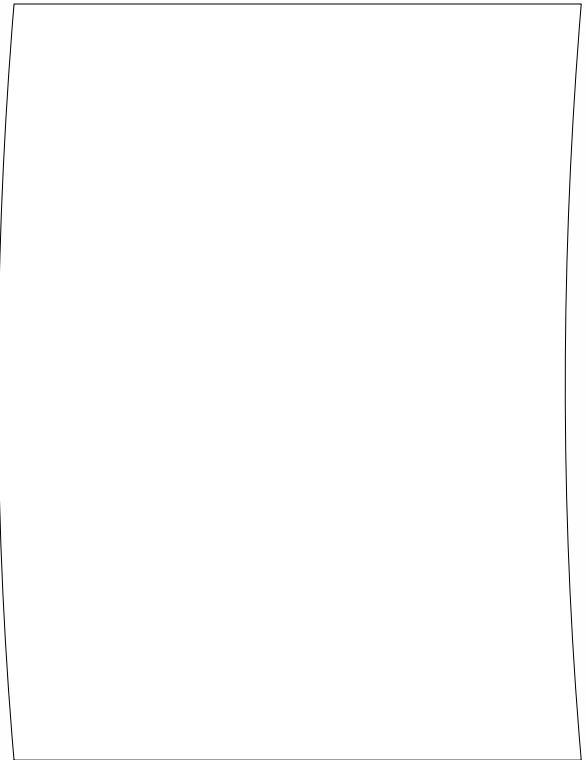
3460



3470

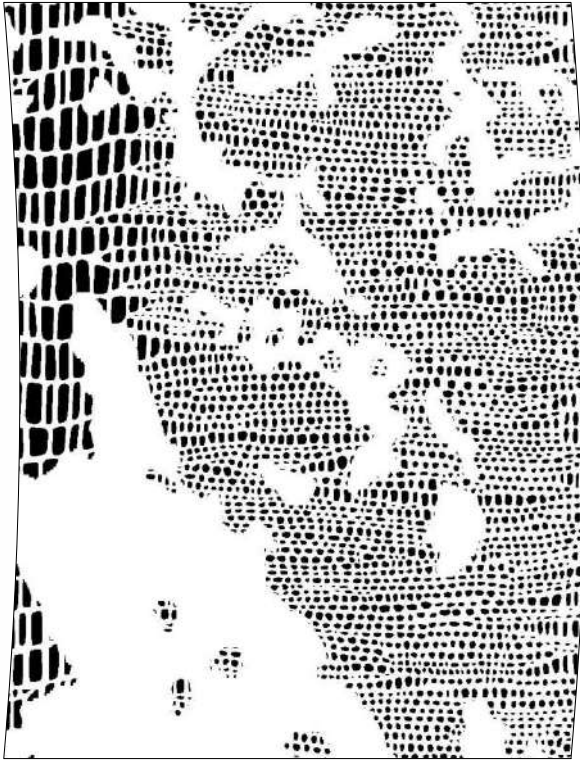


3480

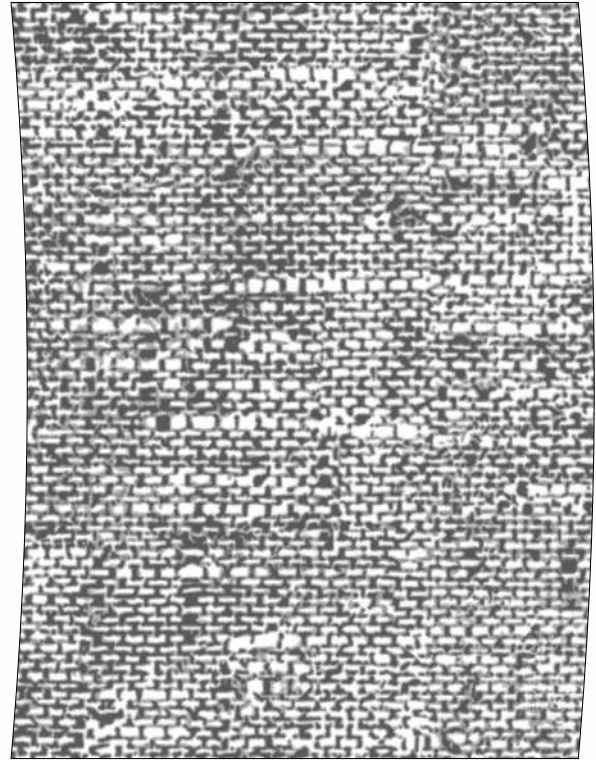


3490

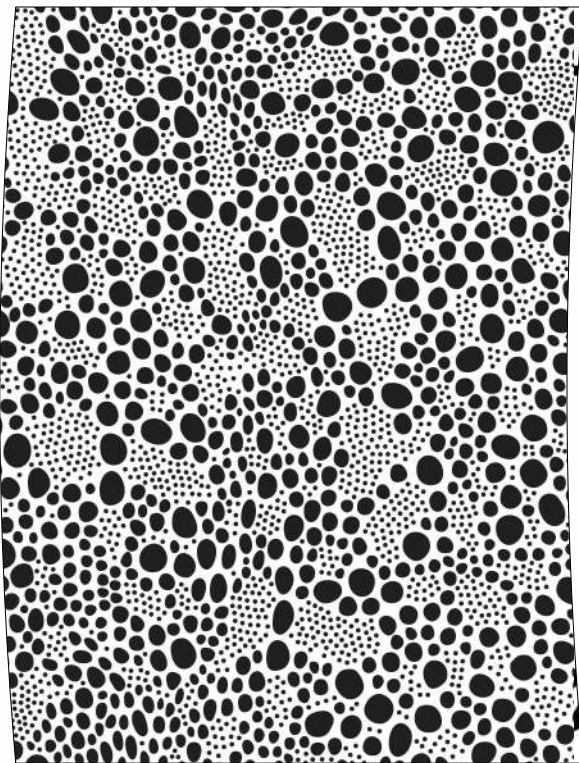
M



3750



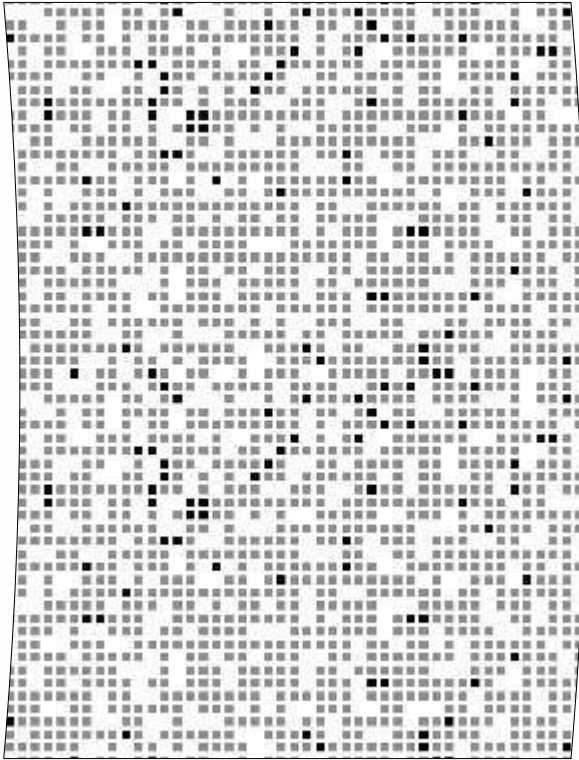
4000



4020

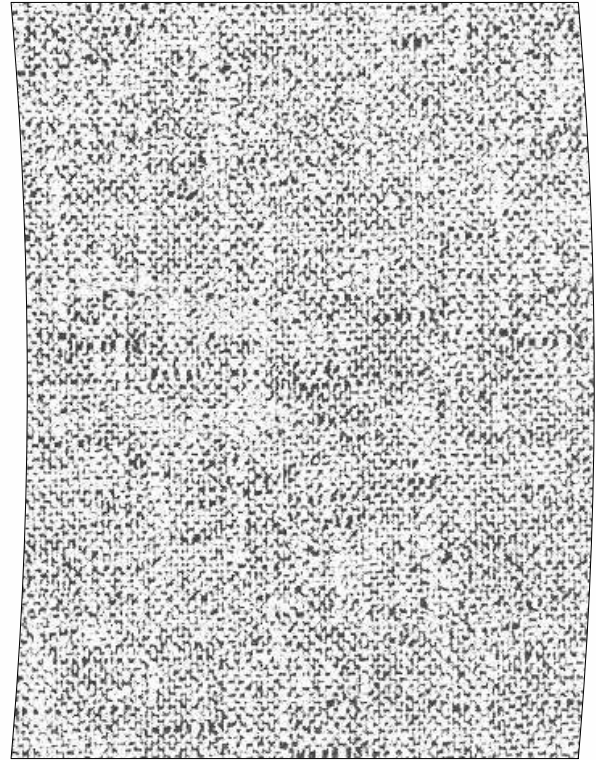


4030



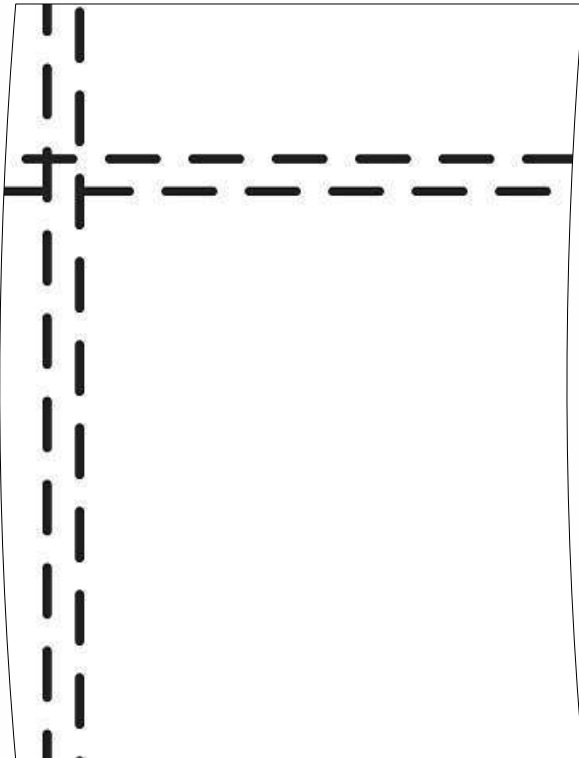
4040

W

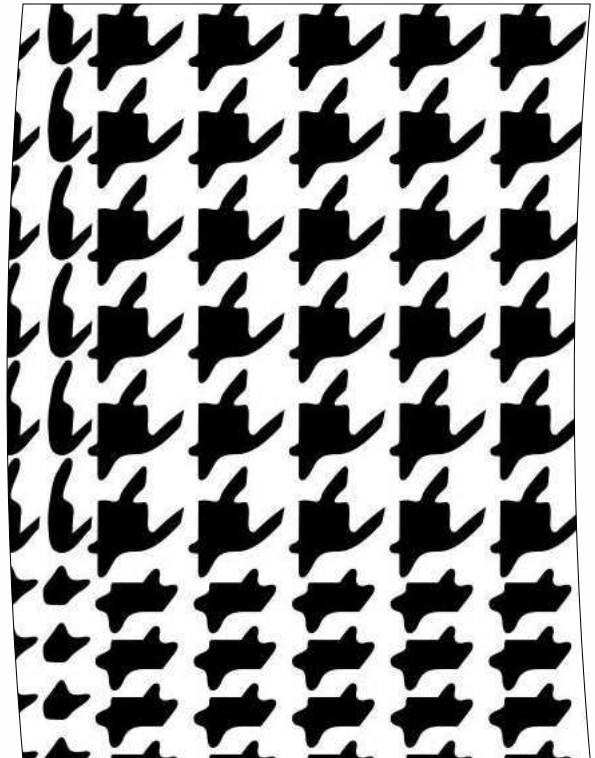


4050

W



4060



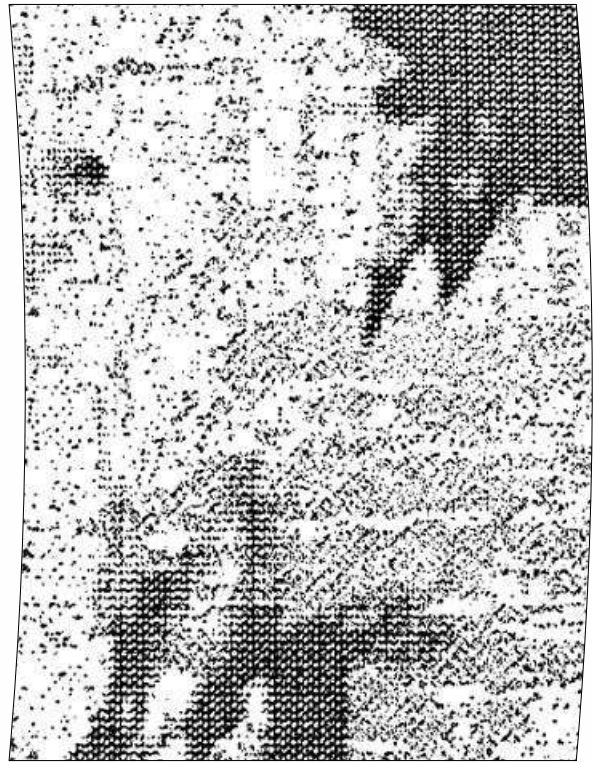
4070

ues foils



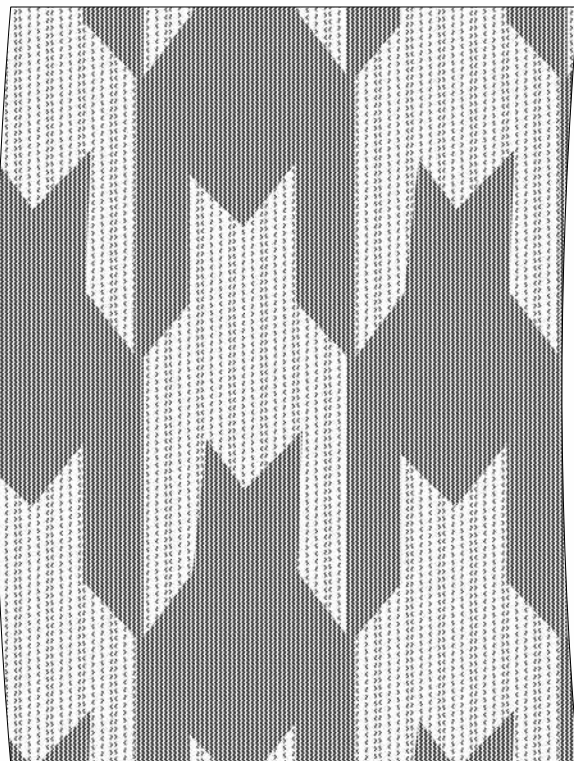
4080

W



4100

W



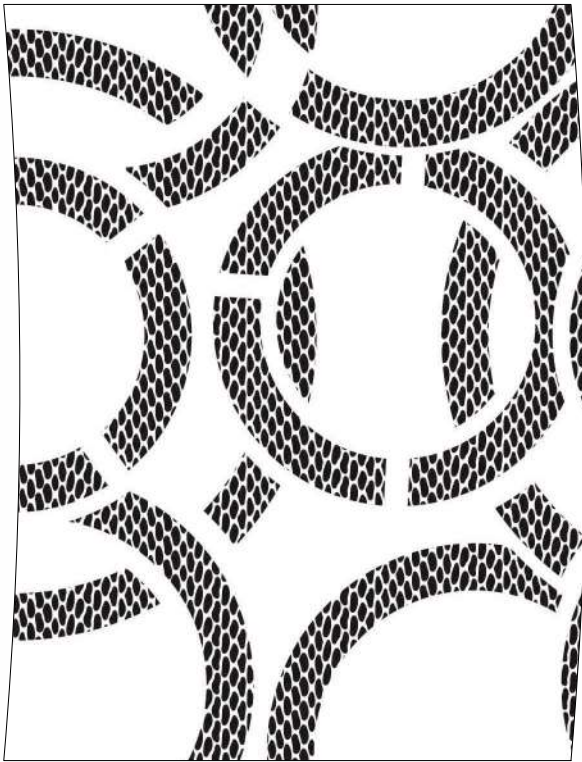
4110



4120

ues foils

W



4130

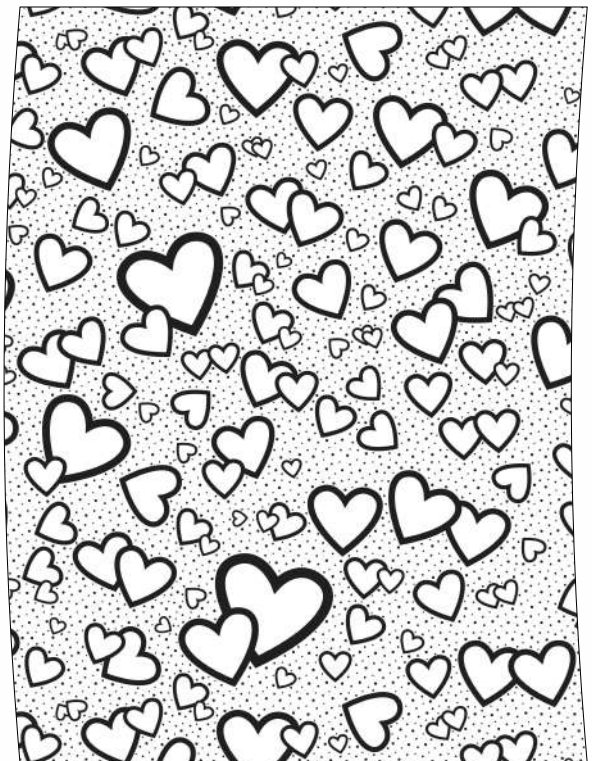


4200

W



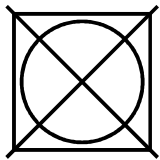
4220



4240

Opções Disponíveis Abreviações

G	Foil dourado laminado
S	Foil prateado laminado
M	Matte
W	Branco
B	Preto
C	Creme
K	Café
GR	Cinza
H	Padrão Pesado



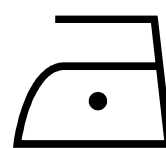
Não secar na máquina



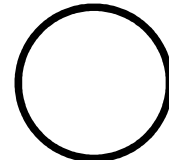
Lavagem na máquina
gentil ou delicada



Não branquear



Ferro frio - temperatura
máximo 110°C



Lavagem a seco

Informação recomendada para etiquetagem:

ATENÇÃO: Informação para etiquetas pode depender dos tecidos onde será aplicado

Os produtos devem ser lavados do avesso

Apenas passar a ferro do avesso

Lavar em conjunto com cores semelhantes



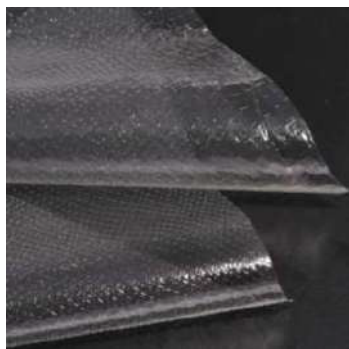
BASIC FOIL

Os Basic Foil são películas com cola resinada com padrões pré-definidos.

São transparentes mas os padrões podem ser colorizados posteriormente com foil de cor.

Podemos também produzir em cores definidas como branco, bege, castanho e preto.

Estes basic foils colorizados são maioritariamente utilizados em peles e têxteis escuros, para que os foils transparentes possam destacar-se.



Basic Foil - Transparente



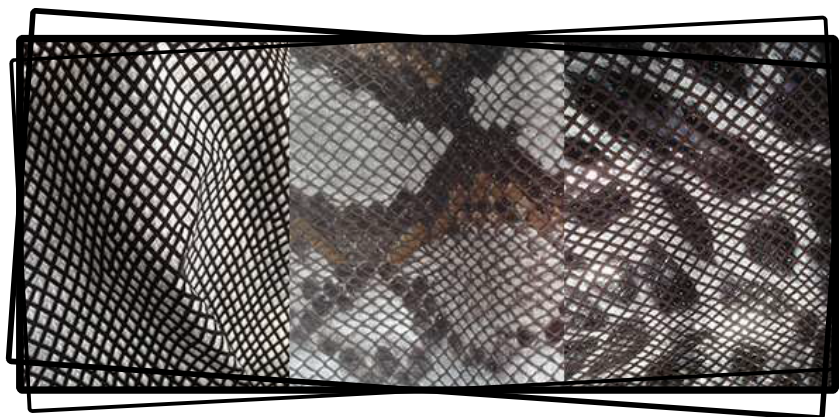
Basic Foil Colorido - Branco - Bege



bofo-1370 & H-23



bofo-1470



apenas 1470C tecido impresso

1471W&F-136-05

1470W&F-129-01

Quantidades e tamanhos disponíveis

Núcleo 3" 200mt comprimento, largura 160cm
Espessura do foil entre 50-150 microns

Conformidade

Tecidos de poliéster
Tecidos de algodão
Tecidos elásticos
Malhas tricotadas
Pele genuína

Parâmetros de Aplicação

Prensa plana:

Temperatura: 150C

Pressão: 6bar

Tempo: 5-6 segundos

Prensa rotativa:

Temperatura: 160C

Pressão: 6bar

Velocidade: 3-5mt/min

Combine foil (foil de 1 passo)

A combinação de foils é uma combinação simples de basic foil com foil de cor.

Pode aplicar e combinar foils em peles e tecidos num passo para obter o resultado final de cores douradas e prateadas com padrões prontos.

Ajuda a transferir em superfícies elásticas ou fracas como tricotados.



STANDARD
100


19.HTR.97674
HOHENSTEIN HTTI


240201

UES foils



Distribuidor exclusivo em Portugal

 Rua Parque Industrial da Barca, nº 764
4795-096 Vila das Aves, Portugal

 +351 252 820 210
 www.tajiservi.pt

 +351 252 820 219
 marketing@tajiservi.pt